



# Products for vinification wine filtration and winery hygiene

Perdomini-IOC



## Perdomini-IOC An unrivalled partner



The fact that we operate in all the major wine-producing areas in Italy and around the world testifies to our experience in enhancing wines through improved vinification processes.



We work to further improve our skills daily, engaging in ongoing dialogue with oenologists, research laboratories and wineries – perhaps our best source of knowledge and understanding.



We aim to make winemaking an easier task by helping our clients optimize their processes and time management. This is why we never stop trying to find new formulas that will be more effective and more respectful towards the wines themselves, end consumers and the environment.



Thanks to our hands-on experience and our “Design & Development” work, Perdomini-IOC can offer clients a range of products for vinifying and ageing still and sparkling wines, as well as a complete range of filtration components and products for cleaning and sanitizing wineries.

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## Product key



### WINES

WHITE | ROSÉ | RED | TRADITIONAL METHOD | CHARMAT METHOD



### APPEARANCE

LIQUID | POWDER / GRANULAR



### ORGANIC

CERTIFIED ORGANIC | ALLOWED IN ORGANIC WINEMAKING



ALLERGEN



KOSHER | KOSHER PASSOVER

# OPTIMIZATION OF ALCOHOLIC FERMENTATION

Nitrogen is one of the most important nutrients for yeasts. It's a vital element of wine-making since it has a major impact on the outcome of the alcoholic fermentation stage. A lack of nitrogen in the must generally limits the growth of the yeast, leading to problems with fermentation. The type of assimilable nitrogen used (organic or ammoniacal) and the time it's added are two key factors. Numerous scientific studies on the mechanisms connecting yeast nutrition to aroma expression in wines have demonstrated the importance of the nutritional environment surrounding the yeast on the quality of the final product.

Optimizat

## YEAST PROTECTION

**ECOBIOL PIED DE CUVE***Targeted fermentation regulator*

This product is derived from specially selected yeast strains which, when added to the juice at the pre-multiplication stage, provide a wealth of secondary nutritional factors that allow the yeast cells to stay perfectly functional. When rehydrating active dried yeast, it can be useful to use Ecobiol Pied de Cuve to avoid stuck or sluggish fermentation, as it provides vital micronutrients for the cells so that there is no danger of deficiencies in trophic factors caused by the composition of the must.

**Composition:** inactive yeast.

**Main application:** provide sterols and other crucial components to optimize the metabolic activity of the yeast during the rehydration phase.

**Dosage:** 10-30g/hL of wine.

1 kg  
10 kg**ECOBIOL PIED DE CUVE AROM***Targeted fermentation regulator*

Specially selected inactive yeast which avoids excess production of volatile acidity and sulphurous odours. Ecobiol Pied de Cuve Arom increases the yeasts' production and expression of aromas in any conditions, even where there is high pressure (sparkling/effervescent wines). Supplying free amino acids to the yeast makes it possible to improve the aroma-production process, leading to more intense, complex wines as early as the end of alcoholic fermentation.

**Composition:** inactive yeast.

**Main application:** provide crucial elements for full expression of the sensory potential of the yeast during rehydration.

**Dosage:** 10-30g/hL of wine.

1 kg  
10 kg**HYDRA PC***Yeast protector for traditional-method sparkling wines*

When added at the rehydration stage, Hydra PC allows yeasts to cope with the difficult conditions they can find when the *ped de cuve* is being inoculated or at the time of the *tirage* (SO<sub>2</sub>, alcohol, pH, sugar, CO<sub>2</sub> levels, etc.) by reinforcing their cell membranes. Hydra PC is an inactive yeast with a naturally high magnesium content – essential for yeast growth and metabolic activity. When yeasts are growing, a high concentration of magnesium allows their cells to divide more rapidly; when static it allows them to consume sugars more rapidly (through the activation of proton pumps) and to enjoy greater cell membrane stabilization, making them more resistant to tricky conditions.

**Composition:** inactive yeast.

**Main application:** optimize the yeast rehydration process.

**Dosage:** 10-40 g/hL.

1 kg



## PESTICIDE REDUCTION

**ABSOLUTE MV***Compound to reduce the pesticide levels in must and wine*

Product designed to absorb pesticide residues in must and wine. Absolute MV cleanses the must or wine of pesticide residues, optimizes the fermentation kinetics, reduces the latency stage and draws out the aromatic properties of the yeasts.

**Composition:** carbon, yeast cell walls, bentonite clay and yeast protein extract.

**Main application:** absorb pesticide residues which could compromise the alcoholic fermentation process.

**Dosage:** 20 - 100 g/hL.

1 kg  
10 kg**ABSOLUTE SP***Compound to reduce pesticide levels in sparkling wines*

Absolute SP yeast hulls absorb any residual pesticides in wines, in particular those which *S. cerevisiae* shows a strong affinity for. Thanks to this affinity, Absolute SP is ideal for preparing bases to turn into sparkling wines.

**Composition:** yeast hulls, yeast protein extract.

**Main application:** absorb pesticide residues which could compromise alcoholic fermentation or secondary fermentation.

**Dosage:** 20-40g/hL.

Legal limit: 40g/hL.

1 kg  
10 kg

Optimiz

# DETOXIFICATION

## CELLCLEAN

*Yeast hulls with a powerful detox action*

Using Cellclean encourages smooth alcoholic fermentation and helps limit the risk of sluggish fermentation thanks to its ability to remove toxins and the fact it provides survival factors. In the event of stuck alcoholic or malolactic fermentation, Cellclean cleans up the environment before fermentation is started up again.

**Composition:** yeast hulls.

**Main application:** detoxify must.

**Dosage:**

- For stuck / sluggish fermentation: 20–40g/hL
- As prevention: 10–30g/hL

Legal limit: 40 g/hL.

500 g - 5 kg  
15 kg



## OENOCCELL

*Alcoholic fermentation starter and regulator*

Inert and with a high level of purity, Oenocell is able to adsorb toxic metals and the toxins produced by any moulds, yeasts and bacteria found in the juice. Thanks to the extent of its fibrous surface, Oenocell provides an important support to yeast cells, allowing them to spread through the juice more easily during fermentation. Oenocell comes in rehydrated form for ease and swiftness of application.

**Composition:** pre-hydrated  $\alpha$ -cellulose fibres.

**Main application:** adsorb toxic metals and other unwanted substances such as the toxins produced by moulds, yeasts and bacteria in the juice.

**Dosage:**

- 20-40g/hL during alcoholic fermentation
- 60-80g/hL for must with NTU<50

5 kg



# OPTIMIZATION OF AROMA BIOSYNTHESIS IN WINES

1 kg  
5 kg



## AROMACTIVIT 1&2

*Targeted nutrients to enhance yeasts' capacity for aroma biosynthesis in wine*

The Aromactivit 1&2 protocol is based on the combined action of two targeted nutrients, added at different times:

- first, a dose of Aromactivit 1, just after adding the yeast, in order to facilitate the creation of a sufficient yeast biomass to ensure a high level of aroma release;

- secondly, a dose of Aromactivit 2 a third of the way through alcoholic fermentation, in order to redirect the metabolic flows towards aroma biosynthesis.

Optimizing the secondary metabolic biosynthesis of yeast using Aromactivit 1&2 leads to higher levels of varietal and fermentative aroma compounds.

**Composition:**

Aromactivit 1: yeast autolysate, inactive yeast and thiamine.

Aromactivit 2: diammonium phosphate, yeast autolysate and thiamine.

**Main application:** optimization of secondary metabolic biosynthesis in order to achieve higher levels of varietal and fermentative aroma compounds.

**Dosage:**

- 1) Just after adding the yeasts: 25-30g/hL of Aromactivit in the must.
- 2) 1/3 of the way through fermentation (after a density loss amounting to 30 points): 15–25g/hL of Aromactivit 2 to the fermenting must.



## ORGANIC NUTRITION

**ACTIVIT O***Organic nutrient*

Used at the time of inoculating the yeasts and 1/3 of the way through fermentation, it leads to a greater production of fruity and floral aromas by reducing SO<sub>2</sub> production. Activit O is a nutrient with a high thiamine content and nitrogen exclusively in organic form.

Activit O also provides essential minerals and vitamins to yeasts and enhances the expression of fermentative and varietal aromas.

**Composition:** yeast autolysate.

**Main application:** nutrition with 100% organic nitrogen to help the alcoholic fermentation stage to draw out all the aromatic potential of the grapes.

**Dosage:**

10–40g/hL depending on the level of assimilable nitrogen in the must, on the yeast strain used, on the concentration of the sugars to be fermented and on the winemaker's aims for the final product. In general, we recommend adding Activit O at two different times: just after adding the yeast and then 1/3 of the way through alcoholic fermentation.

Assimilable nitrogen deficiency in the must	Recommended nutrition	Completion 1/3 of the way through alcoholic fermentation (density loss: 30-40 points)
Severe	ACTIVIT O (20 g/hL)	ACTIVIT O (20 g/hL) + DAP
Medium	ACTIVIT O (10 g/hL)	ACTIVIT O (10 to 30 g/hL) + DAP
Slight	ACTIVIT O (10 g/hL)	ACTIVIT O (10 g/hL) + DAP

**EXTRA PM***Organic nutrient for secondary fermentation (traditional method)*

Extra PM ensures optimal activity on the part of the inoculated yeast and improves its overall wellbeing, especially at the latency stage. As it is an inactive yeast with a high glutathione (GSH) content, it's suitable for governing the fining stage in bottles – it acts effectively to combat reduction during the secondary fermentation stage when using the traditional method. Moreover, it preserves varietal aromas (fruity notes in particular), while adding roundness, elegance and longevity.

**Composition:** inactive yeast with a high reduced-glutathione (GSH) content.

**Main application:** activate secondary fermentation when using the traditional method.

**Dosage:**

- 10-30 g/hL

1 kg  
5 kg

1 kg



## MIXED NUTRITION

**ACTIVIT***Mixed nutrient*

Activit helps avoid sluggish alcoholic fermentation or totally stuck fermentation caused by a nitrogen deficiency in the must. Adding Activit provides assimilable nitrogen (ammoniacal nitrogen and amino acids), which is vital for the multiplication of the yeast and keeps them active throughout the fermentation process. Activit also acts as a detoxifier, as it takes out inhibitory fatty acids and puts in sterols and long-chain fatty acids, two elements which increase the resilience of the yeast.

**Composition:** inactive yeast, diammonium phosphate, thiamine.

**Main application:** provide ammoniacal nitrogen and amino acid nitrogen in order to ensure an optimal start-up to alcoholic fermentation.

**Dosage:**

- in must: 20-40g/hL.
- half-way through fermentation: 20-40g/hL (with aeration to facilitate sterol synthesis).

**Legal limit:** 60 g/hL.

5 kg  
15 kg5 kg  
15 kg**ACTIVIT AD***Mixed nutrient with a high organic-nitrogen content*

The main organic base of this targeted nutritional product is a yeast derivative. It provides considerably more amino acids than a deactivated yeast, as well as naturally providing the vitamins and minerals needed by yeasts. Activit AD promotes the production of fermentative aromas thanks to its aminic nitrogen content – an excellent source of fruity and floral esters. Activit AD also limits SO<sub>2</sub> production while increasing the efficiency of sulphuring operations by providing thiamine, a vitamin which helps to limit binding between molecules.

**Composition:** yeast autolysate, diammonium phosphate, thiamine.

**Main application:** facilitate the healthy growth of yeast and avoid situations of overpopulation.

**Dosage:**

- 10-40 g/hL.

**Legal limit:** 60 g/hL.

## ECOBIOL

*Mixed nutrient*

The nutrients provided by Ecobiol, such as assimilable nitrogen, unsaturated fatty acids and sterols, are a guarantee that the cellular structure of the yeast will develop optimally, so that the cells will be able to resist the increasing concentration of alcohol. The yeast hulls and  $\alpha$ -cellulose fibres in this product remove inhibitory substances from the must/wine, especially medium-chain fatty acids and inhibitory exogenous factors such as pesticide residues. Ecobiol is particularly effective when the grape harvest has been affected by sour rot, when the must is particularly sugary, or when intense fining has deprived the must of essential growth factors for the yeast.

**Composition:** ammonium sulphate, diammonium phosphate, yeast hulls,  $\alpha$ -cellulose fibres.

**Main applications:** provide essential nutrients for *Blastomyces* metabolism and remove exogenous and endogenous toxins.

**Dosage:**

- 20g/hL in fermentation and refermentation.
- 50g/hL to treat stuck fermentation.

1 kg  
10 kg



## ECOBIOL PERLAGE

*Targeted secondary-fermentation regulator*

Targeted fermentation regulator for sparkling wine production using either the traditional method or the autoclave. Ecobiol Perlage provides nitrogen – of both mineral and amino acid origin – and vitamins, oligoelements, long-chain fatty acids, sterols and cell-wall polysaccharides that act by adsorbing any inhibitors present (e.g. short-chain fatty acids). This balanced blend encourages a swift fermentation process and has positive effects on aromas and bubble formation, not to mention the considerable advantages in terms of time, process management and money.

**Composition:** inactive yeast, diammonium phosphate.

**Main applications:** provide ammoniacal nitrogen and amino acid nitrogen for secondary fermentation.

**Dosage:** 10–55 g/hL.

1 kg



# INORGANIC NUTRITION

## PHOSPHATE DIAMMONIQUE

*Inorganic nutrient*

**Composition:** diammonium phosphate

**Main application:** boost yeast multiplication by providing additional nitrogen.

**Legal limit:** 100 g/hL.

1 kg  
25 kg



## FOSFOVIT

*Inorganic nutrient*

Fosfovit is a nitrogen-based additive for use in musts with a nitrogen deficiency designed to encourage an optimal start-up to alcoholic fermentation. We recommend adding it 1/3 of the way through alcoholic fermentation, or during secondary fermentation for sparkling wines. Also containing thiamine, Fosfovit allows the yeasts to multiply quickly while avoiding some of the inconveniences associated with using ammonium sulphate (a potential source of SO<sub>2</sub> which is not allowed in organic winemaking).

**Composition:** diammonium phosphate and thiamine.

**Main application:** boost yeast multiplication.

**Dosage:** the usual dose is between 5-40g/hL, depending on the amount of assimilable nitrogen in the must, the yeast strain used and the sugar concentration.

**Legal limit:** 40 g/hL.

1 kg  
15 kg



## FOSFOVIT+

*Inorganic nutrient*

Ideal for medium-severity nitrogen deficiencies where the winemaker wishes to avoid adding sulphates. Adding Fosfovit+ to must during fermentation and refermentation (even at the earliest stages) provides the ammonium salts and thiamine needed by the yeast for multiplication and sugar metabolism. The cellulose contained in Fosfovit+ facilitates the even spread of the yeast cells through the biomass being fermented and removes the compounds which inhibit the metabolism of *Blastomyces*.

**Composition:** diammonium phosphate, cellulose, thiamine.

**Applicazioni:** boost yeast multiplication.

**Dosage:**

- 15–20 g/hL

**Legal limit:** 20 g/hL.

1 kg  
15 kg





## MINVIT

### Inorganic nutrient

Ideal for severe nitrogen deficiencies, Minvit can be used in both fermentation and refermentation to provide the ammonium salts and thiamine needed by the yeast for multiplication and fermentation metabolism. The cellulose it contains facilitates the even spread of the yeast cells through the biomass being fermented.

**Composition:** ammonium sulphate, diammonium phosphate, cellulose, thiamine.

**Application:** boost yeast multiplication.

#### Dosage:

- 5–40 g/hL depending on the amount of assimilable nitrogen in the must, the yeast strain used and the sugar concentration.

Legal limit: 40 g/hL.

1 kg  
15 kg



## PHOSPHATES TITRES

### Inorganic nutrient for secondary fermentation

This product facilitates the complete break-down of sugar into alcohol by the yeast. Applied at the time of preparing the *pied de cuve* or when using the traditional method, it boosts the start-up of alcoholic fermentation as well as ensuring a sufficient supply of nitrogen-rich nutrition until fermentation is complete.

**Composition:** diammonium phosphate and thiamine.

**Main application:** provide nitrogen-rich nutrition for secondary fermentation.

#### Dosage:

5 g/hL.  
Legal limit: 6 g/hL.

1 kg



## THIAMINE

### Inorganic nutrient

**Composition:** thiamine hydrochloride (vitamin B1).

**Main application:** boost the growth of the yeasts in the must and increase their viability during alcoholic fermentation. Acts on carbohydrate metabolism at the time of ketonic acids undergoing decarboxylation to become aldehydes.

#### Dosage:

0,05 g/hL.  
Legal limit: 60 mg/hL.

1 kg



Composition	Source of nitrogen	Assimilable nitrogen (mg/l) provided by an addition of 40g/hL		Ammoniacal nitrogen		Factors provided by the yeast				Other			
		Organic nitrogen	Mineral nitrogen	Direct calculation	Theoretical calculation	Phosphates	Sulphates	Amino acids	Sterols and lipids	Minerals	Vitamins	Additional thiamine	Cellulose
Yeast protectors	Ecobiol pied de cuve			na	na			na	•••	••••	••••		
	Ecobiol pied de cuve Arom			na	na			na	•••••	•••	••••		
Stimulation of aroma metabolism	Aromactivit 1	••••	•	38	53	ok		••••	••	•	••••	•••	••
	Aromactivit 2	••••	•	38	53	ok		••••	••	•	••••	•••	••
Organic nutrients	Activit 0	•••••		17	45			•••••	•	•••	•••	•••	
	Extra PM	••••		12	31			••••	•	•••	•••		
Mixed nutrients	Activit	••	•••	52	53	x		•		••	••	••	
	Activit AD	••••	•••	57	68	x		•••		••	••	••	
	Ecobiol	••	•••	48	56	x	x	•		••	••		••
	Ecobiol Perlage	•••	••	36	42	x		••		••	••		
Detoxifiers	Cellclean			na	na			na	••	••	••		
Simple nutrients	Fosfovit		•••••	84	84	x						•••	
	Fosfovit +		••••	76	76	x						•••••	•
	MinVit		••••	76	76	x	x					•••	•
	Phosphate Titres		••••	84	84	ok						•••••	

## LA CLAIRE RANGE



## YEASTS FOR RED WINES

YEASTS  
FOR ALCOHOLIC  
FERMENTATION

The starter yeasts proposed in this section are the result of a selection process enacted by IOC Group researchers in order to obtain a series of specific results from fermentation.

Each strain has been selected to comply with specific technical objectives, such as the expression of a specific sensory profile, alcohol

tolerance, resistance to high temperatures, nitrogen requirements and effect on the colour and softness of the wine.

The great advantage of using selected starter yeasts is that they allow the winemaker to start up fermentation in such a way that their desired outcomes are guaranteed.



500 g

## LA CLAIRE EXTREME

*Active dry yeast*

This yeast has been selected for its ability to start up fermentation in musts with a high sugar content destined to become quality wines with a high alcohol content (Amarone, Primitivo, Grenache...) with only limited volatile acidity production. La Claire eXtreme also shows an outstanding ability to produce elegant, persistent aromas in harmony with the volume created by its prolific production of polysaccharides during fermentation.

**Main applications:** for musts with a high sugar content destined to become quality wines with a high alcohol content.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 10-25 g/hL for fermentation
- 30-50 g/hL for stuck fermentation or in the most difficult cases

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
short	from 15 - 35°C	high (17.5% vol.)	low	notes of mature red fruit and jam accompanied by hints of nuts and spices



\* upon request  
at the time  
of ordering

Yeasts for alcoholic

## LA CLAIRE C58

Active dry yeast

The distinguishing characteristic of La Claire C58 is the production of polysaccharides and glycerin. La Claire C58 is able to provide wines with highly developed fruity aromas that remain stable over time; in red wines, the total flavonoid count is high (with anthocyanins to the fore), there is good intensity of colour and significant quantities of polysaccharides and glycerin. La Claire C 58 provides wines with greater colour stability right from the early stages of maturation, as well as offering significant improvements in body and softness.

**Main application:** production of structured red wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 10–25 g/hL for fermentation
- 30–50 g/hL in the most difficult cases

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
rapid	from 15 – 35°C	high (16% vol.)	low	fruity aromas that remain stable over time

\* upon request at the time of ordering

500 g



## YEASTS FOR WHITE AND ROSÉ WINES

## LA CLAIRE CGC62

Active dry yeast

La Claire CGC62 is distinguished by its very limited development of volatile acidity, even when vinifying clear musts or those with a high alcohol content. Generous feeding with nitrogen not only guarantees continuous fermentation, but also encourages La Claire CGC62 to produce a significant amount of acetates and even more esters, making it particularly suitable for fresh white wines where a fruity, floral set of aromas is desired.

**Main applications:** for the production of fresh white wines, rosé wines and nouveau wines, as well as *Charmat*-method sparkling wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 10–25 g/hL for fermentation
- 30–50 g/hL in the most difficult cases

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
rapid	from 15 – 35°C	moderate (14% vol.)	high	maintains and enhances the defining features of the grape variety; enhances fruity, floral and fresh notes.

\* upon request at the time of ordering

500 g



## LA CLAIRE T73

Active dry yeast

La Claire T73 stands out because of its production of fruity notes. In red and rosé wines, it is distinguished by its ability to form a high proportion of total flavonoid – with tannins to the fore – which makes it possible to create wines with a stable intensity of colour. La Claire T73 can be used on a whole range of young red and rosé wines: as well as becoming pleasantly fruity, young and aromatic red wines emerge pleasantly soft and well-balanced. Excellent results can be obtained with grapes such as Sangiovese, Dolcetto, Marzemino and Schiava, but also when making new wines in general.

**Main application:** for the production of red and rosé wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 10–25 g/hL for fermentation
- 30–50 g/hL in the most difficult cases

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
rapid	from 15 – 35°C	high (17% vol.)	high	enhances fruity notes. Adds softness and balance

\* upon request at the time of ordering

500 g



## LA CLAIRE EM2

Active dry yeast

La Claire EM2 is a varietal strain which is able to free and enhance the terpenic aromatic components peculiar to each grape variety. The aromatic profile of La Claire EM2 is characterized by a positive and intriguing note reminiscent of the reductive notes of Sauvignon Blanc. It also has the right characteristics for producing high-range white wines, including those aged or fermented in barriques, which varietal characteristics are enhanced.

**Main application:** production of high-range white wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 10–25 g/hL for fermentation
- 30–50 g/hL in the most difficult cases

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
rapid	from 15 – 30°C	high (15% vol.)	average-high	releases varietal terpenic aroma compounds. Greater roundness and softness. Adds reductive notes, enhances fruity and floral notes.

\* upon request at the time of ordering

500 g



## LA CLAIRE VARIETAL TOUCH

Active dry yeast

Strain isolated in the Marlborough region, New Zealand, La Claire Varietal Touch is characterized by the low production of hydrogen sulphide. La Claire Varietal Touch is the strain par excellence in varietal expression and is capable of recognising the vine variety's typical aromatic notes, thanks to its enzymatic range, which is capable of releasing flavours in the form of precursors. La Claire Varietal Touch is at its very best in the production of important and full-bodied white wines.

**Main applications:** for the production of varietal white wines and when crafting full-bodied, structured white wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 10–25 g/hL for fermentation
- 30–50 g/hL in the most difficult cases

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 14 - 22°C	high (15% vol.)	moderate	expression of aromatic varietal notes

500 g



## LA CLAIRE VDP

Active dry yeast

The perfect yeast for producing high-quality sparkling wines whether the second fermentation takes place in the bottle or in the autoclave. La Claire VDP makes it possible to obtain fresh white wines endowed with a fruity, floral aromatic structure. Perfect for sparkling white wines, La Claire VDP enhances elegance, fineness, structure and aromatic complexity in the first fermentation, which means that bubble formation in the second fermentation can take place more quickly, cleanly and completely, even when working at low temperatures or with a high alcohol content.

**Main applications:** secondary fermentation using either the traditional or *Charmat* method, stuck fermentation.

**Composition:** *Saccharomyces cerevisiae r.f. bayanus*

**Dosage:**

- 10–25 g/hL for fermentation
- 30–50 g/hL in the most difficult cases

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
rapid	from 15 - 32°C	high (15,5% vol.)	average-high	enhances fruity and floral notes

500 g



\* upon request at the time of ordering

## YEASTS FOR SPARKLING WINES

### LA CLAIRE SP665

Active dry yeast

The cryophilia and alcohol tolerance make La Claire SP665 suitable for the production of high-quality sparkling wines produced both using the traditional method and with re-fermentation in an autoclave. Elegance, fineness, structure and aromatic complexity are enhanced by La Claire SP665 in the first fermentation, which can be followed by quick, clean and complete bubble formation even at low temperatures and with a high alcoholic content.

**Main application:** production of high-quality sparkling wines both using the traditional method and with re-fermentation in an autoclave.

**Composition:** *Saccharomyces cerevisiae r.f. bayanus*

**Dosage:**

- 10–25 g/hL for fermentation
- 30–50 g/hL for stuck fermentation or in the most difficult cases.

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
rapid	from 10 - 30°C	high (18% vol.)	low	elegance, fineness, structure and aromatic complexity

500 g



\* upon request at the time of ordering

Yeasts for

# IOC RANGE



## YEASTS FOR BIOPROTECTION



**IOC GAÏA**  
Active dry yeast



**Gaïa™**

500 g



*Metschnikowia fructicola* yeast with no fermentation capacity but able to limit the proliferation of unwanted yeasts. Gaïa™ reduces unwanted results and the risk of alcoholic fermentation starting up too soon. It serves as a way

to limit pre-fermentation sulphuring, whether used on must in the fermentation tank or even at earlier stages (on the grapes in the harvesting bins). This yeast also facilitates the inoculation of the selected yeasts (*Saccharomyces cerevisiae*) introduced at a later stage to govern fermentation.

Another great advantage of this product is that it can be used to protect grape juice during prolonged periods of storage or long-distance transport.

**Main application:** bioprotection at the pre-fermentation stage.

**Dosage:**

- 7-20 g/hL. The exact dosage varies according to the time of application and the level of microbial contamination risk (which depends on the timing of operations, temperatures, pH, the level of ripeness of the grapes and the quantity of SO<sub>2</sub> added).

OPTIMAL TEMPERATURE FOR USE IN MACERATION	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS
8-16°C (cold pre-fermentation, 8-12°C).	very low	low

Gaïa™ yeast needs the subsequent addition of a selected strain of *Saccharomyces cerevisiae* in order for alcoholic fermentation to take place.

The temperature of the must is a crucial factor, since the colder the must is, the more *Metschnikowia fructicola* will dominate over *Saccharomyces cerevisiae* and the stronger the bio-control it exerts over an unwanted start to fermentation will be.

TEMPERATURE OF MUST	0°C	8°C	12°C	16°C
Approximate average length of a non-fermentation stage	Several weeks, or even months, with no fermentation activity	7-10 days or more, then very limited fermentation activity	4-5 days, then very limited fermentation activity	2 days, then very limited fermentation activity

# IOC RANGE

Box containing:  
10 x 500 g - Gaïa  
1 x 16 g - NG-KA

## GAÏA™ GRAPE-DRYING KIT



Treatment for use on drying grapes in order to inhibit the growth of *Botrytis cinerea*

Specially formulated bioprotection treatment for grapes to inhibit the proliferation of *Botrytis cinerea* while the grapes are drying. The Gaïa™ Grape-Drying Kit is made up of a non-*Saccharomyces* (Gaïa™) yeast and a specially formulated nutrient (NG-KA) to ensure the right amount of organic nitrogen and vitamins while the grapes are left to dry.

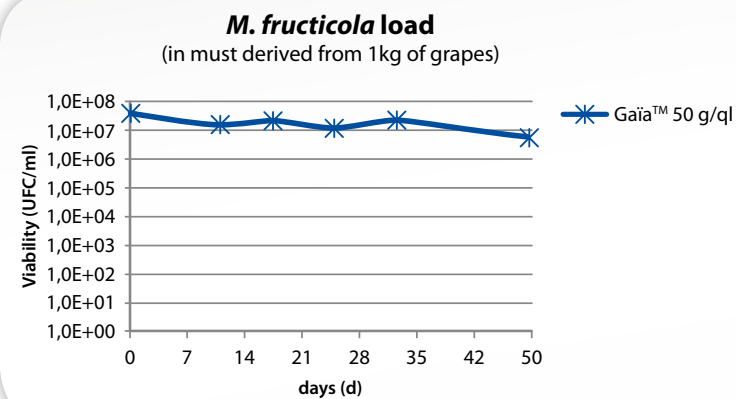
The efficacy of this treatment has been demonstrated through genomic and microbiological analyses, which have highlighted its capacity to prevent or limit the extent of fungal attacks.

**Composition:** *Metschnikowia fructicola* yeast (Gaïa™) and a specially formulated nutrient (NG-KA) based on deactivated yeast, diammonium phosphate and thiamine.

**Main applications:** prevention against attacks from the fungus *Botrytis cinerea* while grapes are drying prior to being used to craft quality wines.

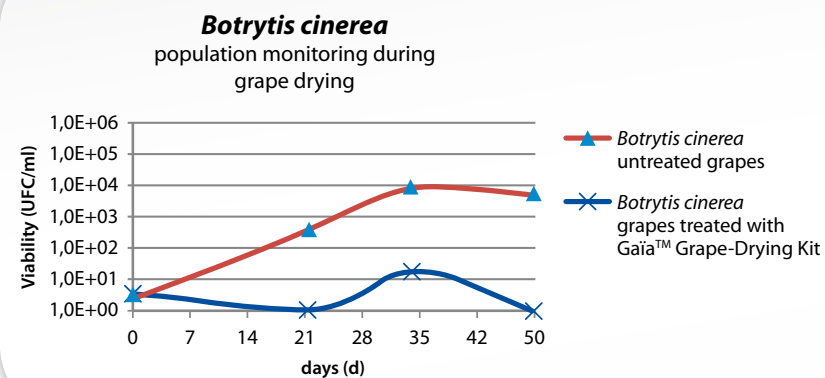
**Dosage:**

- To treat 10 tonnes of grapes: 5kg of Kit Gaïa™ yeast and 16g of NG-KA nutrient.



Grapes left to dry are susceptible to *Botrytis cinerea* attacks, especially in the early stages of the drying period, as *Botrytis cinerea* finds the ideal conditions to proliferate then.

Gaïa™ has been shown to be effective at preventing these infections and maintaining a high level of viability for the whole drying period.



Growth trend of *Botrytis cinerea* during the grape-drying period.

Data obtained from experiments performed on a large scale following induction of *Botrytis* growth.

## YEASTS NOT PRODUCING SO<sub>2</sub> – IOC BE RANGE

Incapable of producing SO<sub>2</sub>, the IOC BE range of yeasts are the result of an innovative selection procedure which uses marker-assisted methods. IOC BE yeasts make it possible to enhance the sensory potential of the product without the side effect of producing SO<sub>2</sub>. Most yeasts can release varying amounts of acetaldehyde into wines, and more often than not (although not exclusively), this phenomenon occurs following pre-fermentation sulphuring of the must. As acetaldehyde combines very easily with SO<sub>2</sub> in wines, this practice often leads to having to use higher doses of sulphites. On the other hand, thanks to their genetic profile, IOC BE yeasts do not have the capacity to produce large amounts of acetaldehyde, meaning less need for sulphuring.



### IOC BE-FRUITS

Active dry yeast

A useful tool for revealing fruity esters in white and rosé wines, this product has no SO<sub>2</sub>-producing capacity. It can also reduce the formation of acetaldehyde, a molecule which tends to combine with sulphites.

**Main application:** expression of fruity esters (red fruits, pineapple and citrus fruits) in white and rosé wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

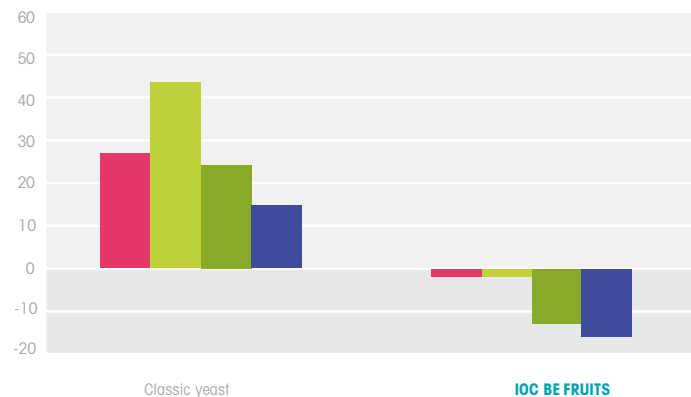
- 20–30 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
from normal to rapid	from 12°C - 24°C for fruity ester expression 12-15°C.	moderate (14 % vol).	low	fruity esters (notes of red fruit, pineapple, citrus fruits)

#### SO<sub>2</sub> production:

Difference in concentration between the added SO<sub>2</sub> and the total SO<sub>2</sub> measured in the finished wine (mg/l)

- Synthetic must (MS 300 230 - T<sup>°</sup>FA:24°C)
- Chardonnay (sugars 229g/l - pH 3.32 - YAN 208 mg/l - T<sup>°</sup>FA:20°C)
- Chardonnay 2018 (sugars 205,7 g/l - pH 3.57 - YAN 187 mg/l - 75 NTU - SO<sub>2</sub> must 54 mg/l - T<sup>°</sup>FA:17°C)
- Maccabeu 2018 (sugars 196 g/l - pH 3.35 - YAN 117 mg/l - 27 NTU - SO<sub>2</sub> must 47 mg/l - T<sup>°</sup>FA 17°C)



SO<sub>2</sub> formation during the fermentation of two musts according to the yeast inoculated: while the classic yeast produces more SO<sub>2</sub> than the quantity added initially, in the wines fermented using IOC BE Fruits we note that the sulphite content is lower than it was initially.

500 g



### IOC BE THIOLS



Active dry yeast

Ideal for revealing fruity thiols in white and rosé wines. IOC Be Thiols does not produce SO<sub>2</sub> and reduces the formation of acetaldehyde, which tends to combine with sulphites.

**Main application:** expression of fruity thiols (citrus and exotic fruits) in white and rosé wines.

**Composition:** *Saccharomyces cerevisiae*

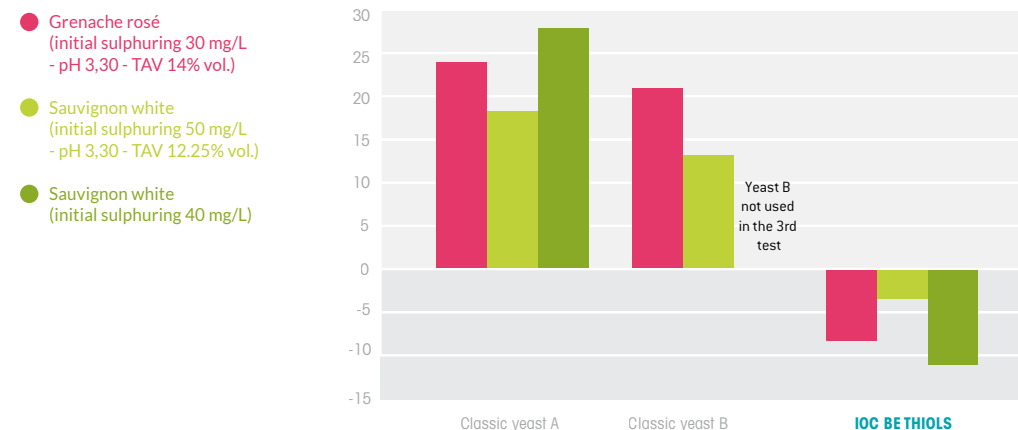
**Dosage:**

- 20–30 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
very rapid	from 13 - 25°C. max. thiol expression: 15-18°C	high (15% vol.).	moderate	thiol expression (citrus and exotic fruits), enhancement of 3MH

\* upon request at the time of ordering

#### Total SO<sub>2</sub> concentrations: deviations between wine and must



SO<sub>2</sub> formation during the fermentation of two musts according to the yeast inoculated: while the classic yeasts produce more SO<sub>2</sub> than the quantity added initially, in the wines fermented using IOC BE Thiols, the final sulphite level is lower than the initial concentration.

500 g



## IOC BE FRESH



Active dry yeast

A valuable tool for revealing notes associated with freshness in red wines, this product has no SO<sub>2</sub>-producing capacity. It can also reduce the formation of acetaldehyde, a molecule which tends to combine with sulphites.

**Main applications:** for the production of red wines.

**Composition:** *Saccharomyces cerevisiae*

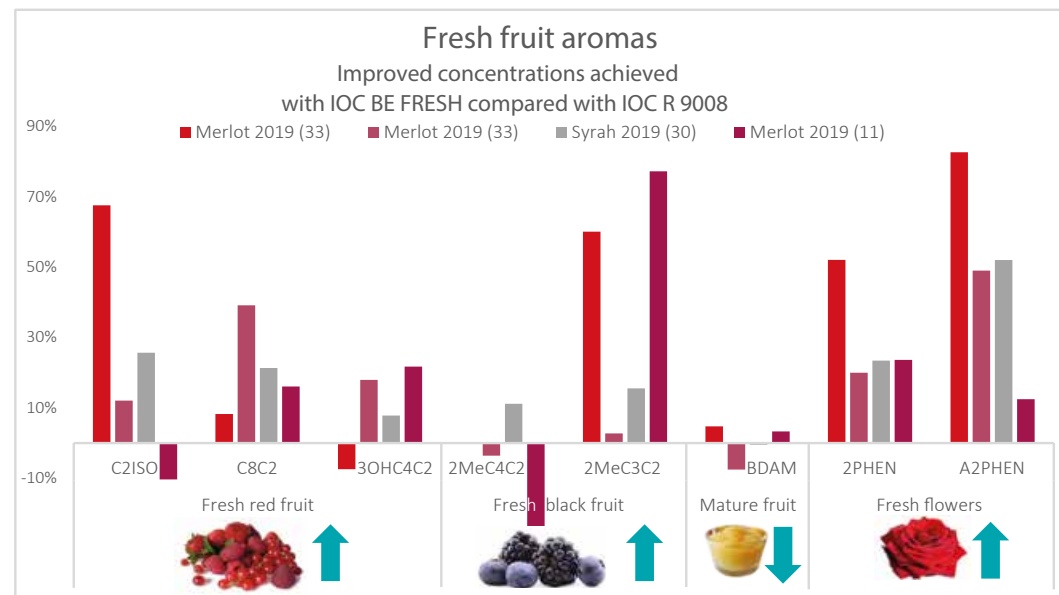
**Dosage:**

- 20–30 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 20 – 28 °C	high (15,5% vol.)	high	revelation of aromas associated with fresh fruity notes

Give over-ripe grapes back their freshness, on the nose and the palate

IOC Be Fresh has the ability to release specific aroma compounds which help connote fresh-fruit sensations in red wines. It also makes it possible to increase the concentration of certain straight-chain fatty-acid esters (fresh red fruit) and their branched-chain counterparts (fresh black berries) without losing the unique characteristics of the grape variety.



Moreover, the freshness on the nose is reinforced by the ability of IOC BE Fresh to preserve the malic acid in the grapes, whereas most yeasts tend to consume a part of it during alcoholic fermentation (potential consumption between 10% and 30%).

IOC Be Fresh increases the purity of this freshness because it's incapable of producing sulphites, which are notorious for masking aromas. While most yeasts tend to produce and accumulate sulphites from sulphates - in greater or lesser concentrations depending on the strains and the fermentation conditions - IOC Be Fresh avoids this pitfall. Lastly, with this yeast, the risk of reduction is much lower.

## YEASTS FOR RED WINES

500 g



## IOC PRIMEROUGE R9001

Active dry yeast

Yeast strain particularly recommended for young red wines and nouveau wines, as it produces rounded, intensely aromatic wines. The right choice when the desired outcome is a pleasant, rounded wine, especially one made using Gamay, Merlot or even Syrah.

**Main application:** for the production of young red wines and nouveau wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 10–20 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 14 – 24°C	moderate (14% vol.)	high. To prevent the onset of sulphurous odours, try using complex nutrients.	rounded, intensely aromatic wines with notes of red fruit (strawberry and raspberry), jam and blackcurrant

500 g



## IOC R-9008

Active dry yeast

Thanks to its production of high levels of polysaccharides, IOC R-9008 makes it possible to limit the sensations caused by acetaldehyde in high-alcohol wines. This is one of the go-to yeasts when aiming for longevity, and it reduces the risks of herbaceous notes and excessive tannicity. In the difficult initial conditions for musts in the hottest vine-growing regions, it helps limit the perception of dryness and bitter notes at the same time as intensifying mineral and salty sensations and increasing the length in the mouth.

**Main application:** in the production of full-bodied red wines made from grapes with a high sugar concentration harvested when fully ripe.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 20–30 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 18 – 30°C	high (16% vol.)	low	expression of ripe and complex fruity aromas, volume in the mouth

\* upon request at the time of ordering

## IOC REVELATION TERROIR

Active dry yeast

This strain has been chosen from Pinot Noir grapes for its excellent ability to preserve the colour. It increases the colour intensity from 5% to 15% when compared to many other native yeasts. IOC Revelation Terroir is perfect for drawing out fruity notes in Pinot Noir, Gamay, Grenache, Merlot, Carignan and Tempranillo.

**Composition:** *Saccharomyces cerevisiae*

**Main application:** for the production of red wines, to preserve colour.

**Dosage:**

- 10-30 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 18 – 30 °C	high (15 % vol.)	high	fruity varietal notes, freshness, fineness and elegance

500 g



## IOC FRESH ROSÉ

Active dry yeast

Facilitates the development of floral notes in young wines made from grapes considered as “neutral”. The IOC Fresh Rosé strain reveals the fresh varietal characteristics of aromatic grapes (Pinot Noir, Syrah, Cabernet Sauvignon....).

**Main application:** for the production of rosé wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 10-20 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
very rapid	from 12 – 25°C	high (16% vol.)	moderate	expression of fresh varietal notes

500 g



## YEASTS FOR WHITE AND ROSÉ WINES

## IOC B 2000

Active dry yeast

IOC B 2000 is particularly recommended when making aromatic white or rosé wines as it assists expression on the nose with grape types and grapes weak in naturally occurring aromatic precursors. It therefore brings out the ester-type aromas whilst also accentuating significant varietal notes in order to provide an intense, fruity and fresh bouquet.

**Main application:** for the production of aromatic white and rosé wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 10-20 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 12 – 24°C	moderate (14% vol.)	low	expression of fresh varietal notes

500 g



## IOC REVELATION THIOLS

Active dry yeast

Yeast specially selected for its ability to express varietal thiols, the aroma compounds responsible for the distinguishing sensory characteristics of several grape varieties, including Sauvignon Blanc, Colombard or Syrah. IOC Revelation Thiols limits the development of vegetal notes in the wine's bouquet.

**Main application:** for the expression of varietal thiols.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- from 20-30 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	Between 15-25°C, ensures smooth fermentation. Generally recommended temperature for thiol expression: 16-18 °C.	high (15 % vol.)	moderate	full expression of varietal thiols

500 g



\* upon request at the time of ordering

\* upon request at the time of ordering



## IOC TWICE

Active dry yeast

Yeast strain recommended for creating fresh, complex and balanced wines. Particularly suitable for tank fermentation, IOC TwICE has been used most successfully on Chardonnay musts, but is also effective on other varieties (Viognier, Grenache, Semillon, Gros Manseng, etc.).

**Main application:** for the production of fresh, complex, balanced white wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 20–30 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 18 e 25 °C	high (15 % vol. when turbidity is greater than 80 NTU)	high	fresh citrus notes (in particular, lemon, peach, apricot and floral notes)

\* upon request  
at the time  
of ordering

500 g



## YEASTS FOR SPARKLING WINES

## IOC 18-2007

Active dry yeast

This strain is highly recommended for use in sparkling wine production using the traditional method, although it can also be used with the *Charmat* method. IOC 18-2007 also makes a very positive contribution to still wines – both white and red – from the following areas: Alsace, Bordeaux, Bourgogne, Provence and the Loire Valley.

Its excellent ability to adapt to the most testing conditions (low pH and low temperature) means that the sugars can be consumed rapidly and completely, thereby avoiding the production of unwanted secondary compounds.

**Main applications:** for the production of sparkling wines using the traditional method and for the production of still wines – both white and red – in difficult conditions.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- white wines: 10–20 g/hL
- rosé wines: 20–25 g/hL
- secondary fermentation (traditional method): 10–20 g/hL
- to restart stuck fermentation: 20–40 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
rapid	from 18 – 30 °C	high (15 % vol.)	low	fineness, preservation of the terroir

\* upon request  
at the time  
of ordering

500 g  
10 kg



## MULTIFUNCTIONAL YEAST

## IOC FIZZ +

Active dry yeast

The IOC FIZZ + yeast has been selected to meet the needs of those making highly expressive sparkling wines using the *Charmat* method. It has very good fermentation qualities in secondary fermentation and thus ensures quick and complete secondary fermentation.

**Composition:** *Saccharomyces cerevisiae*

**Main application:** activation of secondary fermentation using the *Charmat* method.

**Dosage:**

- 10-20 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 15 – 35°C	moderate (14 % vol.)	moderate	aromatic intensity, fruity notes

500 g



## IOC 11-1002 K

Active dry yeast

Yeast strain which can be used for white, red and rosé wines, recommended for the production of quality wines. The quality of the killer factor in this strain means that it is easily activated and allows it to trigger alcoholic fermentation quickly. IOC 11-1002 K is suitable for use when making high-alcohol wines.

**Main application:** production of white, red and rosé quality wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- da 10–20 g/hL for white and rosé wines
- da 20–25 g/hL for red wines

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 12 – 25°C	high (16% vol.)	moderate	expression of the terroir

\* upon request  
at the time  
of ordering

500 g  
10 kg



## YEASTS FOR UNCONVENTIONAL APPLICATIONS

### IOC DYNAMIX

Active dry yeast

In partnership with Inter Rhône, our observation and study of the behaviour of pure yeast cultures taken from different vineyards and blended together has led to the development of IOC Dynamix: a complex blend of five different yeast strains that, thanks to each one's unique features and how they work in synergy, allows winemakers to fully express the potential of the *terroir* without any worries.

**Main application:** for the production of red wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 20-30 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 22°C - 28°C.	high (16 % vol.)	moderate	Wines with clean aromas. (IOC Dynamix avoids spontaneous fermentation start-up and therefore faults in the nose of the wine)

\* upon request at the time of ordering

500 g



### IOC BIO

Active dry yeast

Certified organic yeast that complies with all the conditions required by EU regulations and by the organic certification body SGS. This means that the yeast does not contain sorbitan monosterate (E491). This yeast also boasts killing power, high alcohol tolerance and adaptability to a wide range of fermentation temperatures.

**Main application:** for the production of organic red, rosé and white wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 20-30 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 14 - 28°C	high (16 % vol.)	low	full and balanced expression of the grape variety and the <i>terroir</i>

\* upon request at the time of ordering

500 g



## BLASTOSEL RANGE



## YEASTS FOR RED WINES

### BLASTOSEL DELICE

Active dry yeast

Yeast strain for red wines that releases large quantities of polysaccharides and mannoproteins, making it ideal for complex, high quality wines. Blastosel Delice is distinguished by the complex range of spicy aromas it adds to wines.

**Main application:** for the production of high quality red wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 15-30 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 18 - 32°C	high (15,5 % vol.)	average-high	complex range of spicy aromas

500 g  
10 kg



### BLASTOSEL GRAND CRU

Active dry yeast

This product's distinctive feature is its ability to develop complex aroma compounds with long-term stability and to extract flavonoids, whether in the form of tannins or anthocyanins, leading to long-term colour intensity.

**Main application:** for the production of full-bodied red wines.

**Composition:** *Saccharomyces cerevisiae r.f. bayanus*

**Dosage:**

- 15-25 g/hL under normal conditions
- 30-40 g/hL for stuck fermentation or in the most difficult cases

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 16 - 30°C	high (17,5 % vol.)	low	full expression of complex aroma compounds

500 g  
10 kg



## BLASTOSEL LAMBDA

Active dry yeast

This strain is best suited to making wine from black grapes, when the winemaker wishes to emphasize their varietal notes. Its behaviour towards polyphenols is neutral, so it must be used in tandem with suitable winemaking techniques. Also effective when used for secondary fermentation in the autoclave or when treating stuck fermentation, as it has a strong capacity for fermentation.

**Main applications:** for the production of white and rosé wines and for stuck fermentation.

**Composition:** *Saccharomyces cerevisiae* r.f. *bayanus*

**Dosage:**

- 15–30 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 18 – 32°C	high (18% vol.)	average-high	complex range of spicy aromas

500 g



## BLASTOSEL WHITE FEEL

Active dry yeast

Yeast strain suitable for white and rosé wines. It adds clear, persistent exotic fruit aromas as well as perfectly integrated notes of fresh fruits.

**Main application:** for the production of white and rosé wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 10–30 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
rapid	from 15 – 24°C	moderate (14,5% vol.)	low	notes of exotic fruits and fresh fruit

500 g  
10 kg



## YEASTS FOR WHITE AND ROSÉ WINES

## BLASTOSEL FR95

Active dry yeast

Strain that displays excellent kinetic activity in fermentation, even at low temperatures or with high alcohol content; the aromatic profile is particularly rich and complex, with strong fruity notes to the fore completed by significant notes of rose.

**Main application:** for the production of highly drinkable white wines with strong characters and lots of fruity notes.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 15–25 g/hL under normal conditions
- 30–40 g/hL for stuck fermentation or in the most difficult cases

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
very rapid	from 12 – 30°C	high (15% vol.)	low	fruity notes, hints of rose

500 g  
10 kg



## YEASTS FOR SPARKLING WINES

## BLASTOSEL DELTA

Active dry yeast

When used on white wines, Blastosel Delta can provide the product with delicate fermentation aromas, even when large volumes are being produced or the must has been clarified. Thanks to its versatility, this strain conserves and draws out the unique varietal characteristics of the grapes.

**Main applications:** for white wine production and to treat stuck fermentation when using the *Charmat* method.

**Composition:** *Saccharomyces cerevisiae* r.f. *bayanus*

**Dosage:**

- 15–25 g/hL under normal conditions
- 30–40 g/hL for stuck fermentation or in the most difficult cases.

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
rapid	from 12 – 35°C	high (18% vol.)	low	full and balanced expression of grape variety and terroir

500 g



## BLASTOSEL KAPPA

Active dry yeast

This strain is ideal for making still white and rosé wines, bases for sparkling wines and in secondary fermentation. Its production of acetates and esters draws out fresh and fruity notes, and also makes this strain suitable for creating young, drinkable red wines.

**Main applications:** for the production of white, red and rosé wines, and for secondary and stuck fermentation.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 15–25 g/hL under normal conditions
- 30–40 g/hL for stuck fermentation or in the most difficult cases

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
rapid	from 13 – 30°C	high (15% vol.)	low	fresh fruity notes

500 g



## BLASTOSEL P346

Active dry yeast

Yeast recommended for the production of quality white wines. Thanks to its intense beta-lyase and beta-glycosidase activity, it releases intense aromas of fresh fruit (citrus fruits, apple and pear) and white flowers. In fermentation with aroma precursors and organic nitrogen, Blastosel P346 is able to develop a high quantity of aromas evoking white-fleshed and exotic fruits which integrate with the wines' own set of aromas.

**Main applications:** for the production of aromatic white and rosé wines, secondary fermentation in the autoclave when using the *Charmat* method.

**Composition:** *Saccharomyces cerevisiae* r.f. *bayanus*

**Dosage:**

- Bases for sparkling wines: 10–20 g/hL
- Secondary fermentation: 10–20 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
rapid	from 10 – 18°C	moderate (14,5% vol.)	average-low	aroma of fresh fruit (citrus fruits, apple and pear), exotic fruits and white flowers

500 g  
10 kg



## MULTIFUNCTIONAL YEAST

## BLASTOSEL HORIZON

Active dry yeast

Blastosel Horizon displays good resistance to alcohol, ability to draw out varietal characteristics and clean-cut aromas.

**Main application:** for the production of white, red and rosé wines.

**Composition:** *Saccharomyces cerevisiae*

**Dosage:**

- 15–30 g/hL

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 15 – 30°C	moderate (14,5% vol.)	average-low	enhances aromatic cleanliness and perception of the terroir

500 g  
10 kg



## BLASTOSEL VS

Active dry yeast

The characteristics of Blastosel VS make it ideal for use in red and rosé wines where lively, intense colour is accompanied by the fruity notes generally found in young, drinkable wines. Its strong alcohol-producing power makes it perfect for use when making high-alcohol wines. Blastosel VS is also suitable for giving a boost to sluggish fermentation and to restart stuck fermentation, especially if the alcohol level is already high.

**Main applications:** for the production of white, red and rosé wines, secondary and stuck fermentation.

**Composition:** *Saccharomyces cerevisiae* r.f. *bayanus*


















**Dosage:**

















- 15–25 g/hL under normal conditions
- 30–40 g/hL in the most difficult cases

FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
normal	from 15 – 30°C	high (15% vol.)	low	fresh fruity and floral notes

500 g



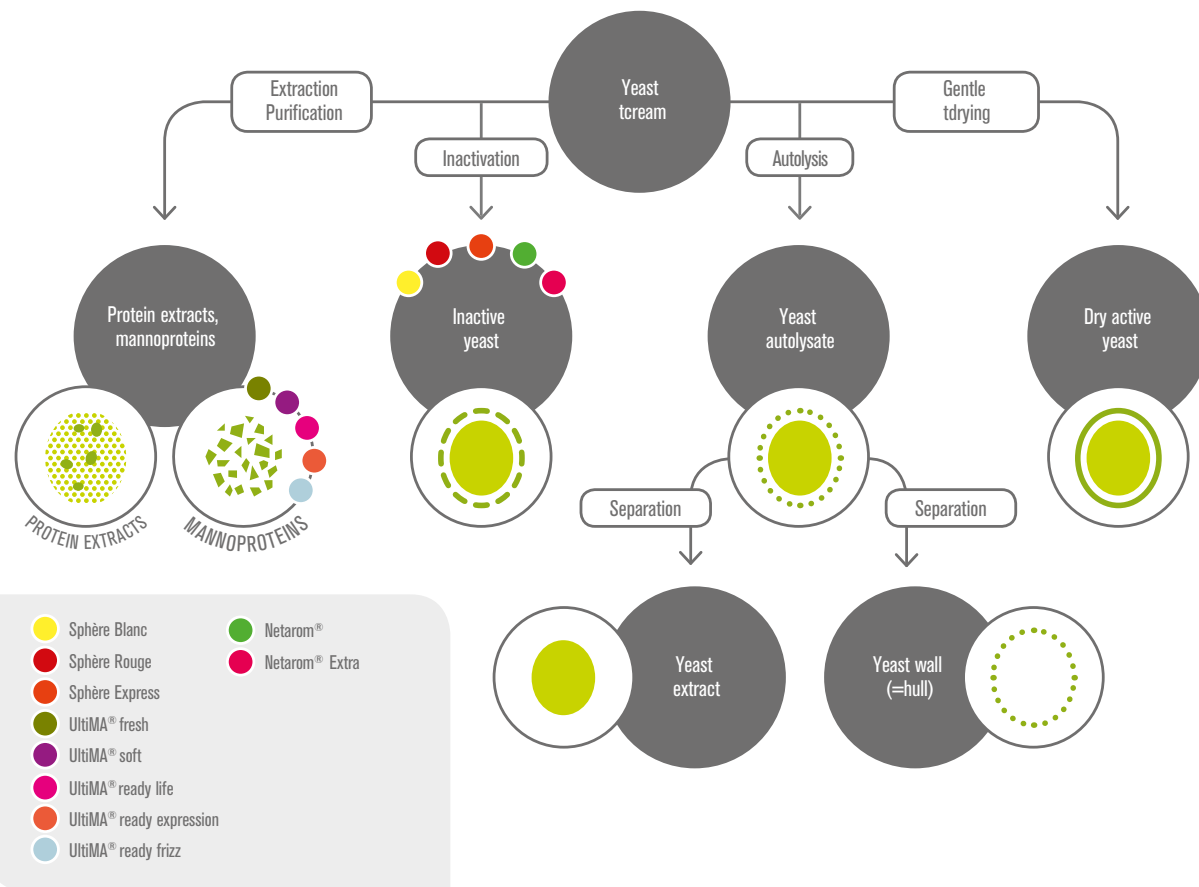
	TYPE OF WINE	FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
<b>LA CLAIRE EXTREME</b>		short	from 15 – 35°C	high (17.5% vol.)	low	notes of mature red fruit and jam accompanied by hints of nuts and spices
<b>LA CLAIRE C58</b>		rapid	from 15 – 35°C	high (16% vol.)	low	fruity aromas that remain stable over time
<b>LA CLAIRE T73</b>		rapid	from 15 – 35°C	high (17% vol.)	high	enhances fruity notes. Adds softness and balance
<b>LA CLAIRE CGC62</b>		rapid	from 15 – 35°C	moderate (14% vol.)	high	maintains and enhances the defining features of the grape variety; enhances fruity, floral and fresh notes.
<b>LA CLAIRE EM2</b>		rapid	from 15 – 30°C	high (15% vol.)	average-high	releases varietal terpenic aroma compounds. Greater roundness and softness. Adds reductive notes, enhances fruity and floral notes.
<b>LA CLAIRE VARIETAL TOUCH</b>		normal	from 14 – 22°C	high (15% vol.)	moderate	expression of aromatic varietal notes
<b>LA CLAIRE SP665</b>		rapid	from 10 – 30°C	high (18% vol.)	low	elegance, fineness, structure and aromatic complexity
<b>LA CLAIRE VDP</b>		rapid	from 15 – 32°C	high (15.5% vol.)	average-high	enhances fruity and floral notes
<b>IOC BE-FRUITS</b>		from normal to rapid	from 12°C – 24°C for fruity ester expression 12–15°C.	moderate (14% vol.)	low	fruity esters (notes of red fruit, pineapple, citrus fruits). Avoids aroma masking because of its inability to produce SO <sub>2</sub>
<b>IOC BE THIOLS</b>		very rapid	from 13 e 25°C. max. thiol expression: 15–18°C	high (15% vol.)	moderate	thiol expression (citrus and exotic fruits), enhancement of 3MH
<b>IOC BE FRESH</b>		normal	from 20 – 28 °C	high (15.5% vol.)	high	revelation of aromas associated with fresh fruity notes
<b>IOC PRIMEROUGE R9001</b>		normal	from 14 – 24°C	moderate (14% vol.)	high. To prevent the onset of sulphurous odours, try using complex nutrients.	rounded, intensely aromatic wines with notes of red fruit (strawberry and raspberry), jam and blackcurrant
<b>IOC R-9008</b>		very rapid	from 18 – 30°C	high (16% vol.)	low	expression of ripe and complex fruity aromas, volume in the mouth
<b>IOC REVELATION TERROIR</b>		normal	from 18 – 30 °C	high (15% vol.)	high	fruity varietal notes, freshness, fineness and elegance
<b>IOC B 2000</b>		normal	from 12 – 24°C	moderate (14% vol.)	low	expression of fresh varietal notes
<b>IOC FRESH ROSÉ</b>		very rapid	from 12 – 25°C	high (16% vol.)	moderate	development of floral notes in young wines made from grapes considered "neutral"
<b>IOC REVELATION THIOLS</b>		normal	from 15 – 25°C. for thiol expression: from 16 – 18 °C	high (15% vol.)	moderate	full expression of varietal thiols

	TYPE OF WINE	FERMENTATION KINETICS	RECOMMENDED FERMENTATION TEMPERATURE	ALCOHOL TOLERANCE	NITROGEN REQUIREMENTS	SENSORY PROFILE
<b>IOC TWICE</b>		normal	from 18 e 25 °C. For smooth fermentation, avoid overly high or low temperatures.	high. (15% vol. when turbidity is greater than 80 NTU)	high	fresh citrus notes (in particular, lemon, peach, apricot and floral notes)
<b>IOC 18-2007</b>		rapid	from 18 – 30 °C	high (15% vol.)	low	fineness, preservation of the terroir
<b>IOC FIZZ +</b>		normal	from 15 – 35°C	moderate (14% vol.)	moderate	aromatic intensity, fruity notes
<b>IOC 11-1002 K</b>		very rapid	from 12 – 25°C	high (16% vol.)	moderate	expression of the terroir
<b>IOC DYNAMIX</b>		normal	from 22°C – 28°C.	high (16% vol.)	moderate	Wines with clean aromas. (IOC Dynamix avoids spontaneous fermentation start-up and therefore faults in the nose of the wine)
<b>IOC BIO</b>		normal	from 14 – 28°C	high (16% vol.)	low	full and balanced expression of the grape variety and the terroir
<b>BLASTOSEL DELICE</b>		normal	from 18 – 32°C	high (15.5% vol.)	average-high	complex range of spicy aromas
<b>BLASTOSEL GRAND CRU</b>		normal	from 16 – 30°C	high (17.5% vol.)	low	full expression of complex aroma compounds
<b>BLASTOSEL LAMBDA</b>		normal	from 18 – 32°C	high (18% vol.)	average-high	complex range of spicy aromas
<b>BLASTOSEL FR95</b>		very rapid	from 12 – 30°C	high (15% vol.)	low	fruity notes, hints of rose
<b>BLASTOSEL WHITE FEEL</b>		rapid	from 15 – 24°C	moderate (14.5% vol.)	low	notes of exotic fruits and fresh fruit
<b>BLASTOSEL DELTA</b>		rapid	from 12 – 35°C	high (18% vol.)	low	full and balanced expression of grape variety and terroir
<b>BLASTOSEL KAPPA</b>		rapid	from 13 – 30°C	high (15% vol.)	low	fresh fruity notes
<b>BLASTOSEL P346</b>		rapid	from 10 – 18°C	moderate (14.5% vol.)	average-low	aroma of fresh fruit (citrus fruits, apple and pear), exotic fruits and white flowers
<b>BLASTOSEL HORIZON</b>		normal	from 15 – 30°C	moderate (14.5% vol.)	average-low	enhances aromatic cleanliness and perception of the terroir
<b>BLASTOSEL VS</b>		normal	from 15 – 30°C	high (15% vol.)	low	fresh fruity and floral notes

# BEFORE AND DURING THE FERMENTATION

## TREATMENTS CONTAINING SELECTED YEAST DERIVATIVES

Yeast alternative to *élevage sur lies* and other yeast-based products



1 kg



### GLUTAROM EXTRA

Glutathione-rich nutrient



The result of cutting-edge techniques for the selection and production of inactive yeasts with an ultra-high glutathione content. When added at the beginning of fermentation, this product leads to a wine with a much higher GSH content – as long as the yeast is given a sufficient supply of organic nitrogen. When coupled with low quantities of sulphites, the overall positive impact generated by the high GSH content can be clearly perceived in the sensory profile, even in red wines.

**Composition:** inactive yeast with a high reduced-glutathione content (GSH > 10 mg/g).

**Main application:** provide reduced glutathione to low SO<sub>2</sub> winemaking processes.

**Dosage:**

- 15-30 g/hL depending on the must, the grape variety and the sulphite levels.

1 kg



### GLUTAROM

Nutrient with guaranteed glutathione levels

With guaranteed glutathione levels, Glutarom allows the winemaker to preserve fruity notes in young white and rosé wines from an early stage, helping to improve the softness of the wines.

**Composition:** inactive yeast with guaranteed glutathione levels.

**Main application:** preserve the freshness of white and rosé wines.

**Dosage:**

- 15-30 g/hL

### Yeast derivatives with guaranteed reduced-glutathione levels

WHAT?	WHEN?	WHY?	GLUTATHIONE CONTENT
GLUTAROM EXTRA	Beginning of alcoholic fermentation	Increases glutathione levels (in white, rosé and red wines) and helps preserve them in the tank and in the bottle, especially in low-sulphite conditions.	**
GLUTAROM	Beginning of alcoholic fermentation	Preserves aromas and enhances softness.	*

## ECOBIOL ROUGE

*Inactive yeast for stabilization*

When added at the early stages of winemaking, Ecobiol Rouge is effective at stabilizing colour and creating softer, more full-bodied wines. It has undergone a special purification process designed specially with this aim in mind and, when used in tandem with other suitable stabilization techniques such as micro-oxygenation and the addition of exogenous tannins, it leads to more intensely coloured, stable and soft wines with plenty of volume.

**Composition:** inactive yeast.

**Main application:** Stabilize colour and mouthfeel (softness and structure).

**Dosage:**

- 20–30 g/hL of juice.

1 kg



## ECOBIOL SH

*Inactive yeast to decrease the reduction smell*

A complete organic nutrient whose composition makes it possible to contribute nutritional substances that are indispensable for the correct yeast metabolism and remove light sulphur compounds (hydrogen sulfide and mercaptans) that cause perceptible sensorial deviations during the whole vinification process. Ecobiol-SH makes it possible to reduce the use of copper (metallic tastes), prevent uncontrolled aeration, a possible cause of oxidation, and bring out all of the aromatic qualities of the grape.

**Composition:** inactive yeast.

**Main application:** reduce the sulphurous flavours and odours that can develop during alcoholic fermentation.

**Dosage:**

- 30–40 g/hL on the appearance of a defect for curative action.
- 20 g/hL during alcoholic fermentation for preventive action.

1 kg



## FULLPROTECT



*Blend of tannins and yeast-based polysaccharides*

Fullprotect is effective thanks to the synergy between certain components of tannins that act to preserve colour, aromas and flavours in white and rosé wines. It particularly targets oxidation in the pre-fermentation stages: the cell-wall components extracted from a selected deactivated yeast stabilize colour, flavours and aromas, making them less vulnerable to oxidation. The selected tannin extracts, thanks to their level of reactivity to oxygen, limit the oxidation of phenols in the must and reduce the impact of the secondary oxidation mechanisms responsible for the development of unwanted sensory characteristics. Fullprotect is an excellent option for reducing sulphur usage.

**Composition:** deactivated yeast and tannin extracts.

**Main application:** protect colour, flavours and aromas in the pre-fermentation stages.

**Dosage:**

- 30 g/hL

1 kg



## AGING ADJUVANTS

## NETAROM

*Aging adjuvant containing deactivated yeasts*

Netarom is an aging adjuvant containing deactivated yeasts chosen for their capacity to absorb the compounds responsible for creating a sense of reduction in the mouth. Through the polysaccharides it contains, Netarom improves the volume and complexity of white and red wines in the mouth.

**Composition:** deactivated yeast.

**Main application:** absorb the sulphurous compounds responsible for the reduction-type smell.

**Dosage:**

- 20–40 g/hL.

1 kg





## NETAROM EXTRA

*Aging adjuvant containing deactivated yeasts*

Netarom Extra can be used in addition to Netarom. Netarom Extra is a copper-rich deactivated yeast selected for its capacity to repress the compounds responsible for the sensation of reduction. It's even effective on wines with significant reduction problems. The polysaccharides released by the formula improve volume and roundness in the mouth. Netarom Extra is a targeted treatment which should be used only in the event of serious faults in the wine.

**Composition:** deactivated yeast.

**Main applications:** absorb the sulphurous compounds in wines displaying significant signs of reduction.

**Dosage:**  
• 5-30 g/hL.

1 kg



## SPHÈRE ROUGE

*Deactivated yeasts for the aging of red wines*

With Sphere Rouge, the winemaker can quickly increase the immediate perception of volume in the mouth to improve the perception of structure in the wine. Tannins have a distinct intensity despite manifesting more softly, with the addition of a hint of sweetness at the end. Through the interaction between its polysaccharides and the polyphenols in red wines, Sphere Rouge helps stabilize flavours and aromas in the long term. Moreover, its lack of sulphite reductase activity guarantees its neutrality regarding reductive odours.

**Composition:** *Saccharomyces cerevisiae* deactivated yeasts.

**Main application:** improve volume, length and sugar content when aging red wines.

**Dosage:**  
• 10-20 g/hL.

1 kg



## SPHÈRE BLANC

*Deactivated yeasts for the aging of white wines*

Made from carefully selected, genuine lees, Sphere Blanc makes it possible to quickly enhance the perception of roundness and fullness in white wines.

This product is particularly useful when the quality of the fresh lees is low, or when the lees are a source of contamination or sulphurous odours. Sphere Blanc provides an essential contribution to the long-term stabilization of flavours and aromas thanks to the interaction between its polysaccharides and the wine's innate aromas.

**Composition:** deactivated yeasts.

**Main application:** stabilize flavours and aromas when aging white wines.

**Dosage:**  
• 10-20 g/hL.

1 kg



## PRE-BOTTLING TREATMENTS



## ULTIMA FRESH

*Mannoproteins for freshness in the mouth*

UltiMA Fresh is a preparation based on selected mannoproteins designed to enhance sensations of freshness in the mouth. Our experiments have demonstrated its ability to rebalance the structure of wines displaying a discrepancy between their phenolic and technological maturity. With an appropriate dosage, UltiMA Fresh reduces bitter and 'green' notes at the same time as increasing freshness in the mouth. When used on less complex wines, it adds to their sweetness and roundness. No matter what wine is being produced, UltiMA Fresh always preserves its originality and unique personality.

**Composition:** *Saccharomyces cerevisiae* mannoproteins.

**Main application:** improve freshness, 'sugariness' and length in the mouth.

**Dosage:**  
• 5-25 g/hL.

0,1 kg  
1 kg



## SPHÈRE EXPRESS

*Deactivated yeasts and mannoproteins for aging*

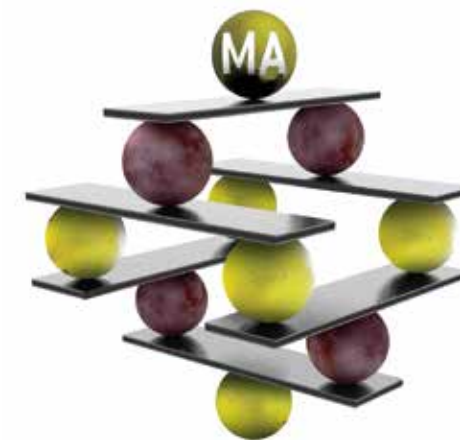
Sphere Express is composed of a yeast extract with an extraordinarily high free-mannoprotein content. Also containing peptides and nucleotides, this yeast is particularly effective for the aging process, as it helps increase sensations of volume, fullness and sugar content in a short period of time (from 1 to 8 weeks). This makes Sphere Express an excellent compromise between the deactivated yeasts designed for longer aging periods and the mannoprotein-rich formulas used to produce instantaneous effects shortly before bottling.

**Composition:** deactivated yeasts and mannoproteins.

**Main application:** improve volume, length and sugar content when aging wines.

**Dosage:**  
• 5-20 g/hL.

1 kg





## MA ULTIMA SOFT

*Mannoproteins for roundness in the mouth*

Characteristics: its tendency to contribute to the saltiness of wines and its colloidal action give UltiMA Soft a sensory impact with a lot of potential. Whether used on a white or red wine, the tests we have conducted have demonstrated that even very low doses of UltiMA Soft can shift the balance of acidity and dryness towards roundness, 'sugariness' and aromatic persistence. Nonetheless, the bouquet and the character of the wine are respected and preserved.

**Composition:** *Saccharomyces cerevisiae* mannoproteins.

**Main application:** improve roundness and the persistence of aromas.

**Dosage:**

- 5–25 g/hL.

0,1 kg  
1 kg



## MA ULTIMA READY LIFE

*Mannoproteins in solution form for aromatic longevity*

UltiMA Ready Life is a product in solution form which, thanks to the specific mannoprotein extract it contains, interacts positively with the aromatic components in the wine, leading to a longer shelf life. With its ability to increase salinity and provide a colloidal action, UltiMA Ready Life provides some very interesting sensory potential. Even very low doses of UltiMA Ready Life can shift the balance of acidity and dryness towards roundness, 'sugariness' and aromatic persistence. Nonetheless, the bouquet and the character of the wine are respected and preserved.

**Composition:** *Saccharomyces cerevisiae* mannoproteins in a solution stabilized with SO<sub>2</sub>.

**Main application:** increase the persistence of aromas.

**Dosage:**

- 20–150 mL/hL.

1 L  
5 L



## MA ULTIMA READY EXPRESSION

*Mannoproteins in solution form to re-establish freshness and balanced mouthfeel*

UltiMA Ready Expression is a product in solution form based on totally soluble mannoproteins which can be added directly to the wine. Thanks to its instant effect, it can be used to treat wine just before bottling. The main effects of using this product can be seen in the aromatic profile, which displays greater freshness and balance. This is particularly useful in the event of a major discrepancy between the phenolic maturity and technological maturity of the wine.

**Composition:** *Saccharomyces cerevisiae* mannoproteins in a solution stabilized with SO<sub>2</sub>.

**Main applications:** improve persistence, increase freshness in the mouth and reduce bitter notes.

**Dosage:**

- 20–150 mL/hL.

1 L  
5 L



## MA ULTIMA READY FIZZ

*Mannoproteins in solution form for a creamier perlage*

UltiMA Ready Fizz is a product in solution form based on selected mannoproteins which balances the perceptions of creaminess and freshness associated with the perlage of wines produced using the *Charmat* method. It lends greater roundness and length in the mouth, limits the aggressiveness of the bubbles and enhances the elegance of the perlage. UltiMA Ready Fizz has been developed to ensure that it fully respects the expression and purity of aromas in wines produced using the *Charmat* method, and represents a useful tool for stabilizing the perlage.

**Composition:** *Saccharomyces cerevisiae* mannoproteins in a solution stabilized with SO<sub>2</sub>.

**Main applications:** optimize the mouthfeel of the perlage in wines produced using the *Charmat* method.

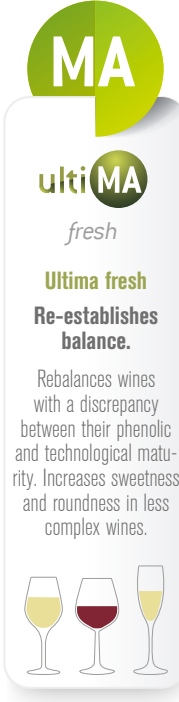



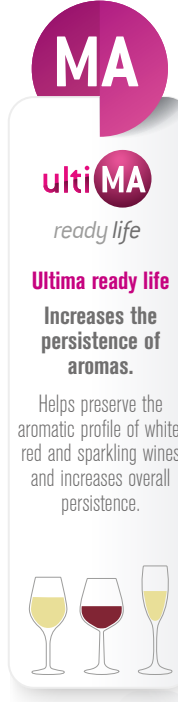




**Dosage:**

- 5–50 mL/hL.

1 L  
5 L



### Applications

 <p><b>MA</b> ultiMA <i>fresh</i></p> <p><b>Ultima fresh</b> Re-establishes balance.</p> <p>Rebalances wines with a discrepancy between their phenolic and technological maturity. Increases sweetness and roundness in less complex wines.</p> 	 <p><b>MA</b> ultiMA <i>soft</i></p> <p><b>Ultima soft</b> Helps achieve balance and softness.</p> <p>Enhances the saltiness and reduces the dryness of white wines; in red wines, it reduces acidity and astringency and lends greater 'sugariness' and aromatic persistence.</p> 	 <p><b>MA</b> ultiMA <i>ready life</i></p> <p><b>Ultima ready life</b> Increases the persistence of aromas.</p> <p>Helps preserve the aromatic profile of white, red and sparkling wines and increases overall persistence.</p> 	 <p><b>MA</b> ultiMA <i>ready expression</i></p> <p><b>Ultima ready expression</b> Gives wines back their freshness in terms of balanced mouthfeel.</p> <p>Performs a targeted action on red wines to reduce bitter and astringent notes; enhances sapidity in white wines.</p> 	 <p><b>MA</b> ultiMA <i>ready fizz</i></p> <p><b>Ultima ready fizz</b> Produces creamier bubbles.</p> <p>Makes a notable difference in obtaining a creamier perlage and improving fineness in sparkling wines produced using the <i>Charmat</i> method.</p> 
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All the products in the UltiMA range can be micro-filtered at 0.45 microns, making them ideal for use just before the final filtration and bottling stages.

## ENZYMES

ENO&ZYMES RANGE  
GRANULAR ENZYMES

## ENO&amp;ZYMES CLEAR SPEED

*Enzymatic preparation for static clarification and flotation*

Thanks to its strong pectolytic activity, this enzymatic preparation accelerates the sedimentation of pectin substances in must after pressing, favouring the compaction of the lees even for varieties that are difficult to clarify. Furthermore, thanks to the rapidity of its action, ClearSpeed is suitable for clarification with a flotation unit.

**Composition:** granules with a high concentration of pectinases, purified by the activity of cinnamyl esterase and anthocyanase. Origin: *Aspergillus niger*.

**Main application:** clarification of white and rosé must and wine.

**Dosage:**

Application: static clarification

- 0,5-2 g/hL - Temperature: 5-12 °C - Time: 3-8 hours.

Application: flotation

- 1 g/hL - Time: at least 2 hours.

100 g  
500 g

## ENO&amp;ZYMES SWEET PRESS

*Enzymatic preparation for maceration on the skins of white grapes*

SweetPress favours the release of aromas and aromatic precursors into the must, at the same time reducing the times for maceration on skins/pellicular maceration. Thanks to the secondary enzymatic activities generated by SweetPress, the grape skins become more fragile, which means that less pressure is needed in crushing. This all benefits the quality of the product. The use of SweetPress improves the filterability of wine.

**Composition:** granules with a high concentration of pectinases, purified by the activity of cinnamyl esterase and anthocyanase. Origin: *Aspergillus niger*.

**Main application:** maceration on the skins of white grapes.

**Dosage:**

- 3 g/q.

100 g  
500 g

## ENO&amp;ZYMES AROM PRESS

*Enzymatic preparation for maceration on the skins of white grapes*

AromPress favours the release of aromas and aromatic precursors into the must, at the same time reducing the times for maceration on skins. Thanks to the secondary enzymatic activities generated by AromPress, the grape skins become more fragile, which means that less pressure is needed in crushing. This all benefits the quality of the product. The use of AromPress improves the filterability of wine.

**Composition:** granules with a high concentration of pectinases and beta-glycosidase secondary activities, preventing undesired activities. Origin: *Aspergillus niger*.

**Main applications:** maceration on the skins of aromatic white grapes.

**Dosage:**

- 2-4 g/100 kgs - Temperature: 6-12 °C - Time: 12-14 hours.

100 g  
500 g

## ENO&amp;ZYMES TRUE COLOR

*Enzymatic preparation for maceration*

TrueColour facilitates the release of anthocyanins into the must, which then remain stable even after aging. As well as showing improved colour, wines treated with this enzyme display a sensory profile which is intenser (red fruit), full-bodied and softer. The use of TrueColour improves the filterability of wine.

**Composition:** granules with a high concentration of pectinases and specific secondary activities, purified by the activity of cinnamyl esterase and anthocyanase. Origin: *Aspergillus niger*.

**Main applications:** maceration of red grapes.

**Dosage:**

Application: fermentation maceration

- 3-4 g/hL - Temperature: 20-28 °C - Time: 2-8 days.

Application: long fermentation maceration

- 4-5 g/hL - Temperature: 20-28 °C - Time: over 10 days.

Application: pre-fermentation cold maceration

- 2-3 g/hL - Temperature: 8-12 °C - Time: 2-4 days.

100 g  
500 g

Enzym

## ENO&ZYMES AROM COLOR

*Enzymatic preparation for maceration*

AromColor facilitates the optimal and complete breakdown of the colour- and aroma-producing substances contained in grape skins. Thanks to its lack of aggressive secondary activities, AromColor does not encourage the release of astringent or unpleasant substances. Moreover, its beta-glycosidase activity enhances the expression of aromas right from the earliest stages of winemaking. The use of AromColour improves the filterability of wine.

**Composition:** granules with a high concentration of pectinases and specific secondary activities (beta-glycosidase), purified by the activity of cinnamyl esterase and anthocyanase. Origin: *Aspergillus niger*.

**Main applications:** maceration of red grapes

**Dosage:**

Application: fermentation maceration

- 3-4 g/hL - Temperature: 20-28 °C - Time: 2-8 days.

Application: long fermentation maceration

- 4-5 g/hL - Temperature: 20-28 °C - Time: più di 10 days.

Application: pre-fermentation cold maceration

- 2-3 g/hL - Temperature: 8-12 °C - Time: 2-4 days.

100 g  
500 g



## ENO&ZYMES EVOLUTION PLUS

*Enzymatic preparation for wine aging*

EvolutionPlus accelerates the natural aging processes of wines by encouraging the release of mannoproteins that stabilize unstable colour components. Using EvolutionPlus leads to wines being ready for bottling more quickly and to a reduction in the amount of fining agents needed. The use of EvolutionPlus improves the filterability of wine.

**Composition:** granules with a high concentration of pectinase, specific secondary activities and  $\beta$ -glucanase  $\beta(1-3)$ ,  $\beta(1-6)$ , purified by the activity of cinnamyl esterase and anthocyanase. Origin: *Aspergillus niger* and *Trichoderma harzianum*

**Main applications:** suitable for use during aging on all kinds of still and sparkling wines; also for treating *Botrytis*-infected grapes.

**Dosage:**

Application: when aging white wines

- 2-3 g/hL - Temperature: 8-16 °C - Time: at least 4 weeks.

Application: when aging red wines

- 4-5 g/hL - Temperature: 8-16 °C - Time: at least 4 weeks.

Application: for treatment of *Botrytis*-infected grapes

- 2-3 g/hL - Temperature: 10-14 °C - Time: 2-4 days.

Application: when aging still/sparkling wines

- 2-4 g/hL - Temperature: 8-12 °C - Time: at least 4 weeks.

100 g  
500 g



## ENO&ZYMES PROCESS EXTREME

*Enzymatic preparation for static clarification and flotation*

ProcessExtreme accelerates the clarification of musts and creates the best conditions for optimal fermentation. Wines produced from musts clarified using ProcessExtreme will display a fruitier, intenser sensory profile, and, thanks to its lack of negative secondary activity, the wines will also be free from phenol precursors. The smaller proportion of lees to the juice obtained from pressing also makes the whole process more cost-effective. The use of ProcessExtreme significantly improves the filterability of wine.

**Composition:** granules with a high concentration of acid pectinase, purified by the activity of cinnamyl esterase and anthocyanase. Origin: *Aspergillus niger*.

**Main applications:** clarification of white and rosé wines or maceration of white grapes. Use in difficult conditions with pH < 3 or problematic varieties.

**Dosage:**

Application: static clarification

- 0,5-2 g/hL - Temperature: 5-12 °C - Time: 3-8 hours.

Application: flotation

- 1 g/hL - Time: 2 hours at least.

100 g  
500 g



## ENO&ZYMES ENZYFLOW

*Enzymatic preparation to improve filterability*

Thanks to its targeted, synergistic action, EnzyFlow hydrolyzes all the molecules (pectins, colloids, glucans, etc.) that can hinder or slow the filtration process, thereby preserving the quality of the must or wine. Using EnzyFlow makes it possible to obtain must and wine that can be filtered at a lower pressure, reduce waste, limit the use of filtration adjuvants, reduce the amount of water needed for rinsing and, above all, increase the filtration yield.

**Composition:** granules with a high concentration of pectinase, specific secondary activities and  $\beta$ -glucanase  $\beta(1-3)$ ,  $\beta(1-6)$ , purified by the activity of cinnamyl esterase and anthocyanase. Origin: *Aspergillus niger* and *Trichoderma harzianum*.

**Main applications:** improve filterability of musts and red, white, still and sparkling wines.

**Dosage:**

Application: for still wines

- 2-4 g/hL - Temperature: 10-16 °C - Time: at least 48 hours.

Application: for musts

- 3-5 g/hL - Temperature: 10-16 °C - Time: at least 48 hours.

Application: for effervescent/sparkling wines

- 2-4 g/hL - Temperature/Time: secondary fermentation conditions.

500 g  
0,1 kg - 10 kg



# ZIMOPEC RANGE

## LIQUID ENZYMES

### ZIMOPEC P110L

#### Enzymatic preparation for static clarification and flotation

Zimopec P110L performs an enzymatic action on soluble and insoluble pectins and helps reduce the viscosity of the product in a short timespan. The advantages of using Zimopec P110L are a greater yield of juice, a reduction in pre-filtration and/or pre-clarification waiting times, greater stability in the final product and a reduction in the quantities of fining agents required.

**Composition:** enzymatic preparation with pectolytic activity obtained from *Aspergillus Niger*.

**Main application:** suitable for the treatment of pressed grapes and must; its ability to completely break down pectins greatly facilitates later fining and filtration operations.

#### Dosage:

- 0,5–2 mL/hL.

1 kg  
20 kg



### ZIMOPEC PML

#### Enzymatic preparation for pellicular maceration

Grape pressing is one of the operations in the winemaking process with the strongest influence on both the quality of the final product and total production costs. Zimopec PML has been designed specifically to improve the results of this delicate procedure. The enzymatic action performed on soluble pectins means that the viscosity of the product is quickly reduced but without the skins breaking up at the same time.

**Composition:** enzymatic preparation with pectolytic activity obtained from *Aspergillus Niger*.

**Main application:** targeted product for optimization of grape-pressing operations without an excessive breakdown of solid matter.

#### Dosage:

- 3–5 mL/q.

1 kg  
20 kg



### ZIMOPEC PXL 09

#### Enzymatic preparation for maceration

The pectolytic and cellulase activity of Zimopec PXL 09 helps the extraction of colour, both in terms of quantity and quality. Zimopec PXL 09 effectively reduces the pectin content, with the result that the products treated have better filterability and are less susceptible to turbidity phenomena.

**Composition:** enzymatic preparation with secondary hemicellulase activity obtained from *Aspergillus Niger*.

**Main application:** Zimopec PXL 09 is recommended for the treatment of red grapes both in traditional winemaking and modern processes such as Flesh Detente and thermovinification in general.

#### Dosage:

- 3–5 mL/q.

1 kg  
20 kg



# ZIMOPEC RANGE

10 kg



### ZIMOPEC FLOTTOFLASH

#### Enzymatic preparation for static clarification and flotation

Zimopec Flottoflash is a product developed for flotation. It has enzymatic activity that breaks down pectins and assists the formation and growth of floccules that are easier to separate. The advantages deriving from the use of Zimopec Flottoflash are a reduction in the pre-flotation dwell time, a reduction in the use of clarifiers and better growth of floccules, which is reflected in better clarification.

**Composition:** enzymatic preparation with pectolytic activity obtained from *Aspergillus Niger*.

**Main application:** recommended for treatment during the grape must flotation phase.

#### Dosage:

- 1–5 mL/hL.

10 kg



### ZIMOPEC 2 FLOTTOFLASH

#### Enzymatic preparation for static clarification and flotation

Flottoflash 2 is a product developed for flotation in the most difficult cases. It has a high pectolytic activity that breaks down pectins and assists the formation and growth of floccules that are easier to separate. The advantages deriving from the use of Zimopec Flottoflash 2 are a reduction in the pre-flotation dwell time, a reduction in the use of clarifiers and better growth of floccules, which is reflected in better clarification.

**Composition:** enzymatic preparation with pectolytic activity obtained from *Aspergillus Niger*.

**Main application:** recommended for treatment during the grape must flotation phase in the most difficult cases.

#### Dosage:

- 1–5 mL/hL.

10 kg



### ZIMOPEC CLEAR FLASH

#### Enzymatic preparation for static clarification and flotation

Clear Flash performs an enzymatic action on soluble and insoluble pectins and helps reduce the viscosity of the product in a short timespan. Moreover, the hydrolysis of pectic substances, which are known to act as protective colloids, means that products treated with Clear Flash display greater filterability.

**Composition:** enzymatic preparation with pectolytic activity obtained from *Aspergillus Niger*.

**Main application:** suitable for the treatment of musts; its ability to completely break down pectins greatly facilitates later fining and filtration operations.

#### Dosage:

- 1–5 mL/hL.

## ZIMOPEC PRESS FLASH

*Enzymatic preparation for pellicular maceration*

Performing pellicular maceration on white-wine grapes – especially the more aromatic varieties – has the great disadvantage of making the product difficult to filter because of the large quantity of pectins drawn out. Thanks to its pectolytic action, Zimopec Press Flash makes these kinds of musts notably easier to work with. The enzymatic action performed on soluble pectins lowers the viscosity of the must in a short time, without causing the skins to disintegrate.

**Composition:** enzymatic preparation with pectolytic activity obtained from *Aspergillus Niger*.

**Main application:** specially designed to enhance grape-pressing operations.

**Dosage:**

- 3–5 mL/hL.

10 kg



## ZIMOPEC COLOR FLASH

*Enzymatic preparation for maceration*

The pectolytic action performed by Color Flash makes it possible to lower pectin levels; as a consequence, the treated product displays greater filterability and is less susceptible to clouding and hazing.

**Composition:** enzymatic preparation with pectolytic activity obtained from *Aspergillus Niger*.

**Main application:** suitable for treating grapes destined for use in red wines.

**Dosage:**

- 3–6 mL/hL.

10 kg



## ZIMOPEC RANGE GRANULAR ENZYMES

### PX5

*Enzymatic preparation to improve filterability*

The pectolytic activity generated by Zimopec PX5 translates into a drastic reduction in the pectin content and the products treated therefore have better filterability and are less susceptible to turbidity phenomena. During the maceration phase, the pectolytic and hemicellulase activity generated by Zimopec PX5 makes it possible to break down the grape cell structure more effectively.

**Composition:** pectolytic enzymatic preparation with secondary proteolytic and hemicellulase activity, obtained from *Aspergillus Niger*.

**Main applications:** suitable for improving wine stability and filterability. When used during maceration, this product helps draw out the aromatic potential and the colour components of the grapes. For use making white or red wines.

**Dosage:**

- 1–3 g/hL.

0,5 kg  
10 kg



## OTHER ENZYMES

### IOC EXAROME

*Enzymatic preparation to facilitate the release of aroma precursors*

As it performs pectinolytic and glucosidic enzymatic actions, Exarome facilitates the release of aroma precursors, which may have been partially glycosilated and therefore “not expressed” during the aging of young wines made from grapes such as Muscat, Gewurztraminer and Riesling.

**Composition:** enzymatic preparation with pectolytic and  $\beta$ -glucosidic activity.

**Main application:** reveal varietal aromas in white wines while aging.

**Dosage:**

- 5–13 g/hL.

100 kg



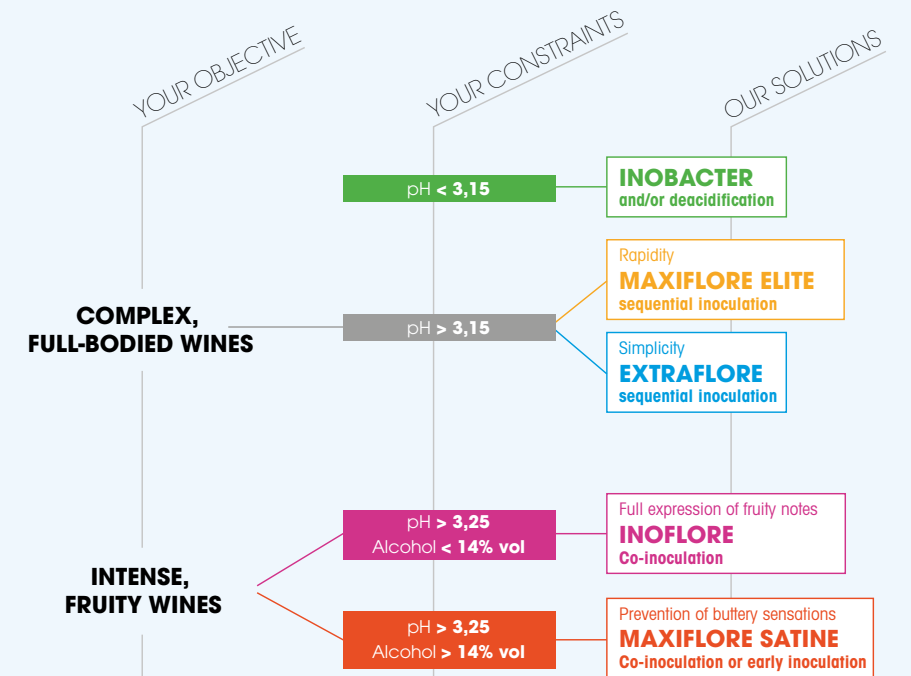
Enzymes

# BACTERIA FOR MALOLACTIC FERMENTATION

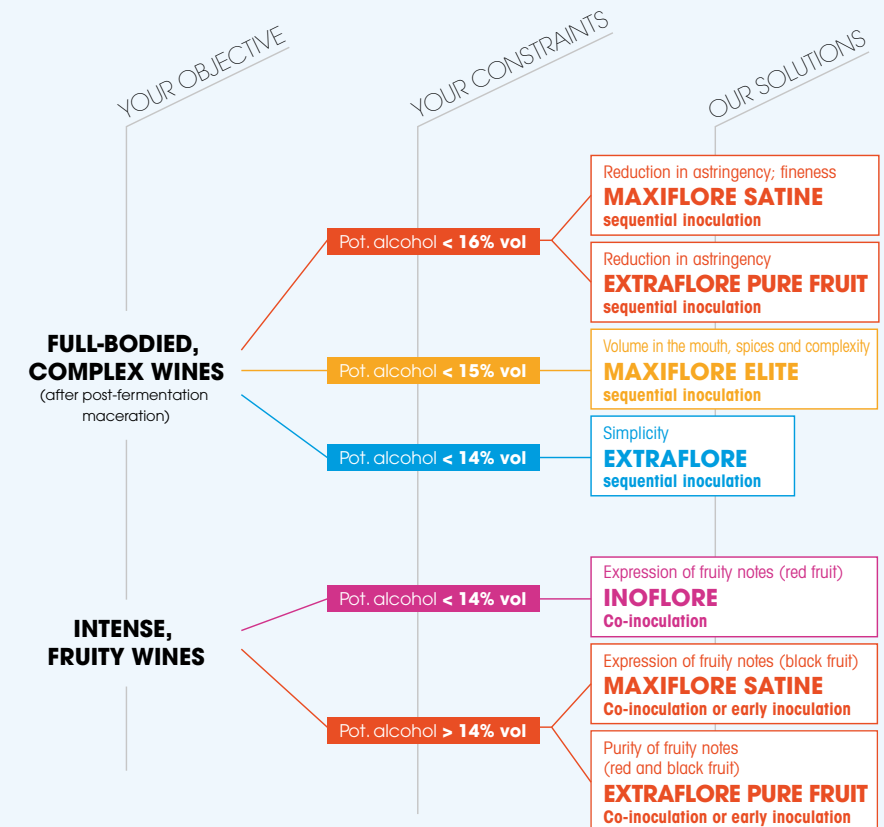
Using specially selected winemaking bacteria allows the winemaker to optimize the malolactic fermentation (MLF) process and avoid indigenous microorganisms in the wine producing aroma-masking molecules. These special bacteria can be inoculated at different stages of the winemaking process, depending on the

conditions that arise and on the winemaker's objectives. By choosing the right bacterium, re-activation process and inoculation technique (co-inoculation, early inoculation or sequential inoculation), the sensory profile of the wine can be guided towards the desired results.

White/rosé wines:  
selection criteria



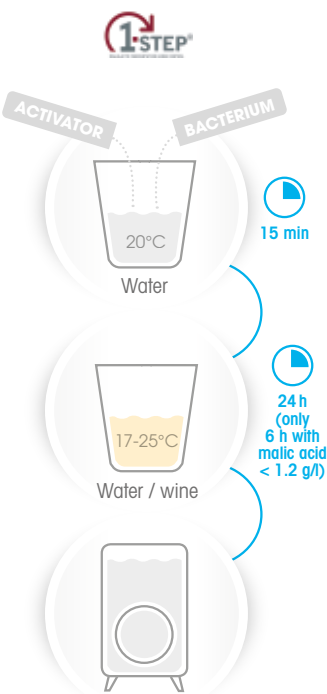
Red wines:  
selection criteria



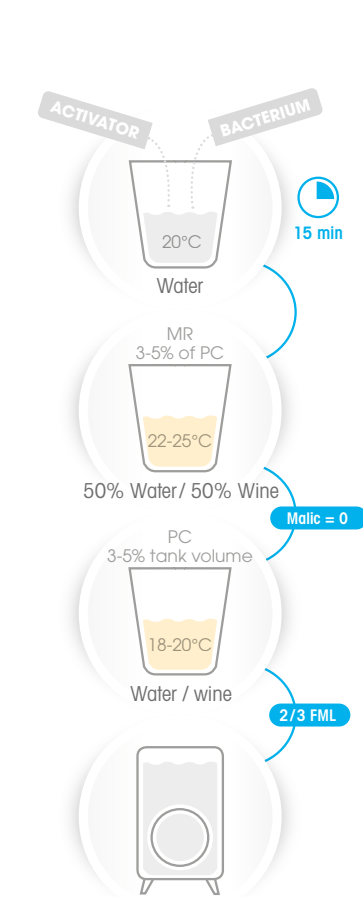
Direct inoculation\*



Inoculation with one-step acclimatization\*\*



Standard reacclimatization (reactivation and acclimatization)



## DIRECT-INOCULATION BACTERIA

**EXTRAFLORE****Targeted winemaking bacterium**

This winemaking bacterium enables malolactic fermentation in white, red and rosé wines. Robust and easy to apply, this bacterium can be incorporated directly into the must or wine without being reactivated first. Extraflores does not produce biogenic amines (this strain does not have the genes responsible for the decarboxylation of amino acids). Its effect on the sensory profile of the wine is to enhance spicy and nutty notes and to lend greater structure.

**Composition:** *Oenococcus Oeni*.**Main application:** obtain full-bodied, complex wines through co-inoculation or sequential inoculation.**Dosage:**

- 1 g/hL.

25 hL  
250 hL**EXTRAFLORE PURE FRUIT****Targeted winemaking bacterium**

Targeted bacterium for use in crafting red wines. Acts effectively in difficult conditions for vinification (high alcohol content, low temperatures, excessive acidity or the opposite problem of low malic-acid levels). Its adaptability makes it suitable for use on many different types of wine from different countries. Can be added directly to the must or wine. Thanks to its low diacetyl production and its precise

effect on the sensory profile of the wine, the enzymatic activity of Extraflores Pure Fruit leads to the production of esters which express notes of black and red fruit, enhancing the purity of the fruity sensations in the wine. Wines fermented with Extraflores Pure Fruit also provide a greater feeling of roundness.

**Composition:** *Oenococcus Oeni***Main application:** obtain fruity wines through co-inoculation or sequential inoculation.**Dosage:**

- 1 g/hL

25 hL  
100 hL**INOFLORE****Targeted winemaking bacterium**

This winemaking bacterium enables malolactic fermentation in white, red and rosé wines. It can be incorporated directly into the must or wine without being reactivated first. Inoflores does not produce biogenic amines (this strain does not have the genes responsible for the decarboxylation of amino acids) and is particularly suited to co-inoculation with yeasts, as this heightens the efficacy of its kinetics. Used with this method, it also produces a very limited amount of diacetyl (buttery notes) and helps reveal and preserve fruity notes, in particular from esters. Undoubtedly the best bacterium to use in co-inoculation and when aiming for a fruity wine.

**Composition:** *Oenococcus Oeni*.**Main application:** obtain fruity wines through co-inoculation.**Dosage:**

- 1 g/hL.

25 hL  
250 hL

250 hL

**MALIC EXPRESS****Targeted winemaking bacterium**

Winemaking bacteria specifically developed to carry out very rapid malolactic fermentations. It can be directly incorporated into the wine without rehydrating the product first and is suitable for use under most of the circumstances commonly found in winemaking. Malic-Express does not produce any biogenic amines nor volatile phenols. Inoculate at the end of the alcoholic fermentation stage.

**Composition:** *Oenococcus Oeni*.**Main applications:** protection of industrial processes and early marketing of red wines.**Dosage:**

- 1 g/hL.

BACTERIA WITH SHORT  
REACCLIMATIZATION TIME25 hL  
100 hL**MAXIFLORE SATINE****Targeted winemaking bacterium**

This bacterium is recommended in situations where the grapes being fermented are particularly ripe. It allows the aromatic purity of the wines to be preserved while considerably softening the effects of buttery notes, as it produces only very small quantities of diacetyl (it consumes small quantities of citric acid, and only after the malic acid has been completely used up). In numerous field tests, Maxiflores Satine has also demonstrated its ability to reduce astringent and bitter notes in wines at the same time as enhancing the feeling of volume in the mouth. We recommend using early inoculation (at a density of approx. 1.010), as use of this technique allows the bacterium to exploit the favourable temperature of the wine and to protect red wines from *Brettanomyces* attacks.

**Composition:** *Oenococcus Oeni* bacterium and specially formulated activator containing deactivated yeast.**Main application:** reduce astringency and limit buttery notes.

Maxiflores Satine is a kit including:

- a preparation of selected lyophilized lactic bacteria;
- specially formulated activator to add to the must/wine when reacclimatizing the bacteria.

**Dosage:**

- 1 g/hL.



## BACTERIA WITH SHORT RE-ACCLIMATIZATION TIME

### MAXIFLORE ELITE

Targeted winemaking bacterium

Malolactic bacterium which leads to excellent sensory properties in the finished wine. In red wines, it helps enhance the feelings of body and volume in the mouth as well as drawing out spicy notes. In white musts/wines, it can amplify nutty notes, but also protect sensations of freshness (when early inoculation is used). Combining the efficacy of one-step acclimatization with its innate characteristics of resistance to low pH and low temperatures, and to high levels of SO<sub>2</sub> and alcohol, it constitutes a valuable tool for ensuring the success of malolactic fermentation.

**Composition:** *Oenococcus Oeni* bacterium and specially formulated activator containing deactivated yeast.

**Main application:** increase the structure and aromatic complexity of the wine.

Maxiflore Elite is a kit including:

- a preparation of selected lyophilized lactic bacteria;
- specially formulated activator to add to the must/wine when reacclimatizing the bacteria.

**Dosage:**

- 1 g/hL.

25 hL  
100 hL



## MALOLACTIC FERMENTATION STARTER

### NUTRIFLORE FML

MLF optimizer

Nutriflore FML is a natural food source for lactic bacteria. It's based on deactivated yeasts chosen for their wealth of nutrients and survival factors. It provides the necessary elements for the bacteria to multiply successfully in the environment (amino acids, minerals, vitamins), but also – and above all – provides a number of peptides which help improve the bacteria's resistance to the acidity of the wine. In certain conditions, these peptides can triple the speed at which malolactic fermentation reaches completion.

Nutriflore FML is particularly effective in wines with a low pH (lower than 3.4).

**Composition:** deactivated yeast.

**Main application:** provide optimized nutrition in order to speed up malolactic fermentation.

**Dosage:**

- 20 g/hL.

1 kg



### NUTRIFLORE PDC

Pied de cuve optimizer

Nutriflore PDC is a lactic-bacteria optimizer based on deactivated yeasts chosen for their wealth of growth factors. It allows bacterial enzymatic systems to become activated and supply specific nutrients to the environment (vitamins, minerals and certain amino acids). With these in place, the speed of development of the *pied de cuve* can be safely increased. Nutriflore PDC also allows lactic bacteria to grow better and show greater viability.

**Composition:** deactivated yeast.

**Main application:** nutrient to optimize the malolactic fermentation.

**Dosage:**

- 25 g/hL (per hL of *pied de cuve*).

250 g



## BACTERIA WITH STANDARD REACCLIMATIZATION TIME (REACTIVATION AND ACCLIMATIZATION)

### INOBACTER

Targeted winemaking bacterium

This winemaking bacterium demonstrates the ability to conduct malolactic fermentation in difficult conditions, in particular where the pH is very low. Requires a reactivation and acclimatization period (*pied de cuve*).

**Composition:** *Oenococcus Oeni*.

**Main application:** for musts and wines with a very low pH.

**Dosage:**

- 1 g/hL.

25 hL - 100 hL  
1000 hL



#### The yeasts that simplify MLF

Type of wine	Recommended yeast	Sensory properties of the wine
White wines	IOC 18-2007 IOC B 2000	Clean aromas and mouthfeel; freshness. Intense, fresh, fruity nose.
Rosé wines	IOC Fresh Rosé	Very intense fruitiness.
Red wines	IOC Primrouge	Red fruit (strawberry and raspberry). Clean aromas and mouthfeel; roundness.
	IOC R 9008	Mature, complex fruity notes. High polysaccharide production. Longevity, minerality and saltiness.
	La Claire C58	Notes of undergrowth and red berries. Structure and softness.
	La Claire T73	Intensely aromatic young wines. Fruity notes
	Blastosel Grand Cru	Acetates/esters (fruity notes) and higher alcohols.



# PRODUCTS FOR GOVERNING BACTERIAL POPULATIONS

## ZIMOPEC OVOLYS

Enzymatic preparation to inhibit lactic bacteria

Ovolys is a valuable tool for governing MLF, when making both red and white wines. Depending on the time of the addition and the dosage applied, Ovolys can stop MLF from taking place, govern its conduction or stabilize the wine once it has reached completion. Ovolys becomes more active as pH raises, and using it as an antibacterial can help reduce the quantity of SO<sub>2</sub> added to the wine.

**Composition:** Lisozyme hydrochloride.

**Main applications:** govern malolactic fermentation. Ovolys acts on the latic bacteria (*Oenococcus*, *Leuconostoc*, *Lactobacillus*, *Pediococcus*) already in the must/wine, but has no effect on the indigenous yeasts or acetic bacteria.

**Dosage:**

- 25-50 g/hL in white must to prevent start-up of MLF.
- 15-20 g/hL to prevent MLF until alcoholic fermentation is complete.
- Fino a 50 g/hL (max. dose allowed by Reg. CE 1622/00) in white and red wines to halt MLF and stabilize after MLF.

1 kg



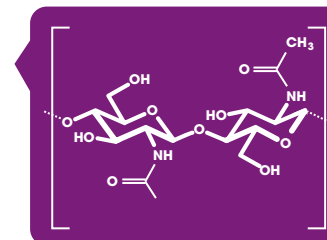
# PRODUCTS FOR GOVERNING BACTERIAL POPULATIONS

## SENTINEL

➤ **A TRULY INNOVATIVE PRODUCT: NATURAL, BIODEGRADABLE, NON-ALLERGENIC AND GMO-FREE, WITH NO ANIMAL-ORIGIN OR SYNTHETIC SUBSTANCES**

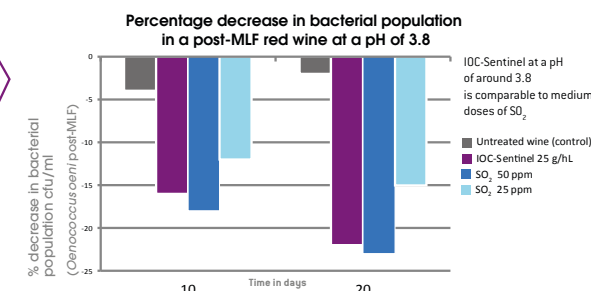
Found in many living organisms, chitin is the most plentiful polysaccharide after cellulose. Of all the useful polysaccharides for humans, chitin and its main derivatives (chitosan and chitin-glucon) are becoming more and more popular. In 2003, KitoZyme developed an innovative manufacturing process based on the use of a source of chitin that was not animal-origin but plant-based. KitoZyme and IOC work in partnership to offer innovative collage products which meet market expectations.

In 2009, only the new technology of manufacturing plant-based chitin derivatives was approved by the Italian Independent Assessment Body; the same products were then authorized for use by the EU in 2010.



➤ **GOVERNING THE POST-MLF STAGES IN RED WINES**

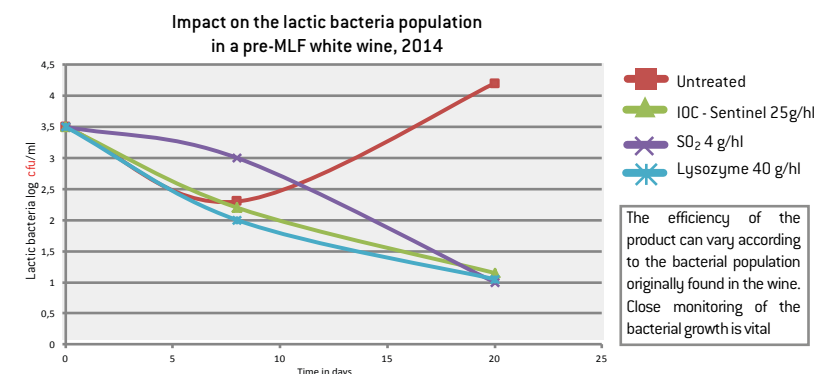
When it comes to red wines, MLF is an important step in the vinification process. Upon completion of MLF, the remaining bacteria can quickly become harmful through increases in pentoses, glycerol and tartaric acid, leading to classic faults in the wine. The most popular treatment used to avoid these problems is sulphuring.



➤ **SLUGGISH OR STUCK MLF IN WHITE AND ROSÉ WINES**

In white and rosé wines, MLF is quite often not required, as it has a significant effect on the flavour of the product, in particular making it more difficult to attain the desired level of freshness.

In sparkling wines produced using the Charmat method, it's crucial to keep the base wine that will be used for the secondary fermentation intact. The presence of lactic bacteria at this stage is highly risky, as they could compromise the integrity of the batch.



The efficiency of the product can vary according to the bacterial population originally found in the wine. Close monitoring of the bacterial growth is vital

The result of the strategies and instruments developed by IOC to control oxidation and microbiological contamination during the pre-fermentation, fermentation and fining stages, SENTINEL is a precious addition to the winemaker's toolbox as it allows them to reduce SO<sub>2</sub> levels.



# BENTONITE CLAYS

## VINIFICATION AND FINING

### Pre- and post-fermentation stages

In order to attain a high level of oxidative resistance, it's vital to act before embarking on the vinification process – after pressing, and before fermentation. Fining musts limits their oxidability and leads to fresher, fruitier profiles in white and rosé wines. This process can be carried out through static fining or flotation. Fining removes the by-products of oxidation which cause browning and can constitute 'aroma traps'. However, during the fining process, not only are the levels of oxidation by-products – orthodiphenols and catechins – reduced, but also the turbidity of the product. It's also an

early colloid-stabilization process which helps keep wine clear over time. Fining brings attractive and repulsive forces into play, in accordance with the electrical charge of the molecules: the potential efficacy of a fining agent depends on its charge density, or in other words on its affinity for the molecules with an opposite charge it needs to remove. The Research & Development team at Perdomini-IOC constantly seeks even better fining solutions using Turbiscan R technology – this allows our experts to monitor the evolution of the clarity of a wine put through a fining process.

### Bentonite clays

When exposed to heat, the original grape proteins in white and rosé wines can lead to cloudiness in the bottle. This risk can be successfully avoided by using bentonite clays belonging to the Montmorillonite family. At the end of the alcoholic fermentation process, *élevage sur lies* reduces protein instability, but the only truly effective treatment to remove the protein aggregates that cause cloudiness is to use bentonite clay. Macro-molecules made up of amino acids and proteins with a positive charge at the pH of the wine will interact with the clay which, when suspended in the liquid, will take on a negative charge. The density of the protein-bentonite particle aggregates is greater than the density of the wine and the flocs precipitate. Targeted testing can be carried out before bottling to establish the risk of protein clouding. The most popular test is the heat test, which involves measuring the difference in turbidity after the wine has been heated to 80°C for 30 minutes. The wine can be considered stable when the delta is less than 2 NTU. From a purely practi-

cal point of view, the greater the clay's capacity to swell in water, the more efficient it will be at removing proteins.

Various types of bentonite clay are available:

#### Natural bentonite

- Sodium bentonite clays: the cation with the greatest ion-exchange capacity is sodium, a reactive element; the clay swells considerably.
- Calcium bentonite clays: the cation with the greatest ion-exchange capacity is calcium; its swelling and adsorption properties are lesser than the sodium-based clay but it's highly effective at compacting lees.

#### Activated bentonite

In order to enhance their adsorption capacities, calcium-based clays undergo an activation process using sodium carbonate or sodium hydroxide (depending on the proportion of sodium ions), which are highly reactive and swell considerably. Their immediate effect is equal to or greater than that of sodium bentonite clays, but they show less stability over time.

1 kg  
25 kg



### BENTOSTAB GRANULÉS

*Activated sodium bentonite with exceptional deproteinizing power*

Bentonite clay with an exceptional capacity to adsorb both the proteins and the oxidase enzymes in the wine. The flocs it forms attach to and drag down the other colloidal substances which cause cloudiness in must and wine. By eliminating the most common causes of instability, the result is a wine that is not only clear, but also more stable.

**Composition:** activated sodium bentonite.

**Main application:** clarification of must and wine.

**Dosage:**

- 20–100 g/hL

1 kg  
25 kg



### BENTOSTAB POUDRE

*Activated sodium bentonite*

High-efficacy bentonite clay for use in fining and stabilizing must and wine. Displays swift formation of flocs and compact deposits of lees.

**Composition:** activated sodium bentonite.

**Main application:** clarification of must and wine.

**Dosage:**

- 20–100 g/hL

15 kg



### BENT UP

*Activated sodium bentonite for flotation*

Bent Up is a sodium bentonite clay particularly recommended for flotation with excellent clarification properties. It displays the ability to adsorb proteins and effectively removes unstable protein particles, oxidase enzyme compounds (polyphenol oxidase) and phenol-based particles. In white wines, its capacity to eliminate heat-sensitive proteins avoids the onset of clouding. Strongly recommended for use when the wine has been treated with carbon, as it can remove any residual particles still suspended in the wine.

**Composition:** activated sodium bentonite.

**Main application:** clarification of must and wine.

**Dosage:**

- 10–20 g/hL or more in the most difficult cases

## INOBENT

*Activated sodium-calcium bentonite*

Inobent is an excellent flocculating agent which facilitates the sedimentation of lees at the end of the alcoholic fermentation process. With low de-proteinizing power, it avoids removing the elements needed for a second fermentation process, therefore is ideal for use in producing sparkling wines. Inobent also contributes to the removal of unstable colour-forming matter, making it suitable for the early stabilization of red wines.

**Composition:** activated sodium-calcium bentonite.

**Dosage:**

- 20-100 g/hL

1 kg  
25 kg



## INOBENT NAT

*Natural sodium-calcium bentonite*

Non-activated bentonite clay for use as a fining agent in must and wine. In granular form for ease of use. Inobent Nat displays excellent declouding properties as it ensures optimal lees sedimentation. Inobent Nat interacts with proteins to provide optimal protein stabilization in white and rosé wines.

**Composition:** natural sodium-calcium bentonite.

**Dosage:**

- 20-100 g/hL

1 kg  
25 kg



## PENTAGEL

*Activated sodium bentonite*

Suitable for removing lees from must and for fining and stabilizing wines. When added at the fining stage, Pentagel removes protein compounds, phenolic compounds and part of the pectic substances. When added at the earliest stages of fermentation, it not only performs a clarifying action, but also has a positive impact on the fermentation process.

**Composition:** activated sodium bentonite.

**Main application:** clarification of must and wine.

**Dosage:**

- 20-30 g/hL of must
- 10-20 g/hL of wine.

2 kg  
10 kg



# ANTI-OXIDATION TREATMENTS

## PVPP POUFRE

*Adsorbent of polyphenolic compounds*

PVPP Poudre has the power to eliminate the phenolic substances which cause browning and/or organoleptic defects in certain wines as well as certain molecules that make musts and wines bitter.

**Composition:** powder polyvinylpolypyrrolidone.

**Main application:** clarification of white and red wines.

**Dosage:**

- 5-10 g/hL of white wine.
- 10-50 g/hL for oxidized red and white wines.

Legal limit: 80g/hL.

1 kg  
19.96 kg



## PVPP GRANULÉS

*Adsorbent of polyphenolic compounds*

PVPP Poudre has the power to eliminate the phenolic substances which cause browning and/or organoleptic defects in certain wines as well as certain molecules that make musts and wines bitter.

**Composition:** granular polyvinylpolypyrrolidone.

**Main application:** clarification of white and red wines.

**Dosage:**

- 20-70 g/hL
- Legal limit: 80g/hL.

1 kg  
19.96 kg



## METALCLEAN

*Fining and stabilizing product containing PVI-PVP*

Fining agent with the power to simultaneously eliminate large amounts of metals (it has great affinity in particular with copper) from musts and wines and act on potentially oxidizable molecules, thereby preventing oxidation and general deterioration phenomena from occurring both through direct action and indirect effects, i.e. when metals are removed, they no longer catalyze reactions.

**Composition:** PVI-PVP, yeast hulls, chitin derivatives from *Aspergillus niger*.

**Main applications:** lower the levels of copper and other metals, prevent oxidation responses and *pinking* effect occurring in white wines at risk.

**Dosage:**

- 30-80 g/hL

1 kg



## PVI/PVP

### Fining and stabilizing product

Polyvinylimidazole and polyvinylpyrrolidone copolymer to reduce the levels of heavy metals in must and wine and to prevent oxidation responses.

**Composition:** PVI-PVP

**Main applications:**

- In musts: to reduce the levels of heavy metals (especially copper and iron) and consequently prevent oxidation responses and the risk of cloudiness arising from these.
- In wines: to reduce the levels of heavy metals and to prevent oxidation responses and avoid *pink* effect in wines considered at risk.

**Dosage:**

- 10-50g/hL.
- Legal limit: 50 g/hL.

1 kg



## CLEAR GT-F

### Composite fining agent for flotation

The association between pea protein, silica gel and PVPP provides for rapid flotation and the effective removal of oxidised and oxidisable phenols, improving the final organoleptic balance. Clear GT-F also acts effectively in reducing the *pink* phenomenon and stabilises and enhances the fruity flavour. Clear GT-F provides excellent clarification through flotation in a single treatment, leading to a reduction in direct and indirect costs.

**Composition:** pea protein, silica gel and PVPP.

**Main application:** rapid and optimal flotation.

**Dosage:**

- 10-100 g/hL

10 kg



## CLEAR GT-R

### Composite fining agent for red must

Clear GT-R allows the winemaker to remove astringency, vegetal notes and unstable polyphenols without negatively impacting the colour of the wine. It also stabilizes and enhances fruity notes. Must clarification is a fundamental point during the winemaking process and Clear GT-R reduces both the direct and indirect clarification costs in one single treatment.

**Composition:** targeted yeast hulls, pea protein and silica gel.

**Main application:** clarification of red must.

**Dosage:**

- 10-30 g/hL

10 kg



## CLEAR GT-W

### Composite fining agent for white must

Clear GT-W's clarification action is suitable in preventing oxidative phenomena, *pink*, protein cloudiness and the formation of bitter flavours in white wines, establishing and enhancing the fruity taste. Must clarification is a fundamental point during the winemaking process and Clear GT-W reduces both the direct and indirect clarification costs in one single treatment.

**Composition:** PVPP, pea protein and bentonite.

**Main application:** clarification of white must.

**Dosage:**

- 10-40 g/hL

10 kg



## P-CELL

### Composite fining agent

Composite fining and stabilizing agent and useful fermentation regulator. The fining action of P-Cell is suitable for preventing future oxidation, colour decay protein turbidity and the formation of bitter flavours. Fermentation is the best time to use P-Cell, as in this way it is possible to take advantage of the presence of  $\alpha$ -cellulose fibres which function both as support to the yeast cells, as well as adsorbent substances inhibiting yeast metabolisms that may be present in the must.

**Composition:** PVPP,  $\alpha$ -cellulose, activated bentonite.

**Main application:** clarification of must during fermentation.

**Dosage:**

- 50-120 g/hL

10 kg



## P-FRESH

### Composite fining agent

P-Fresh is a clarifier with high fining power that allows simplified filtration, improved colour stability and the elimination of oxidized and oxidisable phenols. Thanks to the presence of activated carbon, P-Fresh is ideal for the clarification of white wines. In addition, P-Fresh combines the qualities of plant proteins with the well-known fining capacity of isinglass, presenting itself as an optimal response to meet the need for a high quality fining agent made from carefully selected raw materials.

**Composition:** plant proteins, activated vegetable carbon, isinglass.

**Main application:** clarification of must and wine.

**Dosage:**

- 30-60 g/hL

15 kg



## P-GREEN

### Composite fining agent

When used in must and in white and red wines, P-Green shows a remarkable ability to clarify the liquid, leading to a significant reduction in the oxidized and oxidizable polyphenol content. As it doesn't contain bentonite, the winemaker can deal with protein stabilization separately. Containing plant-based proteins and isinglass, P-Green is the perfect choice for anyone creating *allergen-free* products and, thanks to our careful selection of base materials, has the necessary characteristics to be used to fine quality wines.

**Composition:** plant proteins, isinglass.

**Main application:** clarification of must and wine.

**Dosage:**

- 20–80 g/hL

15 kg



## P-STAR

### Composite fining agent

P-Star effectively combats unstable colloids and also impacts proteins – by combining unstable polyphenol-based particles and making them precipitate, it avoids the onset of browning and the combination of proteins and tannins. The synergistic action of the components in P-Star plays a decisive role in eliminating the risk of future oxidation, protein clouding, *pinking* and the creation of bitter notes.

**Composition:** PVPP, activated bentonite, isinglass.

**Main application:** clarification of must and wine.

**Dosage:**

- 30–80 g/hL

15 kg



## CASEINATE DE POTASSIUM

### Potassium-caseinate-based fining agent

Through an adsorption mechanism, this fining agent is able to react with both polyphenolic substances and metals – iron and copper in particular. The flocs thus formed precipitate quickly and form a compact deposit.

**Composition:** potassium caseinate.

**Main applications:** particularly recommended for the prevention and treatment of oxidative faults in wines.

**Dosage:**

- 50–100 g/hL of must.
- 20–80 g/hL of white wine.
- 10–70 g/hL of red wine.

1 kg  
20 kg

## CASEO CELL

### Potassium-caseinate-based fining agent

The optimum balance of proportions between the three active principles makes Caseo Cell an excellent fining agent and a useful fermentation regulator. Caseo Cell is highly soluble and does not leave the product with foreign odours or tastes.

**Composition:** bentonite, potassium caseinate,  $\alpha$ -cellulose.

**Main application:** clarification of must during fermentation.

**Dosage:**

- 50–120 g/hL according to the circumstances and operating conditions.

15 kg



## CASEO SOL

### Potassium-caseinate-based fining agent

Caseo Sol acts on colour keeping it stable over time. Caseo Sol can substitute carbon colour removers when there are slight colour defects to be corrected and it does not strip the wine of its natural aromas. Caseo Sol also acts against metal ions, especially iron and copper, meaning that it can prevent symptoms of chemical and physical instability such as copper casse and ferric phosphate casse.

**Composition:** potassium caseinate, potassium bicarbonate.

**Main application:** used to clarify white wines, it helps to attain prolonged stability without affecting the organoleptic properties of the product.

**Dosage:**

- 20 g/hL as an additive to metal-removal treatment in conjunction with potassium ferrocyanide.
- 40–60 g/hL as a stabilizer for white wines with overly intense colour.
- 80–100 g/hL as a treatment to combat oxidation phenomena.

1 kg  
25 kg

## CASEO STAR

### Potassium-caseinate-based fining agent

Treating white musts with the Caseo Star fining agent allows you to improve the colour quality of the finished product, prevent oxidization reactions affecting the flavans and avoid the most common forms of instability, such as ferric phosphate casse, copper casse, clouding and protein deposits. Using Caseo Star is particularly helpful in maderized wines, where it re-establishes the colour balance by inducing the oxidized phenols (which cause the colour of the wine to darken) to precipitate.

**Composition:** potassium caseinate, activated bentonite.

**Main applications:** Caseo Star has been designed to simultaneously attain both the removal of unstable phenolic substances and a drastic reduction in proteins.

**Dosage:**

- 30–50 g/hL for still wines, including dessert wines.
- 80–100 g/hL for hard-to-fine must and wine.

1 kg  
25 kg

## RIDDLING ADJUVANTS

## CLARIFIANT S

*Fining and stabilizing agent for riddling*

This product encourages the sedimentation of solid particles in the bottle. This deposit, made less powdery and more compact, easily floats down to the neck of the bottle during riddling. The intense fining power of the bentonite clay improves the clarity of the wine, giving it added sparkle.

**Composition:** bentonite-clay-based preparation.

**Main application:** facilitates the riddling of sparkling wines. Can be used both for traditional and automatic riddling.

**Dosage:**

- 70–80 mL/hL.

1 L  
10 L

## CLARIFIANT XL

*Fining and stabilizing agent for riddling*

This product simplifies fining and sedimentation in sparkling wines. Made of a specially selected pure bentonite clay and a silicate, it displays exceptional fining and sedimentation properties – even in difficult conditions. With Clarifiant XL, sediment is compact and easy to remove, leaving the wines clear and bright. Clarifiant XL can be used effectively with both manual and automatic riddling.

**Composition:** sodium bentonite, silicate solution

**Main applications:** attain compact sediment in both manual and automatic riddling operations.

**Dosage:**

- 60–80 ml/hL.

1 L



## INOCLAIR 2

*Fining agent for riddling*

A blend of specially selected bentonite clays with low deproteinizing power which forms a non-sticking skin-like sediment. The low-viscosity alginate ensures cohesion between the bentonite blend and the yeast. When incorporated into wine, Inoclair 2 totally absorbs the yeast and isolates it from the sides of the bottle.

**Composition:** porcine gelatin.

**Main application:** fining agent for riddling sparkling wines made using the traditional method.

**Dosage:**

- 70–90 ml/hL.

1 L



## RIDDLING ADJUVANTS

1 L

## PHOSPHATES MAZURE

*Tirage adjuvant for riddling*

Tirage adjuvant which increases the compactness and speed of expulsion of the deposit formed during secondary fermentation. Phosphates Mazure enhances the action of Clarifiant S.

**Composition:** kaolin solution, diammonium phosphate, citric acid, SO<sub>2</sub>.

**Main application:** facilitates the riddling of sparkling wines. Can be used both for traditional and automatic riddling.

**Dosage:**

- 20–30 ml/hl.

The following dosage is recommended:

- Phosphates Mazure: 20 mL /hL
- Clarifiant S: 60 mL/hL

1 L

## SOLUTION ST

*Riddling adjuvant*

Solution ST is a blended formula in solution form which helps preserve the sensory qualities of sparkling wines. Facilitates the agitation and fining of bottled wines. Also useful to prevent or treat residual flavours.

**Composition:** gallic tannin in solution form, copper sulphate, SO<sub>2</sub>.

**Main applications:** improves the aging power of wines and reinforces the antioxidant action of sulphur dioxide.

**Dosage:**

- 20–40 ml/hL.



Clarificat

## ALTERNATIVE SOLUTION

## INOFINE V

## Plant-based protein fining agent

Inofine V is a 100% plant-based protein extracted from peas, selected for its reactivity to oxidized and oxidizable phenolic compounds, its efficacy in flocculating suspended matter and making it precipitate, its sensory qualities and its ease of use. To make it even more effective, it can be used in tandem with a fining agent, such as bentonite clay, silica gel or a tannin. When combined with a special winemaking carbon, the treatment is further enhanced and sedimentation takes place even more rapidly.

**Composition:** pea protein.

**Main application:** clarification of must and wine.

**Dosage:**

- 20–40 g/hL to treat white and rosé must during fining or winemaking, depending on the health of the grapes
- 30–50 g/hL to treat grapes in the press
- 10–20 g/hL in white and rosé must undergoing flotation, or to fine white, rosé and red wines

1 kg  
15 kg

## ALTERNATIVE SOLUTION

22 kg  
1000 kg

## INOFINE V MES

## Vegetable-protein-based liquid fining agent

Adding 30 cl/hl of Inofine V MES corresponds to an acidification of approximately 10 g/hl of tartaric acid. As it is soluble in organic acid, Inofine V MES is particularly active for wine pH due to its flocculating action and its capacity to complex with polyphenols.

**Composition:** pea protein in a colloidal solution, tartaric acid, SO<sub>2</sub>.

**Main applications:** it is particularly recommended for preventive treatment of musts liable to oxidize. Used in wine, Inofine V MES significantly increases resistance to oxidation, enhances organoleptic qualities, reduces the sensation of bitterness and eliminates plant or herbaceous notes of wines that have suffered oxidasic casse. When used in flotation, it ensures good sediment compaction.

**Dosage:**

- in white and rosé must: from 100 to 800 mL/hL depending on harvest health.
- in flotation: 50–100 mL/hL
- in white wines: 50–150 mL/hL
- in red wines: 100–200 mL/hL.

22 kg  
1000 kg

## EASY UP

## Liquid fining agent for use in flotation

Easy Up is a ready-to-use liquid designed for rapid flocculation and sedimentation, therefore ideal for use in flotation. Easy Up is an all-in-one formulation that reduces the quantities of oxidized and oxidizable phenolic compounds in white and rosé must. Easy Up also displays a good capacity for deproteinizing and for compacting sediment. Because of its being activated by an organic acid, Easy Up contains 0.5% of tartaric acid. Please consult the EU regulations on the use of tartaric acid in must for the relevant wine-producing region.

**Composition:** carbon, pea protein, bentonite, tartaric acid, SO<sub>2</sub>.

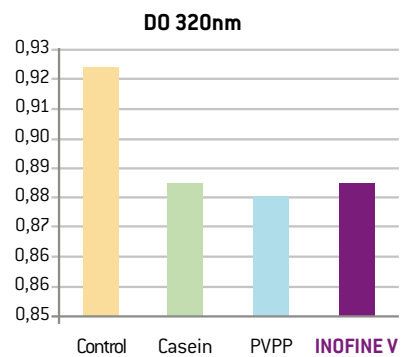
**Main application:** flotation of white must.

**Dosage:**

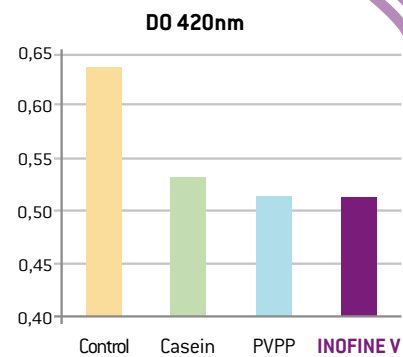
- 50–150 mL/hL.

Treatment of a Grenache rosé must during fining – Dosage of 30g/hl for each modality

## Effect on oxidizable polyphenols (quinones)



## Effect on "yellow" in the must



# VEGAN-FRIENDLY CHITOSAN-BASED FINING AGENTS

## QI RANGE

Innovative solutions from IOC: natural, biodegradable, hypoallergenic and free from products of animal origin. The IOC "Qi" range is the result of combining an exclusive, 100% fungal-origin (*Aspergillus niger*) chitosan with other carefully selected ingredients.



### QI NO[OX]

**Fining and stabilizing agent**

An alternative to casein, Qi No[OX] is a non-allergenic formula which contains no animal-origin or synthetic ingredients. It has been developed for use as a powerful antioxidant for must and wine. Qi No[OX] is a technological adjuvant composed of chitin derivatives and bentonite clay, which facilitate swift sedimentation. Can be used on white must displaying a tendency to oxidize, or on wines – even if they've already become oxidized – to eliminate brown shades and notes of caramel and Madeira. Also eliminates vegetal and bitter notes.

**Composition:** chitosan from *Aspergillus niger*, bentonite.

**Main application:** clarification of quality white and red wines.

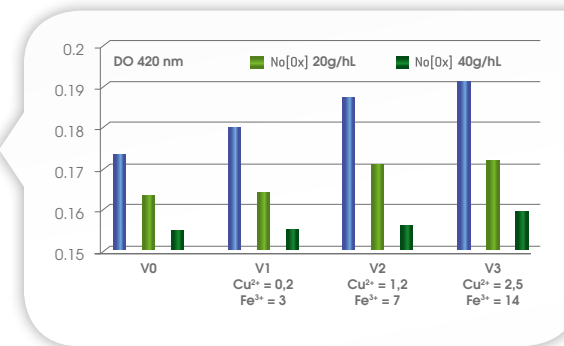
**Dosage:**

- Must: 30–80 g/hL
- White or rosé wine: 20–60 g/hL

1 kg  
15 kg

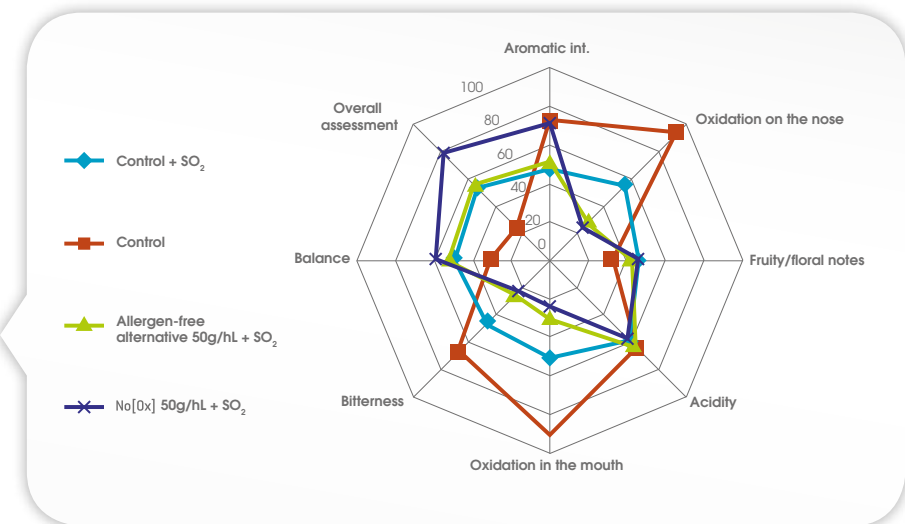


DO 420nm of a white wine contaminated with several doses of Cu<sup>2+</sup> e di Fe<sup>3+</sup> and treated with several doses of Qi No(OX)

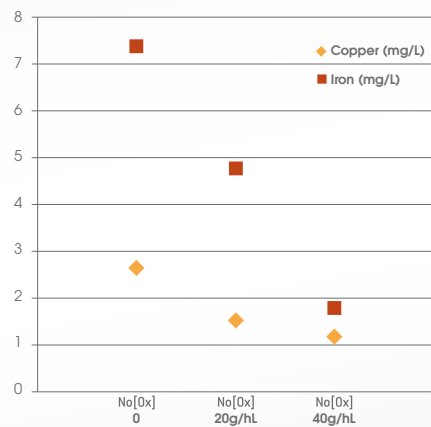


No[OX] correcting the sensory faults linked to wine oxidation

Blind tasting with 8 expert tasters. 7 tasters preferred the product treated with Qi No(OX)



Qi No(OX) corrects colour faults arising from wine oxidation



The chelating effect of the plant-origin polysaccharides leads to the elimination of copper and iron, the main catalysts of any form of oxidation. The test presented below shows the monitoring of the yellow tints in a white wine (OD 420nm), providing incontestable proof of the power of Qi No(OX) to restore colour to oxidized wines.

Chelating effect of Qi No(OX) on iron and copper in a white wine.

# Clarificat





## QI FINE

*Fining and stabilizing agent*

Qi Fine has been formulated using chitosan and pea protein. The special fungal-origin chitosan contained in Qi Fine displays a high density charge, meaning it enables rapid flocculation and sedimentation. The synergy between the chitosan and a pea protein selected because of its level of reactivity to phenolic compounds leads to a distinct improvement in sensory properties, as bitter sensations and excessive astringency are eliminated.

**Composition:** chitosan from *Aspergillus niger*, pea protein, tartaric acid.

**Main application:** clarification and stabilization of red wines.

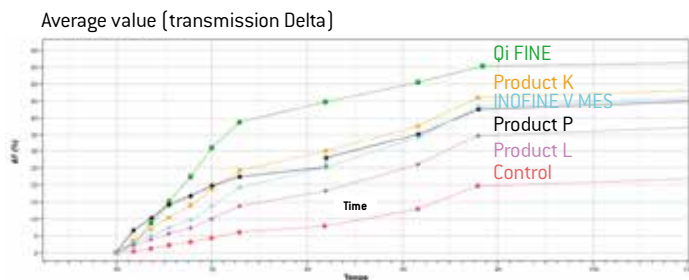
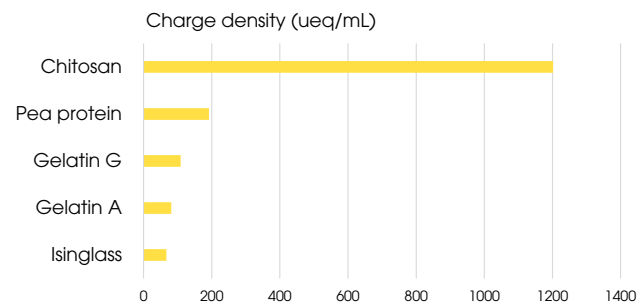
**Dosage:**

- in must: 10-50 g/hL
- in wine: 10-30 g/hL

1 kg  
15 kg



Used for improving red must and wine, either during the racking or alcoholic fermentation stages, **QI FINE** is highly effective at absorbing the polyphenolic compounds involved in the oxidation process.

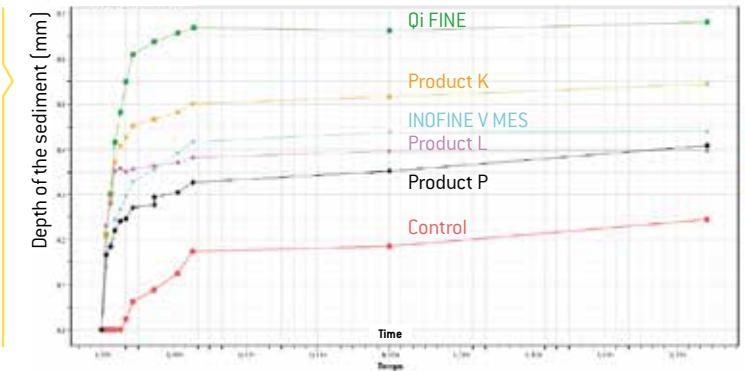


In this experiment, Qi FINE demonstrated its ability to flocculate much more rapidly than other fining agents, with an average transmission value of 40% (clearly visible change), achieved in just 3 hours. Other fining agents take 6-8 hours to reach the same level.

Bordeaux Rosé before bottling 2018

The depth of the sediment correlates to the average transmission value. For **QI FINE**, a sediment with a depth of 0.6mm is a highly satisfactory sign, as it means the lees have settled well and less wine will be lost. Product P, on the other hand, fines the wine but without the lees settling well (sediment depth of only 0.3mm).

Bordeaux Rosé before bottling 2018



## QI FINE MES

*Fining and stabilizing agent*

Qi Fine Mes is the result of combining chitosan and pea protein in an aqueous solution, making it ready for use. The special fungal-origin chitosan contained in Qi Fine Mes displays a high density charge, meaning it enables rapid flocculation and sedimentation. The synergy between the chitosan and a pea protein selected because of its level of reactivity to phenolic compounds leads to a distinct improvement in sensory properties, as bitter sensations and excessive astringency are eliminated.

**Composition:** chitosan from *Aspergillus niger*, pea protein, tartaric acid.

**Main applications:** clarification and stabilization.

**Dosage:**

- 10-30 cL/hL

22 kg

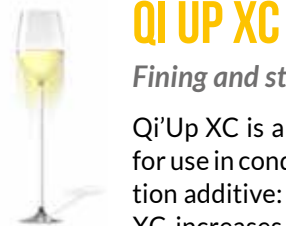




Flotation consists of separating the particles suspended in the must by injecting a gas for them to attach to. This process requires the use of an adjuvant to enable the formation of flocs by encouraging particles and pectins to agglomerate to each other. It's also useful to add enzymes which can break up the web formed by the pectins in the must, as this reduces the viscosity of the liquid and allows the particles to rise up more easily.



1 kg  
15 kg



### QI UP XC

*Fining and stabilizing agent*

Qi'Up XC is a formula based on chitin-derived non-animal-origin biopolymers for use in conducting flotation on white, rosé and red wines. It's an all-new flotation additive: natural, biodegradable, non-allergenic and vegan-friendly. Qi'Up XC increases the speed and efficacy with which particles separate from the suspension, regardless of the type of must or the flotation method employed.

Qi'Up XC provides a natural alternative to the use of animal-origin products such as gelatin.

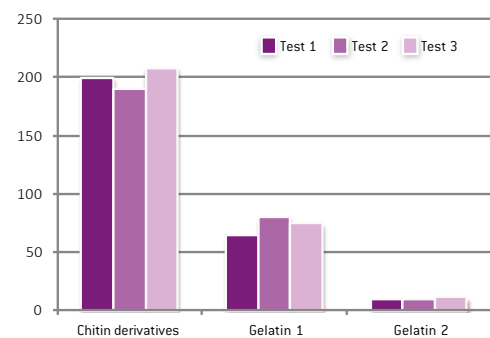
**Composition:** chitosan from *Aspergillus niger* and tartaric acid.

**Main applications:** clarification and stabilization.

**Dosage:**

- For white and rosé musts: 3–10 g/hL
- For red must after thermovinification: 10–15 g/100 hL

Ion requirements of a chitin derivative compared with two gelatins used for flotation. This measurement is based on the principle of quantifying the charges on the surfaces of the colloids in a specific environment. We can see that the chitin derivatives have a greater charge than the gelatins and therefore display a much greater capacity to agglomerate particles and subsequently form flocs. This is why Qi'Up is a highly valuable alternative to the use of animal-origin products such as gelatin.



10 L



### QI UP XC MES

*Fining and stabilizing agent for flotation*

Qi Up XC Mes is a highly efficient flotation adjuvant in liquid form. Contains a significant quantity of chitosan in a colloidal suspension together with a form of tartaric acid distinguished by its high surface density charge at the pH of the wine; this gives it significant affinity for and reactivity to suspended particles, leading to very swift flocculation. Qi Up XC Mes optimizes thiol production by reducing the concentration of ortho-diphenols, which could form quinones sometimes defined as "aroma traps" under the influence of oxygen.

**Composition:** chitosan from *Aspergillus niger* in a colloidal solution and tartaric acid.

**Main applications:** flotation of white, red and rosé wines.

**Dosage:**

- 2-10 cL/hL

## OTHER PRODUCTS

1 kg  
10 kg



### PK SOL M

*Fining and stabilizing agent*

Fining and stabilizing agent based on chitin in synergistic co-formulation with PVPP and isinglass. PK Sol M reduces the risk of formation of browning and protein-tannin compounds by rapid flocculation and sedimentation. PK SOL M is also able to reduce the effects caused by poor storage and tone down notes that are too pronounced and/or the presence of bitter flavour, restoring the aromatic richness of the original product.

**Composition:** PVPP, chitosan from *Aspergillus niger*, isinglass.

**Main applications:** clarification and stabilization of white, red and rosé wines.

**Dosage:**

- 10–60g/hL depending on the circumstances and operating conditions.

10 kg



## PK SOL M2

*Fining and stabilizing agent*

PK SOL M2 is a formulation designed to prevent future oxidation phenomena, colour decay and the formation of bitter tastes. PK SOL M2 is also able to reduce the effects caused by poor storage; by acting on the oxidised components it makes it possible to tone down notes that are too pronounced and/or the presence of bitter flavour, restoring the aromatic richness of the original product.



**Composition:** PVPP, chitosan from *Aspergillus niger*, pea protein.

**Main applications:** clarification and stabilization of white, red and rosé wines.

**Dosage:**

- 10–60g/hL depending on the circumstances and operating conditions.



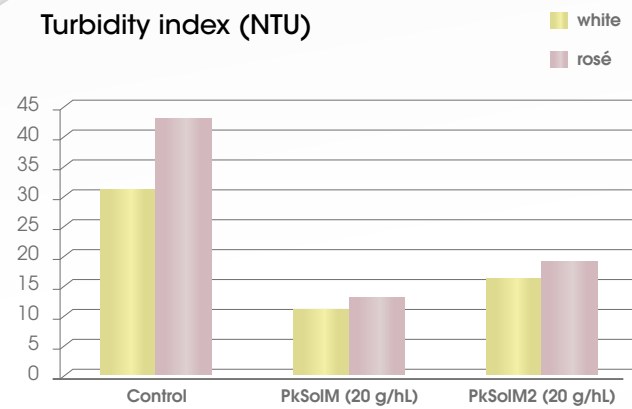
### PKSolM and PKSolM2 for optimal fining

The clarifying effects of PKSolM and PKSolM2 make it possible to achieve clear wines quickly. Their efficacy comes from the components making up their formulas: the restorative power of chitin derivatives on the colour of oxidised wines combined with a number of compounds providing clarifying effects leads to exceptionally clean, stable wines. PKSolM2 also contains a top-quality isinglass for even brighter wines.

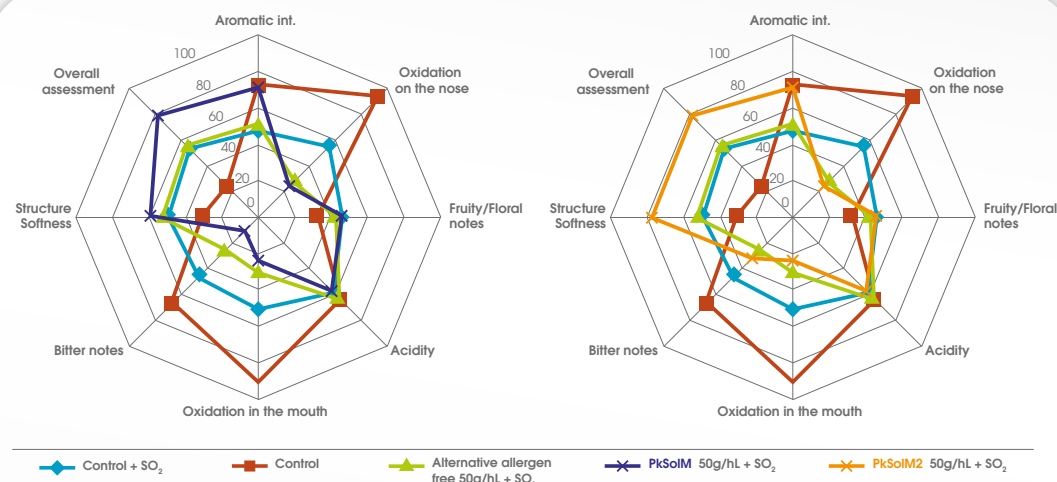
The PKSolM2 formulation is suitable for vegan diets.

NTU of a white wine and a rosé wine treated with 20g/hL of PKSolM and 20g/hL of PKSolM2

#### Turbidity index (NTU)



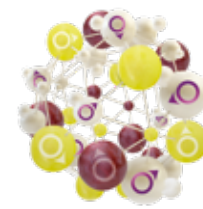
Blind tasting with 8 expert tasters. 7 out of the 8 tasters judged PKSolM and PKSolM2 to be the best formulations.



# FINING AGENTS (PROTEINS)

## ALTERNATIVE SOLUTIONS

1 kg  
10 kg



## FYNEO

*Yeast-derived fining agent*

Fyneo is a protein-rich yeast extract which has undergone a rigorous selection and purification process. It displays exceptional clarifying ability and brings about rapid sedimentation. The proteins extracted from the yeast are highly concentrated and have a high molecular weight (over 15 KDa), which makes them ideal for creating clearer

wines. Fyneo refines the wines by eliminating any hard or bitter notes, while at the same time preserving their positive aromatic profile.

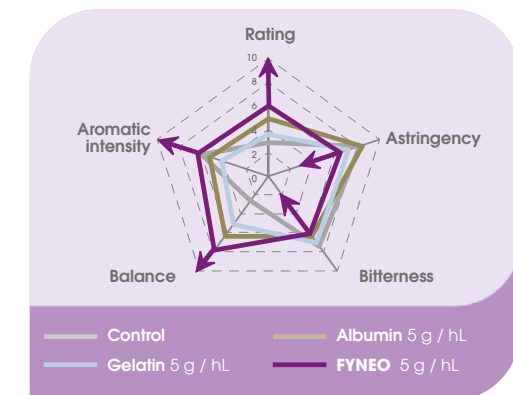
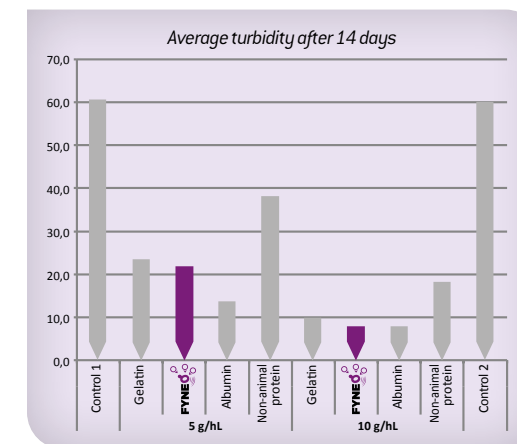
**Composition:** protein-rich yeast extract.

**Main application:** clarification of white, red and rosé wines.

**Dosage:**

- for white and rosé wines: 5–15 g/hL.
- for red wines: 5–30 g/hL.

Fining of a red wine (Merlot) produced using thermovinification (Languedoc Roussillon).



Analysis of turbidity (in NTU) after 14 days of fining at room temperature in the laboratory.

Sensory analysis after 14 days of fining at room temperature in the laboratory (blind tasting performed by 6 expert wine tasters).

PRODUCTS CONTAINING PORCINE GELATIN

**ATOMISED GELATIN (COLD SOLUBLE)**

*Fining agent*

This gelatin is particularly suited when, together with fining, the primary purpose is to achieve a good tannin balance. Indeed the action of Atomised Gelatin is particularly effective in the removal of tannins responsible for astringency and a bitter taste. During must clarification, when combined with bentonite or silica sol, we achieve must clarification and an effective reduction of phenolic substances in general.

**Composition:** porcine gelatin.

**Main applications:** clarification and stabilization of white and rosé wines lacking in brightness and softness.

**Dosage:**

- 5–25 g/hL.

1 kg  
20 kg



**ATOMISED GELATIN (HOT SOLUBLE)**

*Fining agent*

In white and rosé wines, treatment with Powder Gelatin, combined with bentonite or silica sol (xiles), easily removes unstable oxidised phenolic compounds, often the cause of a reduction in chromatic characteristics.

Furthermore, thanks to its high gelling power, it is particularly suitable for the clarification of white and red must.

**Composition:** porcine gelatin.

**Main application:** rapid drop in turbidity and formation of compact sedimentation.

**Dosage:**

- 5–15 g/hL in musts and red wines.
- 3–10 g/hL in white and rosé wines.

1 kg  
25 kg



1 kg  
25 kg



**ISTANT GEL**

*Fining agent*

The action of Istant Gel is particularly directed to the phenolic substances, in this way the clarification makes it possible to achieve greater stability in regard to oxidative alterations. In wines that are excessively astringent, the use of Istant Gel allows to remove the tannins responsible for this flaw, by bringing more balance to the organoleptic profile of the product.

**Composition:** 30% porcine gelatin in an aqueous solution, SO<sub>2</sub>.

**Main application:** suitable for clarifying treatments of musts and wines.

**Dosage:**

- 5–15 g/hL as an adjuvante for clarification.
- 15–30 g/hL as a colour stabilizer in red wines.
- 30–80 g/hL as tannin-remover according to the content of tannin.

25 kg



**ISTANT GEL 45**

*Fining agent*

Istant Gel 45 carries out its action by reacting with tannins present in musts and wines. The interaction causes the formation of large floccules that fall, allowing the clarification of the product. Istant Gel 45 is therefore a valuable adjunct to be used in the process of must clarification, especially if it is particularly tannic, or to complete a spontaneously insufficient clarification. Its use has proved valuable in situations where normal gelatins are unsatisfactory.

**Composition:** 45% porcine gelatin in an aqueous solution, SO<sub>2</sub>.

**Main application:** suitable for clarifying treatments of musts and wines.

**Dosage:**

- 5–30 g/hL.

PRODUCTS CONTAINING ISINGLASS

PRODUCTS CONTAINING EGG ALBUMIN

**CRISTALLINE LIQUID**

*Fining agent containing isinglass*

Adding Cristalline to wine enables the flocculation and sedimentation of suspended particles. Together with a long decantation process, it constitutes one of the best methods for fining and stabilizing wines. It also increases filterability.

**Composition:** isinglass.

**Main applications:** clarification and stabilization of white and rosé wines.

**Dosage:**

- 10–12 cL/hL.

1 L  
10 L



**CRISTALLINE PLUS**

*Fining agent containing isinglass*

Adding Cristalline Plus to wine enables the flocculation and sedimentation of suspended particles. Together with a long decantation process, it constitutes one of the best methods for fining and stabilizing wines. It also increases filterability.

**Composition:** isinglass and citric acid.

**Main applications:** clarification and stabilization of white and rosé wines lacking in brightness and softness.

**Dosage:**

- 1,5–3 g/hL. Before fining with isinglass, it may be necessary to treat the wine with Tanin TC.

1 kg



**OVOCLAR**

*Fining agent made from egg albumin*

The reactivity of Ovoclara with tannin compounds allows it to be used in the clarification of red wines, especially at the end of barrique ageing. The action of Ovoclara is manifested by the elimination of the oxidised colouring material and with a marked decrease in tannic substances. In white wines, the use of Ovoclara is recommended for products that have undergone maceration or a long period of aging in wood.

**Composition:** egg albumin.

**Main applications:** organic fining agent for treating wines.

**Dosage:**

- 5–10 g/hL in white wines.
- 10–25 g/hL in red wines.

1 kg  
25 kg



COLLOIDAL SILICA

**XILES 40**

*Colloidal silica*

High-quality and high-concentration (40%) colloidal silica which can be used in fining processes on white must and wine. When used together with gelatin, Xiles 40 not only clarifies the liquid but also leads to wines with greater stability and resistance to different forms of casse.

**Composition:** 40% colloidal silica dioxide solution.

**Main application:** used in fining processes on white must and wine.

**Dosage:**

- 30–70 g/hL in must, together with 15–30g/hL of Istant Gel.
- 15–30 g/hL in wine, together with 3–10g/hL of Istant Gel.

25 kg - 1300 kg  
in bulk



# STABILIZATION

It's vitally important to use stabilizing products during vinification, as they allow the chemical, physical and sensory properties of the wine to be maintained until it reaches the end consumer. This makes the winemaker's task a lot easier.

Winemakers are well aware of the need to stabilize tartrates, colloids, proteins and colour. Perdomini-IOC provides a complete range of stabilization aids for each contingency that can arise in a certain wine and/or when using a certain stabilization method.






As it is a protective colloid, it combats the precipitation of suspended particles and absolutely must be used on "pre-setting" wines, i.e. wines which have been clarified and stabilized or are at the final stages of filtration. The gum arabic should be incorporated into the wine the day before the final filtration before bottling, or after the final filtration, in this case using a high-precision metering pump. Regulation EU 2019/934 lays down that the maximum dosage of gum arabic allowed is 30g/hl of dry matter. The precise dosage varies according to the desired sensory results and the level of instability in colouring substances measured after fining and initial filtration. To measure this instability, we recommend performing a cold-resistance test by chilling a sample of the wine to 4°C for 48 hours.

### Colouring substance stability test

- Measure the turbidity of the initial sample (NTU before exposure to cold).
- If the turbidity is > 2 NTU, filter 30ml using a 0.65µm membrane.
- Put these 30ml (whether filtered or not) into a bottle and leave at 4°C for 48 hours.
- At the end of this time, shake the bottle then, after 15 minutes at room temperature, measure the turbidity of its contents (NTU after exposure to cold).

$$\Delta NTU = NTU \text{ after cold} - NTU \text{ before cold}$$

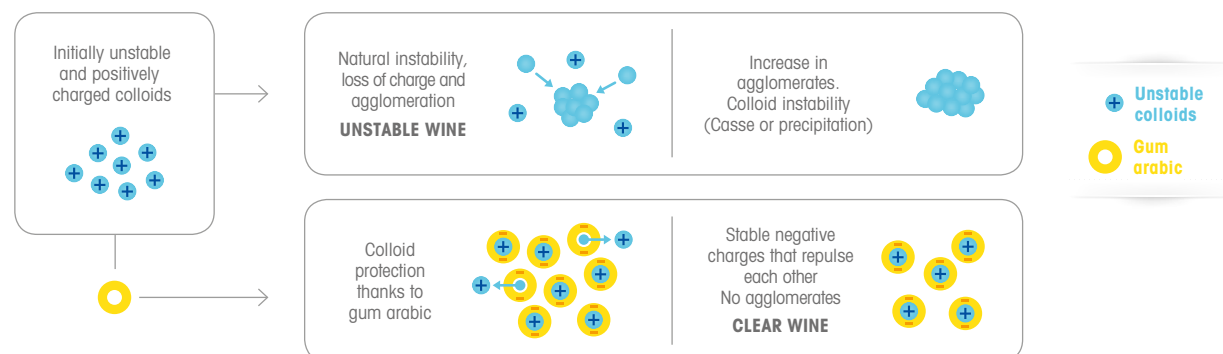
Adding gum arabic is highly useful in wines with instability levels under 30 Δ NTU.

< 5 NTU	Stable	
5 - 10 NTU	Very slight instability	
10 - 20 NTU	Average instability	
20 - 50 NTU	Normal instability	
> 50 NTU	Major instability	

# GUM ARABIC: STABILIZATION/PROTECTION

### Gum arabic and colloid stabilization

When the wine is ready for bottling, the winemaker needs to perform chemical, sensory and stability tests in order to be sure that the wine will maintain its level of quality over time. Gum Arabic is an important ally in the quest to stabilize wines. It's a natural exudate from the bark of the acacia tree and is used as a 'stabilizer' for unstable colloids in wines. It improves their overall aromatic profile and mouthfeel, intensifies sensations of sweetness and roundness in the mouth and reduces astringency. It also reduces the risk of iron and copper casse marring the wine.



Stabilization

10 kg - 25kg  
200 kg - 1000 kg



## READY GUM PREMIUM

Stabilizing gum arabic

Ready Gum Premium is a gum arabic from *Acacia Kordofan* in liquid form, filtered and stabilized using a production process developed specially to make it as clear and “microfilterable” as possible, so that it can be easily used before bottling.

Ready Gum Premium helps avoid precipitation of colour particles and lend wines greater drinkability, roundness and smoothness.

**Composition:** gum arabic from *Acacia Kordofan* in 20% water solution, SO<sub>2</sub>.

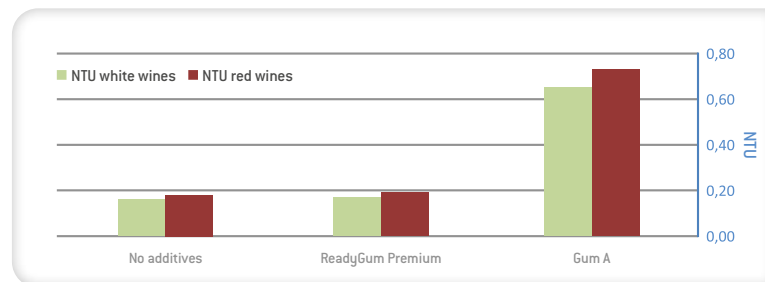
**Main application:** for treating not only white, red and rosé wines but also fortified wines, in any situation where the winemaker wants to avoid precipitation of colour particles after bottling.

**Dosage:**

- 30–80 g/hL to avoid precipitation of colour particles.
- 50–100 g/hL to achieve the desired sensory characteristics.



## Ready Gum Premium : the levorotatory gum arabic that can be used in microfiltration!



READY GUM PREMIUM AND NTU (TURBIDITY)

Average values obtained from an analysis performed on 10 white wines and 10 red wines of their turbidity indexes (NTU) and clogging indexes (IC).



READY GUM PREMIUM AND FILTERABILITY IC (clogging indexes)

### TABLE OF SUMMARY OF THE MAIN SENSORY CHARACTERISTICS AND APPLICATIONS

	ReadyGum 20	ReadyGum PREMIUM	ReadyGum L
<b>Softness</b>	●●●●●	●●●●●	●●●●●
<b>Body</b>	●●●	●●●●●	●●●●●
<b>Tartrate stability</b>	●●●●●	●●	●●
<b>Colour stability</b>	●●	●●●●●	●●●●●

10 kg - 25 kg  
200 kg - 1000 kg



## READY GUM L

Stabilizing gum arabic

Ready Gum L acts by coating the hydrophobic micelles, thereby preventing them from binding together and forming colloids big enough to potentially cause physical instability problems. Ready gum L helps protect wines against ferric-phosphate and oxydase *cassee*.

**Composition:** gum arabic from *Acacia Kordofan* in 20% water solution, SO<sub>2</sub>.

**Main application:** for treating not only white, red and rosé wines but also fortified wines, in any situation where the winemaker wants to avoid precipitation of colour particles after bottling.

**Dosage:**

- 30–60 g/hL to avoid precipitation of colour particles.
- 50–100 g/hL to achieve the desired sensory characteristics.



## DRY GUM L



Levorotatory gum arabic in powder

Dry Gum L acts as a protective colloid against colour instability, therefore can be used to treat red, rosé and fortified wines where the winemaker wishes to avoid colour precipitation after bottling.

The unique polysaccharide nature of Dry Gum L means it lends greater structure and more rounded aromas and flavours to the wine with very little clogging.

**Composition:** gum arabic from *Acacia Kordofan*.

**Main application:** protective colloid against colour instability recommended for treating red, rosé and fortified wines, in any situation where the winemaker wants to avoid precipitation of colour particles after bottling.

**Dosage:**

- 10–100 g/hL.

1 kg  
10 kg



# GUM ARABIC: TARTARIC STABILIZATION



## READY GUM 20

*Stabilizing gum arabic*

Gum arabic from *Acacia Seyal* in liquid form, filtered and stabilized using a production process developed specially by our internal research team in order to make it as clear and 'microfilterable' as possible, so that it can be easily used before bottling.

In young wines marked by excessive astringency, Ready Gum 20 masks the excessive tannicity and re-establishes the right balance of flavours. In well-balanced but rather thin wines, it lends body and fullness.

**Composition:** gum arabic from *Acacia Seyal* in 20% water solution, SO<sub>2</sub>.

**Main application:** recommended for treating white, red and fortified wines, whenever it is necessary to avoid clouding, flocculation or precipitation after bottling.

**Dosage:**

- 40-100 g/hL to prevent tartrate instability.
- 50-200 g/hL or more to achieve the desired sensory characteristics.

10 kg - 25 kg  
200 kg - 1100 kg



## DRY GUM R



*Dextrorotatory gum arabic in powder*

Dry Gum R acts as a protective colloid by wrapping around hydrophobic micelles and stopping them from aggregating into macromolecules large enough to cause physical instability in the wine. Its formulation as a powder means that the winemaker can enjoy all the advantages of a high-quality gum arabic without the addition of water, SO<sub>2</sub> or citric acid.

**Composition:** gum arabic from *Acacia Seyal*.

**Main application:** recommended for treating white, red, rosé and fortified wines, whenever it is necessary to avoid clouding, flocculation or precipitation after bottling.

**Dosage:**

- 10-100 g/hL.

1 kg  
10 kg



# TARTRATE AND CALCIUM STABILIZATION

## METACREMOR 40+

*Metatartaric acid*

Tartrate stabilizer that acts by wrapping around tartrate crystals, thereby stopping the growth of microcrystals and their subsequent precipitation. Its high degree of esterification guarantees great efficacy on both potassium bitartrate and calcium tartrate, so that the wine will remain stable for the whole winter period.

**Composition:** metatartaric acid.

**Main application:** tartaric stabilization.

**Dosage:**

- 10 g/hL max.

1 kg  
15 kg



PASSOVER

## METACREMOR INSTANT

*Metatartaric acid*

Tartrate stabilizer formulated in response to the needs of wineries where it's impossible to wait 48 hours or more before bottling. Metacremor Instant avoids the problem of clouding in wines after metatartaric acid with a high degree of esterification (> 40) has been added (although this is a totally normal phenomenon that disappears within 48 hours).

**Composition:** metatartaric acid.

**Main application:** tartaric stabilization.

**Dosage:**

- 10 g/hL max.

1 kg  
15 kg



## CREME DE TARTRE

*Crystallizer*

**Composition:** micronized potassium bitartrate.

**Main application:** induce bitartrate crystal precipitation when cold-stabilizing wines.

**Dosage:** varies according to needs and the tartrate-stabilization system employed.

25 kg





## TARTRATE DE CALCIUM

### Tartaric stabilizer

Calcium tartrate makes it possible to achieve effective tartar stabilization by stabilizing both potassium bitartrate and calcium tartrate in a single step.

**Composition:** purified calcium tartrate tetrahydrate.

**Application:** encourage tartar precipitation and help stabilize the tartrates in the wine by decreasing the final concentration of potassium bitartrate and calcium tartrate.

#### Dosage:

- 100-200 g/hL

5 kg  
15 kg



## DUOSTAB

### Tartaric stabilizer

Duostab has been specially designed for use in cases where tartar stabilization is tricky and both forms of tartrate salt – potassium bitartrate and calcium tartrate – are involved. Duostab is a technological additive containing potassium bitartrate and calcium tartrate in optimal proportions for allowing cold stabilization of calcium tartrates in a single step.

**Composition:** potassium bitartrate and calcium tartrate.

**Application:** encourage tartar precipitation and help stabilize the tartrates in the wine by decreasing the final concentration of potassium bitartrate and calcium tartrate.

#### Dosage:

- 100 g/hL - 400 g/hL

25 kg



## CRISTAL CREMOR S

### Tartaric stabilizer

Using Cristal Cremor S is an effective way to optimize the practice of stabilizing wines through refrigeration, as it ensures tartrate stability and speedy completion.

**Composition:** combined potassium tartrates to boost the effects of superfine diatomaceous earth.

**Main application:** adjuvant for cold stabilization of tartrates.

#### Dosage:

- 30-60 g/hL depending on the total acidity of the wine to be treated.

1 kg



# CARBOXYMETHYLCELLULOSE

## CRYSTAL BALANCE

### Carboxymethylcellulose (CMC)

Crystal Balance is a protective colloid that inhibits the formation (or nucleation) and subsequent growth of tartrate crystals in wine. It's a polysaccharide with a delicate balance between its degree of polymerization, degree of substitution and uniformity, so that the wine will be successfully stabilized with a low viscosity and very little gel formation.

**Composition:** carboxymethylcellulose.

**Main application:** adjuvant for tartrate stabilization.

**Dosage:** the dosage generally used ranges from 5-10g/hL, with a maximum permitted dosage of 10g/hL.

5 kg



## CRYSTAL BALANCE SOL. 5%

### Carboxymethylcellulose (CMC) in solution

Crystal Balance sol. 5% is a protective colloid that inhibits the formation (or nucleation) and subsequent growth of tartrate crystals in wine. Crystal Balance sol. 5% comes in a ready-made solution for speed and ease of use. Not recommended when the wine has been or will be treated with lysozyme.

**Composition:** carboxymethylcellulose, SO<sub>2</sub>.

**Main application:** adjuvant for tartrate stabilization.

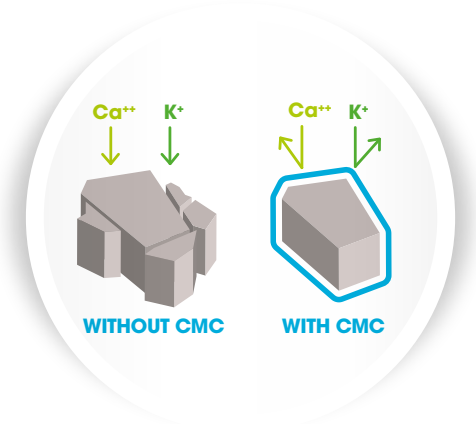
**Dosage:** 100-200 mL/hL

Maximum permitted dosage: 200 mg/L.

20 kg



One of the main properties of CMC is that it can inhibit the formation of tartrate microcrystals. Acting as a protective colloid, it blocks the growth of crystals and stops tartrate salts from precipitating. It's not advisable to add CMC to red wines, as it interacts with the phenolic compounds. When used on white wines, the wine must display total protein stability. We recommend performing a preliminary heat test to be sure that the proteins in the wine are stable. CMC is incompatible with wines treated with lysozyme. It's advisable to add the CMC to the wine 48 hours before the final filtration before bottling, otherwise it could clog up the filter cartridges. The maximum dose allowed by law is 100mg/L.



# TREATMENTS TO CORRECT SPECIFIC DEFECTS

## DECOLOURIZING CARBON

### CARBO GRANÈ

*Decolourizing carbon in pellet*

Carbo Grané is a carbon in pellet form with an exceptional decolourizing ability. The chemical activation process leads to extremely porous particles which can adsorb various different types of molecules, depending on their size. The careful selection of ingredients is a guarantee of the quality of Carbo Grané, and of a total absence of unwanted by-products, such as metals or odours foreign to the treated product.

**Composition:** activated vegetable carbon.

**Application:** Carbo Grané is particularly effective at decolourizing wines.

**Dosage:**

- 100 g/hL - 400 g/hL

15 kg



1 kg  
10 kg



### CARBONE DECOLORANTE SUPERATTIVO CP

*Vegetable decolourizing carbon*

Activated vegetable carbon boasting highly porous particles which can adsorb various different types of molecules, depending on their size. During fermentation: to improve colour and stability in the wine. When added to white musts, Carbone Superattivo CP eliminates any excess anthocyanins, leading to improvements in the colour profile of the wine. When used during fermentation, it helps remove any pesticide residues, leading to a smoother fermentation process.

**Composition:** activated vegetable carbon.

**Main application:** decolourization.

**Dosage:**

- 10-100 g/hL.

20 kg



### NO DUST CARBON

*Dust-free decolourizing carbon*

The production process used for No-Dust Carbon involves maintaining a suitable level of moisture so that the final product will be a lot less dusty. When added to white musts, it removes easily oxidized colourant substances (leucoanthocyanins and catechins) and iron, thereby enhancing the stability of the wine and its resistance to different forms of oxidation and enzyme-induced faults.

**Composition:** activated vegetable carbon.

**Main application:** decolourization.

**Dosage:**

- 10-100 g/hL.

10 kg



### TOPCARBON

*Vegetable decolourizing carbon*

The adsorption capacity of Top Carbon makes it highly effective on white wines marked by excessively intense colouring, which may be caused by oxidation or maderization phenomena. Top Carbon can also be used successfully to reduce the iron content in wines, helping protect them against iron casse.

**Composition:** vegetable activated carbon.

**Main application:** decolourization.

**Dosage:**

- 10-100 g/hL.

## CARBO F

*Vegetable decolourizing carbon*

Special vegetable carbon with intense decolourizing power. During production, Carbo F undergoes a chemical-physical activation process that increases its efficacy, as it gives the carbon extra reactivity. Carbo F is highly porous, making it perform extremely well in winemaking, as the contact surface between the carbon and the must/wine is exceptionally large. The low doses required allow the wine to preserve its whole bouquet of aromas.

**Main applications:** decolourize white wines marred by excessively intense colour and reduce iron content. Can also be used to decolourize red musts.

**Composition:** vegetable carbon.

**Dosage:**

- 10–100 g/hL

1 kg  
10 kg



## DECONTAMINATING CARBON

## EVF - FREE

*Off-odour adsorbent*

In certain years or under certain microbiological conditions, wines can present high levels of various types of off-odours – much higher than the maximum limits imposed in various countries. EVF-Free is a formula crafted specifically to adsorb (and therefore reduce the quantities of) the molecules responsible for off-odours, in particular those causing musty and/or phenolic odours.

**Composition:** active carbon and silica gel.

**Main application:** eliminate off-odours, in particular musty and/or phenolic odours.

**Dosage:**

- 30–100 g/hL

10 kg



## ANTI-REDUCTION TREATMENTS

## REDOXYL

*Treatment for reduction faults*

Redoxyl eliminates the unpleasant odours and sensations of reduction caused by sulphurous compounds (SH).

**Composition:** copper sulphate, citric acid, potassium metabisulphite.

**Main application:** eliminate sensations of reduction.

**Dosage:**

- 8–10 cL/hL

1 L  
5 L



## SOLUTION 700

*Treatment for reduction faults*

This product targets sensations of reduction in still wines, bases for sparkling wines and sparkling wines at the time of the *tirage*.

**Composition:** copper sulphate in solution, citric acid and SO<sub>2</sub>.

**Main applications:** prevention and treatment of sensations of reduction.

**Dosage:**

- Still wines: 2–4 cL/hL.
- Bases for sparkling wines: 1–2 cL/hL.
- Sparkling wines: 1–2 cL in the quantity of *liqueur d'expédition* necessary for 100 bottles.

1 L



## ACIDIFIERS

## ACID CITRIQUE

*Acidifier*

**Composition:** citric acid monohydrate.

**Dosage:** by law, the amount in the finished wine must not exceed 1g/L.

1 kg  
25 kg



## ACIDE LACTIQUE

Acidifier

Acide Lactique is of natural origin, obtained by sugar lactic fermentation.

**Composition:** L-lactic acid 88% in aqueous solution.

**Main applications:** it is used to acidify musts derived from extremely ripe and insufficiently acidic grapes, or in wines.

**Dosage:**

- In white and rosé wines: from 3 to 15 g/hl for freshness and fineness.
- In red wines: 10-20g/hl to boost freshness in the finish and reduce all forms of bitterness

Maximum legal dosage and acidification declaration according to current regulations.

5 kg  
25 kg



## ACIDE MALIQUE D,L

Acidifier

DL-malic acid makes it possible to increase and manage the total acidity of wines.

**Composition:** DL-malic acid.

**Main application:** useful to acidify juices extracted from very ripe, insufficiently acidic grapes.

**Dosage:** maximum dose allowed under the laws of the region in question.

5 kg  
25 kg



## ACIDE TARTRIQUE L+

Acidifier

**Composition:** L(+) tartaric acid.

**Dosage:** maximum dose allowed by the law in force.

1 kg - 5 kg  
25 kg



## DE-ACIDIFIERS

## CALCIO CARBONATO

De-acidifier

Calcium carbonate is a deacidifier suitable for use in must and wine. It induces the precipitation of tartaric acid in the form of an insoluble salt.

**Main applications:** deacidify must and wine.

**Composition:** calcium carbonate.

**Dosage:**

- 50 g / hL of calcium carbonate reduces acidity by 0.5 g/L, expressed as sulphuric acid.

1 kg  
25 kg



## BICARBONATE DE POTASSIUM

De-acidifier

**Main applications:** deacidify must and wine.

**Composition:** potassium bicarbonate.

**Dosage:** under normal conditions, adding 1 g/L of potassium bicarbonate reduces acidity by 0,49 g/L, expressed as sulphuric acid.

1 kg  
25 kg



## TETRACOMPLEX

Composite deacidifier

The components making up Tetracomplex show a tendency to react with the tartaric acid in the wine, neutralizing its acid groups and transforming it into its insoluble salts, potassium bitartrate and calcium tartrate. In this way, Tetracomplex allows the winemaker to reduce any excess acidity and attain a marked improvement in the sensory balance of the treated wine. Moreover, reducing acidity – especially in red wines – provides a significant boost to the start-up of malolactic fermentation.

**Composition:** potassium tartrate, potassium bicarbonate, calcium carbonate.

**Main applications:** wines with excessive total acidity and abnormally low pH.

**Dosage:** according to needs, calculating that 100g/hL of product reduces the total acidity by approximately 1‰.

1 kg  
25 kg



## OTHER ACIDS

**ACID ASCORBIQUE***Antioxidant preservative***Composition:** L-ascorbic acid.**Main applications:** prevent wine oxidation.**Dosage:** legal limit: 25 g/hL1 kg  
25 kgMICROBIOLOGICAL  
STABILIZATION

## SULPHITES

## OXYLESS RANGE

1 kg

**OXYLESS U***Special antioxidant for grapes*

A combination of antioxidant products that prevents oxidation thanks to its components. In particular, L-ascorbic acid eliminates any oxygen present and, at the same time, limits the action of oxidase enzymes such as laccase and polyphenol oxidase. The simultaneous presence of gallic tannins and sulphur dioxide makes it possible to block the action of oxygenated water and any free radicals. The presence of proanthocyanidin tannins, rich in flavonoids, makes it possible to obtain fruitier and more complex wines.

**Composition:** potassium metabisulfite, L-ascorbic acid, gallic tannin and proanthocyanidin tannin rich in flavonoids.**Main application:** prevents grape oxidation during harvesting, unloading and pressing.**Dosage:**

- 10–25 g/hL for white grapes
- 20–30 g/hL for red grapes.

500 g  
10 kg**OXYLESS M***Special must antioxidant*

A combination of antioxidant products that, thanks to its components, makes it possible to obtain fresh fruity wines with greater longevity. The presence of yeast cell walls with quick release of glutathione increases the shelf life of the wine. The absence of SO<sub>2</sub> and the simultaneous presence of gallic tannins and proanthocyanidins in the formula of OxyLess M enable the glutathione to be maintained in non-oxidized form. The use of OxyLess M at the end of alcoholic fermentation enables glutathione to be preserved in the must. The simultaneous presence of tannin contributes to an improvement in the structure and taste balance of the final wine.

**Composition:** yeast cell walls rich in glutathione (GSH) and sulphurated amino acids, gallic tannin and proanthocyanidin tannin rich in flavonoids.**Main application:** protects varietal and fermentative aromas and flavours in white and rosé wines.**Dosage:**

- 20–30 g/hL in white grape must
- 10–20 g/hL in red grape must.

## OXYLESS V

*Special antioxidant for wine*

A combination of antioxidant products that prevents oxidation during racking operations. The presence of L-ascorbic acid eliminates any oxygen present and makes it possible to reduce the amount of SO<sub>2</sub> needed to protect against oxidation. The simultaneous presence of sulphur dioxide makes it possible to block the action of oxygenated water and any free radicals. The green tea proanthocyanidin tannin, rich in flavonoids, makes it possible to improve the structure and body of the wine, stabilize the colouring matter and speed up the consumption of dissolved oxygen during racking.

**Composition:** potassium metabisulfite, L-ascorbic acid, green tea proanthocyanidin tannin rich in flavonoids.

**Main application:** protects varietal and fermentative aromas and flavours in white and rosé wines.

**Dosage:**

- 10–20 g/hL.

Before each racking, add OxyLess V to stop too much oxygen getting into the wine.

10 kg



## OTHER SULPHITES

## FERROBLOCK

*Redox-reaction stabilizer*

By lowering the redox potential of the wine, Ferrobloc prevents the onset of oxidation reactions that can make the wine lose freshness and liveliness. Excellent results have been achieved in preventing and treating colour loss caused by oxidase casse. When Ferrobloc is added to the wine before its last filtration before bottling, it ensures long-lasting stability and plays a decisive role in creating fresh, delicate, intensely fruity wines.

**Composition:** anhydrous citric acid, potassium metabisulfite, L-ascorbic acid.

**Main application:** prevents wine oxidation.

**Dosage:**

- 10–25 g/hL for white wines.
- 10–20 g/hL for red and rosé wines.

Adding 10g/hL increases the total SO<sub>2</sub> level by approximately 20mg/L.

1 kg



## MÉTABISULFITE DE POTASSIUM

*Preservative - Antioxidant*

**Main application:** provide microbiological and antioxidant protection.

**Composition:** potassium metabisulfite.

**Dosage:**

- 1 g of potassium metabisulfite releases 0.5g of SO<sub>2</sub>. Maximum dosage usually apply, please refer to the applicable legislation.

1 kg - 5 kg  
25 kg



## INODOSE 2

*Sulphite*

Capsules containing potassium metabisulfite that release 2g of SO<sub>2</sub> per capsule. Designed to simplify sulphuring operations.

**Composition:** potassium metabisulfite.

**Main application:** correct the quantity of SO<sub>2</sub> in the must.

**Dosage:**

- one capsule releases 2 g of SO<sub>2</sub>.

48 capsules



## INODOSE 5

*Sulphite*

Capsules containing potassium metabisulfite that release 5 g of SO<sub>2</sub> per capsule. Designed to simplify sulphuring operations.

**Composition:** potassium metabisulfite.

**Application:** correct the quantity of SO<sub>2</sub> in the must.

**Dosage:**

- one capsule releases 5 g of SO<sub>2</sub>.

42 capsules



## STERISOLFITO 15

*Sulphite in liquid form*

As it's a sulphite, Sterisolfito 15 performs a preventive task against the dangerous oxidation reactions that can take place in must and wine. It allows the winemaker to combat both oxidation problems and the growth of indigenous microflora.

**Composition:** ammonium bisulfite, enough deionized water for a final volume of 100 ml (every 100g of product releases around 15g of SO<sub>2</sub>).

**Main application:** prevents oxidation.

**Dosage:**

- 30–40 g/hL in must extracted from healthy grapes.
- 60–80 g/hL in must extracted from compromised grapes.

1000 kg



## STERISOLFITO 45

### Sulphite

Sterisolfito 45 inhibits the multiplication of indigenous blastomycetic and bacterial flora, thereby ensuring that only the selected starters initiate fermentation and bring it to completion. Sulphuring with ammonium bisulfite has an advantage over using potassium metabisulfite in that it shifts the pH towards slightly lower values. This property can be highly valuable in winemaking situations where the acidity of the wine needs to be preserved as far as possible.

**Composition:** ammonium bisulfite, enough deionized water for a final volume of 100 ml (every 100g of product releases around 45g of SO<sub>2</sub>).

**Main application:** prevents oxidation.

#### Dosage:

- 10–15 g/hL in must extracted from healthy grapes.
- 20–25 g/hL in must extracted from compromised grapes.

25 kg



## SULFITANIN

### Sulphite

Ammonium bisulfite in solution with a concentration of 100g/l of SO<sub>2</sub>. Also contains tannin, which boosts the antiseptic and antioxidant properties of the sulphur.

**Composition:** ammonium bisulfite, enough deionized water for a final volume of 100 ml (every 100g of product releases around 45g of SO<sub>2</sub>).

**Application:** sulphur additive for must.

#### Dosage:

- 5-10 cL/hL

1 L



## OTHER SULPHITES

## PENNY

### Floating anti-Flowers-of-Wine tablets

The air enclosed between the surface of the liquid and the lids of wine vessels is the perfect breeding ground for the mycetic microflora that leads to Flowers of Wine. This growth inevitably spoils the wine, and if left unchecked can lead to sourness and even acescence. Allyl isothiocyanate displays an excellent capacity to inhibit the development of oxidizing yeasts. Penny tablets are available in three different formats:

- Penny Demijohns: for relatively small vessels, but with a capacity of over 20 litres;
- Penny Casks: for medium-sized vessels;
- Penny Tanks: for large vessels.

**Composition:** solid paraffin and allyl isothiocyanate.

**Main application:** prevent the onset of Flowers of Wine and the development of oxidizing yeasts.

#### Dosage:

- Penny Demijohns: 1 tablet, to be replaced every 2-3 weeks.
- Penny Casks: 1-2 tablets, to be replaced every 15–20 days.
- Penny Tanks: 1-2 tablets, to be replaced every 15–20 days.

Penny Demijohns 480 tablets  
Penny Casks 120 tablets  
Penny Tanks 50 tablets



## SORBENOL

### Fungistatic stabilizer

The anti-fermentation action of Sorbenol is particularly marked when it comes to *Saccharomyces cerevisiae*, which is why it's advisable to use it in cases where the winemaker wants to reduce the risk of refermentation to a minimum – for example, in wines with sugar residues or in partially fermented musts. Sorbenol is also effective at inhibiting the development of the microorganisms responsible for Flowers of Wine.

**Composition:** potassium sorbate.

**Main Application:** avoid refermentation and the onset of Flowers of Wine.

**Dosage:** 27g/hl of Sorbenol equals 200mg/l of sorbic acid in the wine.

1 kg  
25 kg



# TANNINS

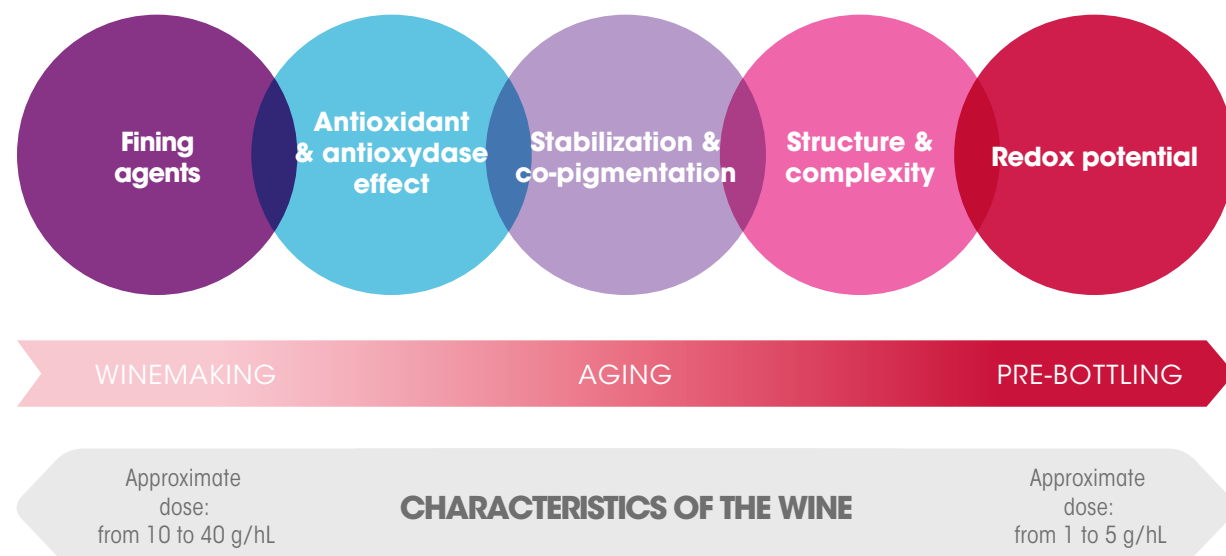
Exogenous winemaking tannins are polyphenols. Extracted from naturally occurring vegetable sources, they come from various botanical species such as gall, wood (chestnut, oak, mimosa, exotic woods and quebracho) and grapes (grape-pip and skin tannins).

Ellagic tannins ("**Ellagitannins**") and gallic tannins ("**Gallotannins**") belong to the category of hydrolyzable tannins: when exposed to an acid or to heat, they lead to the formation of ellagic or gallic acid.

Proanthocyanidin tannins belong to the category of condensed tannins.

Depending on their source – which determines their properties as winemaking aids –, they can have various uses:

- as fining agents, because the tannins interact with the proteins in the wine and the resulting compound precipitates;
- as antioxidant and antioxydase agents (as they consume O<sub>2</sub>);
- as colour stabilizers (they limit the oxidative degradation of anthocyanins and facilitate co-pigmentation)
- to help improve the structure of the wine;
- to eliminate the reduction smell.



## LIMITING ANTIOXIDANT AND ANTIOXYDASE EFFECTS



### ESSENTIAL ANTIOXIDANT

*Antioxidant gallic tannin*

A gall-nut tannin with exceptional antioxidant powers, Essential Antioxidant inhibits the enzymatic activity responsible for oxidation in must extracted from grapes infected with *Botrytis*. This tannin is ultra-pure and has a very high polyphenol content. When the recommended dosage is used, it doesn't create bitter or astringent notes.

**Composition:** gall-nut tannin.

**Main application:** inhibit the enzymatic activity responsible for oxidation in must.

**Tannin selected as part of the project**



**Dosage:**

- 10 g/hL of must or wine.

1 kg  
5 kg



### GALLOTAN

*Gallic tannin for fining and balanced mouthfeel*

Thanks to its strong reactivity to proteins, Gallotan is able to avoid the problem of overfining when the wine is clarified using protein-based adjuvants (e.g. gelatin). Gallotan does not alter the wine's colour and is recommended for use above all on white wines which, as they naturally contain less tannins, are more susceptible to protein instability.

**Composition:** gall-nut tannin.

**Main application:** inhibit the enzymatic activity responsible for oxidation in must.

**Dosage:**

- 3–15 g/hL.

Perform laboratory tests in order to establish the optimal dosage.

0,5 kg  
5 kg





## TAN FLAVOUR FF

*Tannin to enhance sensory profiles*

Thanks to its intense antioxidant effect, Tan FlavourFF protects both the colouring substances and the aromatic components from oxidation so that the wine does not suffer from browning. Moreover, using Tan FlavourFF in the early stages of winemaking allows the addition of specific aroma precursors that intensify the aromas of flowers and fruits in the wine.

**Composition:** granular proanthocyanidin tannin derived from lemon and acacia wood.

**Main application:** protects colouring substances and aroma producers at the same time as providing fruity and floral aroma precursors.

**Dosage:**

- white wines: 4–10 g/hL, divided into two doses, the first on the must and the second 24 hrs after initiating fermentation.
- red wines: 10–15 g/hL in a single dose 72 hrs after initiating alcoholic fermentation.

0,5 kg



LIMITING THE OXIDATIVE DEGRADATION  
OF ANTHOCYANINS; PROTECTING AND  
STABILIZING COLOUR OVER TIME

## CROMOX

*Tannin providing antioxidant and colour-stabilizing power*

Cromox protects the colouring matter substances that has just been extracted from the grapes. In synergy with SO<sub>2</sub>, Cromox acts to protect colouring substances from the outset, an action which can continue during maceration through Cromofix.

Cromox can also be used when aging red wines, as it speeds up the evolution of the polyphenols in the wine (especially when pre-used casks are being used), and can prevent the reduction smell. Lastly, its high level of reactivity to proteins makes Cromox a valuable tool for avoiding overfining.

**Composition:** blend of hydrolyzable and condensed tannins.

**Main application:** colour stabilization in red wines during pressing and in the earliest stages of maceration.

**Dosage:**

- 10–30 g/hL.

1 kg  
5 kg



## CROMOFIX SR

*Tannin for colour stabilization*

When used during the pellicular maceration of red wine grapes, Cromofix SR protects the colouring substances from oxidation, as it acts as an oxygen acceptor. Moreover, as it reacts immediately with the extracted anthocyanins, it forms red compounds which remain stable over time. Works especially well when a sufficient quantity of tannins can't be extracted because of short maceration times or naturally low tannin contents. Excellent results have been obtained on *Botrytis*-infected grapes, as it has the capacity to inactivate laccase.

**Composition:** condensed tannin.

**Main applications:** colour stabilization in red wines during maceration and winemaking.

**Dosage:**

- 10–30 g/hL for colour stabilization.
- 15–50 g/hL to inhibit laccase.

1 kg  
5 kg



1 kg  
25 kg



## TANIN TC

*Tannin for fining*

Tanin TC is a hydrolyzable tannic acid extracted from chestnut wood by dissolving it in water. When it reacts with the fining agent, Tanin TC forms a precipitate which, as it settles, drags down the particles clouding the wine along with it. The result is a much clearer wine and one with a greatly improved polyphenol structure.

**Composition:** tannin extracted from chestnut wood.

**Main application:** suitable for fining wines in tandem with Cristalline (isinglass) or other protein-based fining agents (pork or fish gelatin).

**Dosage:** perform laboratory tests before each collage in order to establish the optimal dosage. In general, doses should be around:

- 7–8 g/hL, together with a fining agent.

## TANIN SR

*Tannin for colour stabilization*

Tanin SR is a catechinic and ellagic tannin extract which presents in the form of a dark-brown powder and is slightly soluble in water. When used before maceration in red-wine production, it stabilizes colour. Adds intensity and structure to finished red wines. At low doses, it can also increase softness in white wines.

**Composition:** Quebracho-wood tannin.

**Main application:** stabilize colour during maceration when crafting red wines.

**Dosage:**

- during maceration: 15–30g per 100kg.
- during winemaking: 15–30g per hL.

1 kg - 5 kg  
15 kg





## FULLCOLOR

*Blend of tannins and yeast polysaccharides*

Fullcolor is a preparation made from proanthocyanidin and ellagic tannins with a high polysaccharide content (from yeast), designed for red wines. It's a 100% natural product that can be used at the fermentation stage to increase phenol compound stability and reduce tannicity while boosting the body and structure of the wines. The proanthocyanidin tannins found in Fullcolor are similar to the condensed tannins found in grapes; they aid colour stabilization and help avoid colour loss. Ellagic tannins, on the other hand, help protect the anthocyanins, meaning that they are freed from the oxidation and precipitation problems that can arise at the aging stage.

**Composition:** proanthocyanidin and ellagic tannins and yeast polysaccharides.

**Main application:** stabilize colour when crafting red wines without causing precipitation.

**Dosage:**

- for colour stabilization: 20–40 g/hL.
- for laccase inhibition: 40–80 g/hL.
- for a considerable flavour boost: 30–60 g/hL.

1 kg  
10 kg



## VOLUTAN

*Grape tannin for fining, colour stabilization and structure*

Volutan is a stable, 100% soluble, tannin in liquid form which does not lead to losses through precipitation. When used on red wines, it stabilizes their colour and improves their phenolic potential in terms of both quantity and quality. In rosé wines, Volutan removes excess proteins (boosting the action of bentonite clays), maintains colour and improves resistance to oxidation. Volutan is a 100% natural product obtained exclusively from white wine grapes, with no colourants, no organic solvents and no export restrictions. It displays identical properties to the tannins naturally found in must and wine.

**Composition:** grape tannin in liquid form.

**Main applications:** improve clarification, colour stabilization and phenolic potential (structuring effect).

**Dosage:**

- red winemaking: 15–40mL/hL.
- rosé winemaking: 10–20mL/hL.

1 L  
5 L



## TANIFASE ELEVAGE

*Oak-wood tannin for colour and aroma stabilization*

Tanifase Elevage is a hydrolyzable oak-wood tannin (*Quercus robur e petraea*) which boosts the preservation and stabilization of the colour and bouquet of wines at the same time as improving their overall balance.

**Composition:** oak-wood tannin (*Quercus robur e petraea*).

**Main application:** colour and aroma stabilization.

**Dosage:**

- 5g–15g/hL

1 kg



# SPECIAL TANNIN-BASED PRODUCTS FOR VINIFICATION

## BOUQUET RANGE

1 kg



## MANN BOUQUET R16

*Optimising alcoholic fermentation of red and rosé musts*

Mann Bouquet R16 protects colour and facilitates anthocyanin-tannin condensation while red-wine grapes are macerating. There are many benefits that can be gained by using this product: protection against oxidation and the effects of oxidase enzymes, stabilization of colouring substances, enhancement of dark berry (especially blackcurrant) and spicy notes, and greater persistence of fresh and fruity notes over time.

**Composition:** yeast hulls with a high content of soluble mannoproteins, ellagic and grape seed tannins

**Main application:** used to produce red and rosé wines with strong spicy and dark-berry notes.

**Dosage:**

- red and rosé musts: 10–40 g/hL.
- Maximum dose allowed by the EU: 80 g/hL.



1 kg



## MANN BOUQUET B19

*Optimising alcoholic fermentation of white and rosé musts*

Mann Bouquet B19 lends notes of flowers and white fruits at the same time as providing an antioxidant effect leading to greater fullness and sweetness in the mouth. There are many benefits that can be gained by using this product: enhancement of white fruit (e.g. apple, pear) and floral notes, as well as increasing softness and volume, balance and structure in the mouth. For even greater expression of aromas and flavours, we recommend using this product in tandem with IOC Révélation Thiols for white must or with IOC Fresh Rosé for rosé must.

**Composition:** deactivated yeast rich in glutathione with a high content of soluble mannoproteins, gallic and acacia tannins.




**Main application:** production of white and rosé wines enhanced with fruit and floral notes.

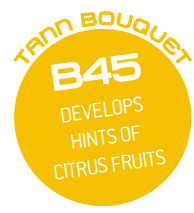
**Dosage:**

- red and rosé musts: 10–40 g/hL.
- Maximum dose allowed by the EU: 50 g/hL.



1 kg



### TANIN BOUQUET B45

*Tannins for white and rosé musts*

The special process of extraction and drying at a low temperature used during the production process of Tanin Bouquet R45 makes it possible to extract from the wood glycosylated forms of aromatic compounds such as terpenes (citronellol, linalool, etc...) and norisoprenoids (beta-damascenone, etc...), responsible for the fruit and floral notes in wine. The resulting wine therefore has intense aromas of lemon, grapefruit, apple and white flowers, which complement the varietal aromas and those produced during fermentation. The aromatic expression is heightened with the use of certain strains of yeast such as IOC Révélation Thiols (for white musts) and IOC Fresh Rosé (for rosé musts).




**Composition:** blend of condensed and gallotannins.

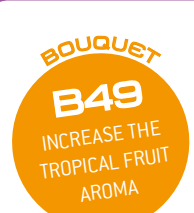
**Main application:** produce white and rosé wines with a real citrusy feel.

**Dosage:**

- rosé must: 5–15 g/hL.
- white must: 2–15 g/hL.

1 kg



### TANIN BOUQUET B49

*A blend of gallic tannins and deactivated yeasts to increase the aroma of white of rosé wines*

Bouquet B49 is a blend of two powerful groups of antioxidant compounds, gallic tannins and deactivated yeast rich in antioxidant peptides (glutathione). Its use in the fermentation stage of white and rosé wines increases the protection of the varietal aromas and those produced during fermentation. The level of amino acids and sulphur peptides represents a source of aromatic precursors that the yeast can use for the production of tropical aromas. Bouquet B49 helps to produce wines with stable, fresh and intense aromas.

**Composition:** blend of gallic tannins and inactive yeast rich in peptides.

**Main application:** production of white and rosé wines rich in tropical notes.

**Dosage:**

- rosé must: 5–20 g/hL.
- white must: 2–20 g/hL.

1 kg



### TANIN BOUQUET R36

*Tannins for red and rosé musts*

The special process of extraction and drying at a low temperature used during the production process of Tanin Bouquet R36 makes it possible to extract from the wood glycosylated forms of aromatic compounds such as terpenes (citronellol, linalool, etc...) and norisoprenoids (beta-damascenone, etc...), responsible for the hints of red berry fruit in wine. The resulting wine therefore has intense aromas of cherry, strawberry, marasca cherry, blueberry, etc. which complement the varietal aromas and those produced during fermentation. The aromatic expression is heightened with the use of certain strains of yeast such as IOC R9008 (for red musts) and IOC Fresh Rosé (for rosé musts). Tanin Bouquet R36 also promotes colour stabilization and prevents oxidation of the primary notes.

**Composition:** blend of condensed tannins extracted from wood of red berry fruit species.

**Main applications:** production of red and rosé wines for a red berry fruity taste, with a strong action in stabilising the colour.

**Dosage:**

- rosé must: 2–15 g/hL.
- red must: 5–20 g/hL.

We recommend combining each product in the range with its perfect companion yeast

YEASTS		IOC R9008	IOC FRESH ROSÉ	IOC BE FRUITS	IOC BE THIOLS	IOC TWICE
MANN R16		●	●			
MANN B19			●	●	●	
TANN B45			●	●	●	●
TANN R36		●	●			
BOUQUET B49			●	●	●	

## ESSENTIAL RANGE



The ESSENTIAL range of tannins is the result of a broad programme involving the selection of the best woods and essences and the study of the effects of the different extraction techniques under different working conditions. ESSENTIAL tannins also undergo stringent tests in order to ensure constant quality in all the batches produced. Within the ESSENTIAL range you can find the right tannin for every winemaking need and for every technical requirement. Furthermore, they come with advice on the right dosage for each different style of wine and for the various markets around the world. We always recommend performing a taste test before treatment.

0,5 kg

### ESSENTIAL PEP



*Tannin extracted from grape pips*

Tannin with a potent antioxidant action which aids the stabilization of red and rosé wines when added during alcoholic fermentation. When used during the aging and pre-bottling stages, it improves the body and the aromatic complexity of the wine. Essential PEP is perfect for red wines where greater structure is needed. Essential PEP can also be used before the final racking on wines aged in wooden barrels to protect them from oxidation.

**Composition:** condensed tannins derived from grape pips.

**Main applications:** during the fermentation and racking of red and rosé must, for colour stabilization. During the aging and pre-bottling stages, to improve the body and the aromatic complexity of the wine.

**Sensory characteristics:** complexity on the nose, enhancement of varietal notes.

**Dosage:**

- red must and wine: 5–20 g/hL.
- white and rosé must and wine: 1–10 g/hL.

(see table at the end of this section)



### ESSENTIAL PEL

*Tannin extracted from grape skins*

When used during the alcoholic fermentation, this tannin enhances the antioxidant power of the must and preserves its feeling of freshness. When used during the aging and the pre-bottling stages, it refreshes aromas by enhancing their fruitiness, while increasing the structure and rebalancing the mouthfeel of the wine. Essential PEL is perfect for stepping up the quality of wines at the same time as increasing their aromatic intensity and softness.

**Composition:** tannin extracted from the skins of white-wine grapes.

**Main applications:** during the fermentation and racking of white, rosé and red must to increase antioxidant protection and create long-lasting freshness.

**Sensory characteristics:** freshness on the nose, rebalance of the mouthfeel.

**Dosage:**

- red must and wine: 5–20 g/hL.
- white and rosé must: 1–10 g/hL.

(see table at the end of this section)

0,5 kg



### ESSENTIAL OAK BARREL

*Oak tannin*

Using Essential Oak Barrel at the pre-bottling stage increases sweetness, intensity of aromas and fullness in the wine, making it more balanced when it's been aged in wooden barrels and also drawing out the aging notes. Essential Oak Barrel can be used to supplement the loss of tannins from pre-used barrels, meaning that it can be used for longer without losing its ability to induce the development of the wine. Essential Oak Barrel combats reduction in wines aged in steel tanks or used casks.

**Composition:** ellagic tannin derived from oak wood.

**Main applications:** used during the pre-bottling stage for red wines, helps boost the structure and intensity of aromas as well as providing an antioxidant effect.

**Sensory characteristics:** vanilla and coconut.

**Dosage:**

- pre-bottling of white, rosé and red wines : 1–20 g/hL.
- (see table at the end of this section)

0,5 kg



### ESSENTIAL OAK SWEET

*Blend of hydrolyzable tannins*

Using Essential Oak Sweet enhances the sense of sweetness and intensity of aromas and brings wines back into balance when they've been aged in oak barrels.

**Composition:** Oak tannin.

**Main applications:** a useful tool for improving white, rosé and red wines during the pre-bottling stage, with an excellent antioxidant effect.

**Sensory characteristics:** coconut, sweetness.

**Dosage:**

- pre-bottling of white and rosé wines: 1–5 g/hL.
- pre-bottling of white and rosé wines: 3–20 g/hL.

(see table at the end of this section)

0,5 kg



## ESSENTIAL FREE VEG

*Blend of tannins extracted from the wood of exotic species*

Using Essential Free Veg during the aging stage helps cover up vegetal and astringent notes, and allows the varietal properties which tend to hide behind 'green' notes to come to the fore.

**Composition:** condensed tannins extracted from the wood of exotic species.

**Main application:** covers up vegetal notes when aging white, rosé and red wines, with an excellent antioxidant effect.

**Sensory characteristics:** helps cover up vegetal and astringent notes.

**Dosage:**

- for aging rosé and red wines : 5–20 g/hL.  
(see table at the end of this section)



0,25 kg



## ESSENTIAL OAK STRONG

*Blend of condensed and hydrolyzable tannins*

Using Essential Oak Strong during the pre-bottling stage increases the structure, intensity of aromas, length and balance of the wine when it's been aged in oak barrels. Also enhances aging notes and tertiary aromas.

**Composition:** condensed and oak tannins.

**Main applications:** used during the pre-bottling stage for red wines, helps boost the structure and intensity of aromas as well as providing an antioxidant effect.

**Sensory characteristics:** liquorice, tobacco.

**Dosage:**

- pre-bottling of red wines: 3–20 g/hL.  
(see table at the end of this section)



0,5 kg



## ESSENTIAL FREE OFF

*Oak tannin*

When used during the aging stage, Essential Free Off helps mask any sense of reduction and allows varietal sensations to emerge. Essential Free Off has been seen to display a good ability to complex the sulphurous proteins responsible for off-odours in wines. Essential Free Off contains a high level of ellagitannins and simple phenols, which are very active as oxygen receptors. This makes it a valuable weapon in the fight against oxidation.

**Composition:** hydrolyzable tannin.

**Main applications:** used when aging white, red and rosé wines, it helps cover any notes of reduction and increases the wine's structure.

**Sensory characteristics:** solve the problems linked to the perception of reduction and draw out varietal notes.

**Dosage:**

- for aging white, rosé and red wines: 0,5–20 g/hL.  
(see table at the end of this section)



0,5 kg



## ESSENTIAL PASSION

*Blend of condensed tannins*

Using Essential Passion when aging wines enhances the fruity notes in the wine, as well as the perception of sweetness and the intensity of varietal aromas.

**Composition:** condensed tannins extracted from the wood of red-berry trees.

**Main application:** when aging red and rosé wines, this product is helpful to boost the sensory profile as well as providing an antioxidant effect.

**Sensory characteristics:** sweetness, fruity notes, intensity of varietal aromas.

**Dosage:**

- for aging red wines: 10–20 g/hL.  
(see table at the end of this section)



0,5 kg



## ESSENTIAL OAK PROGRESS

*Blend of condensed and hydrolyzable tannins*

Essential Oak Progress increases structure and aromatic complexity, as well as encouraging balanced aging in wooden barrels. Helps red wines evolve satisfactorily. Perfect for increasing the persistence of aromas and flavours, as well as prolonging the aftertaste of quality wines, where it adds a hint of sweetness. Using Essential Oak Progress allows the wine to reach a tannin content which encourages it to develop towards greater elegance and a more full-bodied feel in the mouth.

**Composition:** condensed and oak tannins.

**Main applications:** when aging white, rosé and red wines, this product is helpful to boost the complexity, structure and antioxidant effect.

**Sensory characteristics:** fruity notes, sweetness, persistence.

**Dosage:**

- aging of white and rosé wines: 1–5 g/hL.
- aging of white and rosé wines: 10–20 g/hL.

(see table at the end of this section)



## PRIVILEGE RANGE



Every tannin is unique in terms of both its chemical-physical properties and its interaction with the wine. The PRIVILÈGE range of tannins produced by the IOC group is the result of selection of the finest base materials, careful combination of these materials and an exclusive extraction process distinguished by low-pressure and low-temperature working conditions. These conditions make it possible to extract solely and exclusively the tannins that will give the wine added structure and softness, as well as enhancing the overall complexity of the wine by drawing out the unique characteristics of each variety of grape.

0,25 kg



## PRIVILÈGE BLEU

*Blend of oak tannins*

When used at the pre-bottling stage, this product enhances the intensity of aromas, the structure and the fullness of the wine. It also brings the wine back into balance when it's been aged in oak barrels, drawing out its varietal notes and increasing its complexity. Privilège Bleu can also be used when aging wines to help prolong the lifespan of the wooden vessels.

**Composition:** blend of oak-wood tannins (from different species).

**Main application:** enhance the structure, fullness and intensity of aromas during the pre-bottling of red, white and rosé wines.

**Sensory characteristics:** coconut, chocolate, coffee.

**Dosage:**

- pre-bottling of white, red and rosé wines: 1–20 g/hL.
- (see table at the end of this section)



0,5 kg



## ESSENTIAL FRESH

*Blend of condensed and gallic tannins*

Used at the aging and pre-bottling stages, Essential Fresh helps refresh tired, oxidized wines and open up their varietal notes. Using Essential Fresh balances the structure of wines by heightening the sensations of structure that contribute significantly to the improvement of taste and retronasal perception. Wines treated with Essential Fresh display more complexity and persistence of aromas and flavours. It boosts the effects of SO<sub>2</sub> thanks to the blend of different types of tannins. Great at preserving the intensity of aromas and flavours in white wines.

**Composition:** blend of condensed and gallic tannins.

**Main applications:** when used during the aging and pre-bottling of white, rosé and red wines, it is useful to cover up notes of oxidation at the same time as increasing freshness and opening up aromas and flavours.

**Sensory characteristics:** freshness, complexity, persistence.

**Dosage:**

- at the aging and pre-bottling stages for white, rosé and red wines: 0.5–10 g/hL.
- (see table at the end of this section)



0,25 kg



## PRIVILÈGE NOIR

*Blend of oak tannins*

When used during the pre-bottling stage, Privilège Noir enhances the fruity notes arising from varietal characteristics, sensations of sweetness and fullness. It also helps balance wines when they've been aged in oak barrels. For wines with an elegant, refined and austere sensory profile, using Privilège Noir provides the missing elements to achieve real quality.

**Composition:** blend of oak-wood tannins (from different species).

**Main applications:** enhance the fullness and intensity of aromas during the pre-bottling of red and rosé wines, as well as providing an antioxidant effect.

**Sensory characteristics:** red berry fruit, jam.

**Dosage:**

- pre-bottling of red and rosé wines: 1–20 g/hL.
- (see table at the end of this section)



0,25 kg



## PRIVILÈGE DUO

Blend of oak-wood tannins to use in malolactic fermentation

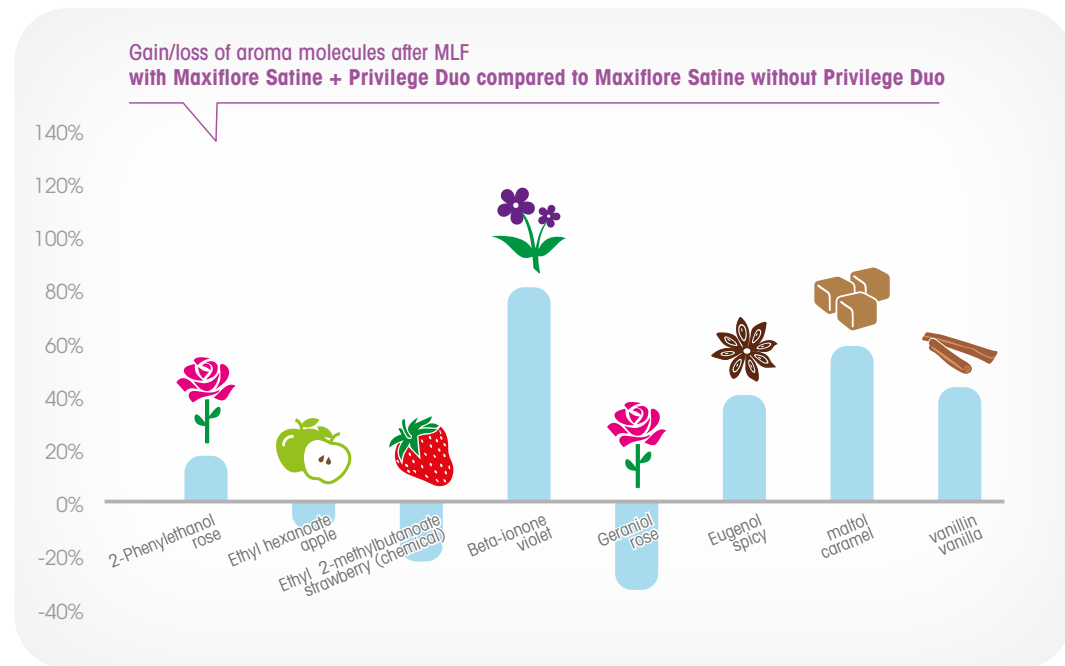
Privilège Duo is an oak-tannin-based preparation designed specifically to be used in synergy with the Maxiflore Satine bacterium 48hrs before inoculating, in order to enhance the aroma in red wines.

**Composition:** blend of oak-wood tannins (from different species).

**Main application:** enhance the aroma in red wines.

**Dosage:**

- 10 g/hL.



### Average doses in g/hL

Perform laboratory tests to establish the technical effects the tannin has on the sensory profile and determine the ideal dosage.

	MUST	AGING	PRE-BOTTLING	CHARACTERISTICS			
<b>Essential PEP</b>	1 - 10	5 - 20	1 - 10	5 - 20	Colour, aromatic complexity, structure, enhancement of varietal notes.		
<b>Essential PEL</b>	1 - 10	5 - 20	1 - 10	5 - 20	Freshness on the nose, rebalance of the mouthfeel.		
<b>Essential OAK Barrel</b>			1 - 5	5 - 20	Coconut, vanilla, structure, intensity of aromas.		
<b>Essential OAK Sweet</b>			1 - 5	10 - 20	3 - 20	Coconut, sweetness, intensity of aromas.	
<b>Essential Free Veg</b>			5 - 10	10 - 20		Helps cover up vegetal and astringent notes.	
<b>Essential Free Off</b>		5 - 10	0.5 - 2	5 - 20		Solves the problems linked to the perception of reduction.	
<b>Essential OAK Strong</b>			1 - 5	5 - 20	1 - 5	3 - 20	Liquorice, tobacco, structure, intensity of aromas and length.
<b>Essential Passion</b>			1 - 5	10 - 20			Sweetness, fruity notes, intensity of varietal aromas.
<b>Essential OAK Progress</b>			1 - 5	10 - 20			Fruity notes, sweetness and persistence.
<b>Essential Fresh</b>				0.5 - 10	1 - 10		Freshness, complexity, persistence.
<b>Privilège Bleu</b>				1 - 2	1 - 20		Coconut, chocolate, coffee, structure, fullness, intensity of aromas.
<b>Privilège Noir</b>				1 - 2	1 - 20		Red fruit, jam, fullness, intensity of aromas.

\* if made from Botrytis-infected grapes: 5-10 g/hL, on finished wine: 1-4 /hL

# Tanninis

# WOODEN BARREL SUBSTITUTES

The fact that wood lends wines certain aromas and flavours plays an important role in guiding wines towards specific sensory objectives. The kind of evolution a wine treated with wood can have depends not only on the intrinsic characteristics of the wood, but also on the coupling of wood and toasting level – also a crucial factor.

In compliance with OIV resolution OENO 430/2010, our woods do not undergo any form of combustion – not even on the surface – and they aren't charred or crumbly to the touch. Moreover, they have not undergone any form of chemical, enzymatic or physical treatment except heating through convection.

	 Sensory impact		 Dosage g/hL	 Different types of chips	 Average time of contact
	 first-use barrel effect	FEEL WOOD PREMIUM BARREL R	300-600	2	25-60 days
	 used barrel effect	FEEL WOOD SHADE BARREL R	300-500	2	25-60 days
	 enhancement of red-berry notes	FEEL WOOD RED FRUITS R	300-500	2	25-60 days
	 sensory complexity and spicy notes	FEEL WOOD SPICY FLAVOR R	150-300	3	25-60 days
	 sensations of chocolate and cappuccino	FEEL WOOD DARK CHOC R	150-300	1	25-60 days
	 used barrel effect	FEEL WOOD SHADE BARREL W	100-200	2	25-60 days
	 sweet and fruity notes	FEEL WOOD WHITE FRUITS W	50-150	1	25-60 days
	 floral aromatic notes	FEEL WOOD SENSE FLORAL W	100-200	2	25-60 days

## FEELWOOD! RANGE

As the conclusion to a research programme carried out over several years, the IOC group has selected a special range of high-quality wood derivatives from a variety of different sources and with different levels of toasting, the aim being to give each product in this family a specific, unique sensory objective.

The study was conducted by testing different combinations of these base ingredients on many different varieties of wine until a complete range for both white and red wines was created. FeelWood gets its name because the "feel" produced by each product in the range is the winemaker's main aim in using wood derivatives to craft their wine.

The wood chips are packaged in specially designed infusion bags. The bags have a divider keeping the various types of wood separate to ensure the homogeneity of the formulations. This homogeneity wouldn't be guaranteed by mixing up different sizes of chips.

Chip sizes: 0.5-2cm.



10 kg



### PREMIUM BARREL R

*Chips in Infusion Bag*

**Composition:** blend of selected French and American species of oak (*Quercus sp.*).

**Main applications:** closely imitate the sensory effects obtained by using a new oak barrel. To be used on red wines.

**Dosage:**

- 300-600 g/hL for 25-60 days.



10 kg



### SHADE BARREL R

*Chips in Infusion Bag*

**Composition:** blend of selected American species of oak (*Quercus sp.*).

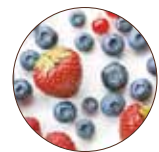
**Main application:** replicate the sensory effect of used oak barrels for aging red wines.

**Dosage:**

- 300-500 g/hL for 25-60 days.







## RED FRUITS R

*Chips in Infusion Bag*

**Composition:** blend of selected French species of oak (*Quercus sp.*).

**Main applications:** enhance and amplify notes of red berries in the bouquet of red wines.

**Dosage:**

- 300-500 g/hL for 25-60 days.

10 kg



## WHITE FRUITS W

*Chips in Infusion Bag*

**Composition:** blend of selected American species of oak (*Quercus sp.*).

**Main applications:** enhance and amplify the fruity notes in white wines.

**Dosage:**

- 50-150 g/hL for 25-60 days.

10 kg



## SPICY FLAVOR R

*Chips in Infusion Bag*

**Composition:** blend of selected French species of oak (*Quercus sp.*).

**Main applications:** enhance and amplify aromatic complexity in general, as well as spicy notes. To be used on red wines.

**Dosage:**

- 150-300 g/hL for 25-60 days.

10 kg



## SENSE FLORAL W

*Chips in Infusion Bag*

**Composition:** blend of selected American species of oak (*Quercus sp.*).

**Main applications:** enhance and amplify the floral notes in white wines.

**Dosage:**

- 100-200 g/hL for 25-60 days.

10 kg



## DARK CHOC R

*Chips in Infusion Bag*

**Composition:** blend of selected French species of oak (*Quercus sp.*).

**Main applications:** provide an intense chocolately feel, with added notes of coffee, hints of spice and a touch of coconut. To be used on red wines.

**Dosage:**

- 150-300 g/hL for 25-60 days.

10 kg



## SHADE BARREL W

*Chips in Infusion Bag*

**Composition:** blend of selected American species of oak (*Quercus sp.*).

**Main applications:** enhance and amplify the best aromatic notes connected with aging white wines in used barrels.

**Dosage:**

- 100-200 g/hL for 25-60 days.

10 kg



Wooder

# FILTRATION ADDITIVES

Filter surfaces aren't always able to capture all the suspended particles in a wine, especially if the liquid being filtered is rather diluted. Filter aids are very useful, as they increase the level of filtration and reduce clogging.

The Perdomini-IOC range comprises three types of filter aid:

- Perlites
- Fossil shell flours
- Precoat filtration

## PERLITES

### DIAPERL

Filter aid

The perlite products in the Diapol range display three different levels of permeability, as can be seen from the table below. The main features of these perlites are that they are ultra-pure and free from organic residue – this means they create no unwanted odours in the filtered product.

**Composition:** perlite.

**Main application:** form filtration cakes in DE and vacuum filtration.

**Dosage:** pour Diaperl into the product being filtered at a dosage ranging from 50-120g/hl, depending on specific needs. Excellent results have been attained by using Diaperl in tandem with Drenopor and Drenopor CF precoats.

25 kg - 22 kg  
20 kg



ANALYTICAL DATA	DIAPERL M	DIAPERL V	DIAPERL VV
Permeability in Darcy	0,9	1,5	2,03
Wet specific weight (g/l)	180	150	150
Colour	white	white	white
Moisture	1%	1%	1%
Silica (SiO <sub>2</sub> )	72,0%	72,0%	72,0%
Alumina (Al <sub>2</sub> O <sub>3</sub> )	14,0%	14,0%	14,0%
Iron oxide (Fe <sub>2</sub> O <sub>3</sub> )	0,7%	0,7%	0,7%
Na <sub>2</sub> O	4,0%	4,0%	4,0%
K <sub>2</sub> O	8,8%	8,8%	8,8%
Calcium oxide (CaO)	0,3%	0,3%	0,3%
Magnesium oxide (MgO)	0,1%	0,1%	0,1%

# FOSSIL SHELL FLOURS

20 kg

### DIACEL

Diatom filter aid

Inert, insoluble and presenting a volume of distribution only 15% of which is constituted by solids, these filter aids are perfect for forming filter cakes for use in DE filtration.

**Composition:** top-quality American diatoms.

**Main applications:** primary filtration and polishing.

**Dosage:** to form the precoat, pour Diacel into water or another clear liquid at a dosage of 500-1000g/m<sup>2</sup> of filter surface. Excellent results can be attained by combining Diacel products with Drenopor and Drenopor CF precoats. When ready for filtration, pour 50-120g/hl (depending on specific needs) of Diacel into the product being filtered.



## PRECOAT FILTRATION

### DIAPOL SUPER MV

Stabilizing filter aid

The Diapol Super MV formulation optimizes the respective proportions of PVPP, silica gel and inert substances. This product assists the filtration process and at the same time provides a powerful stabilizing effect on any unstable polyphenols and proteins in the wine. Removing proteins with silica gel leads to wines with a low filterability index, therefore with less risk of clogging up the microfiltration membrane.

**Composition:** PVPP, silica gel, filter aids.

**Main applications:** lower the catechin and leucoanthocyanin content, stabilize wines affected by oxidation or protein clouding, stabilize colouring substances.

**Dosage:**

- 20-50 g/hL depending on the type of wine and the operating conditions.

10 kg



Filtration

10 kg

## DIAPOL VB

### Stabilizing filter aid

Diapol VB is intended for exclusive use with white must and wine, to remove excess colour and unstable polyphenolic fractions, which are responsible for browning.

Diapol VB can be used directly in DE filtration, but acts more forcibly when added to the bulk for tank filtration. The removal of protein fractions by silica gel makes it possible to obtain wines with a low filterability index and therefore with less danger of clogging the microfiltration membrane.

**Composition:** PVPP, activated carbon, silica gel, filter aids.

**Main applications:** helps carry out both the DE filtration process and an effective stabilizing action on the product.

### Dosage:

- 60–120 g/hL depending on the type of wine and the operating conditions.



## DRENOPOR CF 300

### Precoats with strong adsorption capacity

Top-quality perlites combined with  $\alpha$ -cellulose fibres for highly effective precoats. Cellulose performs a mechanical action forming a compact, easily removed precoat, while perlites form a complex network of tiny ducts that guarantee retention of the solid particles and other impurities. The precoat is also distinguished by its exceptional strength, which makes it resistant to breaking and cracking.

**Composition:**  $\alpha$ -cellulose fibres, mineral filter aids.

**Main application:** Drenopor CF 300 is particularly recommended for high-yield filtration.

### Dosage:

- 500–800 g/m<sup>2</sup> of filter surface.
- 20–50 g/hL for DE filtration.

10 kg



## DRENOPOR FILTER “M” E “S”

### Precoats with strong adsorption capacity

The synergy between the Drenopor Filter components leads to the formation of a precoat whose surface is perfectly homogeneous and free from preferential flow paths that could compromise the outcome of the filtration process. The precoat is also distinguished by its exceptional strength, which protects it from breaking and cracking.

**Composition:**  $\alpha$ -cellulose fibres, fossil shell flours, perlites.

**Main application:** form precoats for DE filtration.

- DRENOPOR M is particularly recommended for high-yield filtration.
- DRENOPOR S can be used for “polishing” filtration.

### Dosage:

- 400–700 g/m<sup>2</sup> of filter surface.
- 20–50 g/hL for DE filtration.

10 kg



5 kg

## HYDROPOR

### Prehydrated filter aid

The raw material used is subjected to a special mechanical process in order to obtain fibres that are more open, with a consequent increase in the relevant surface area, improved grip and the opportunity to make prepanels with uniformity of distribution (isotropic structure). Depending on the dosage and the permeability of the adjuvant used, Hydropor can be used both for coarse and polishing filtration. However, for particularly wide filtration, the use of Drenopor Filter M is more suitable in order to prevent clogging phenomena.

**Composizione:**  $\alpha$ -cellulose fibres.

**Main application:** ideal for deep and DE filtration.

### Dosage:

- 500–1000 g/m<sup>2</sup> of surface area.



## HYDROPOR BLEND

### Prehydrated filter aid

The  $\alpha$ -cellulose fibres have been processed using a mechanical procedure that opens them up to the right point; this way, they ensure that the precoats adhere perfectly to the surfaces of the filter sheets without creating preferential flow paths. The diatoms used together with these fibres help disperse the fibres quickly and create the right degree of drainage to avoid sudden clogging problems.

**Composition:**  $\alpha$ -cellulose fibres, diatoms.

**Main applications:** DE filtration of must and wine. Suitable principally for polishing processes.

### Dosage:

- 500–1000 g/m<sup>2</sup> of surface area.

5 kg



## PRECOAT

### Prehydrated filtration adjuvant

The products in the Precoat range contain alpha-cellulose fibres processed using a special procedure that guarantees both optimal filtration and ease of use.

- Precoat SV Wet density: 0,268 g/mL – Permeability: 300–500 hL/h/m<sup>2</sup>
- Precoat M Wet density: 0,266 g/mL – Permeability: 250–500 hL/h/ m<sup>2</sup>
- Precoat S Wet density: 0,298 g/mL – Permeability: 200–350 hL/h/ m<sup>2</sup>

**Composition:** precoat with medium  $\alpha$ -cellulose-fibre content and silicates.

**Main application:** DE filtration, from primary filtration to polishing.

- Precoat SV: for high-yield DE filtration and rotary vacuum filters. Used to filter must, juice and liquids with dregs.
- Precoat M: particularly recommended for high-yield DE filtration;
- Precoat S: recommended for polishing filtration.

### Dosage:

- Precoat SV: 10% of the weight of filtration flour to be used.
- Precoat M and S: 400–700 g/m<sup>2</sup> of filter surface. 20–100 g/hL for DE filtration.

10 kg





## DETAR ACID SAN

*Acid detergent and lime scale remover with a sanitizing action*

**Use at % concentration:** 3-5

**Characteristics and main applications:** Detar Acid San is a more than valid alternative to traditional cleaning processes that involve initial cleaning with an alkaline product, followed by an acid and finally a sanitizing treatment, of the inside of vats, filling machines, piping or storage tanks and pasteurizers. The Detar Acid San formula has been expressly designed to avoid foam production, making this product particularly suitable for CIP and water recirculation systems.

25 kg  
1000 kg



## DETAR SAN SCHIUMA

*Acidic foaming detergent and lime scale remover with added sanitizing power*

**Use at % concentration:** 4-8

**Characteristics and main applications:** with the use of special equipment, the unique formulation of Detar San Schiuma leads to the production of a dense, clingy foam that makes it easy to clean vertical surfaces and walls. Also recommended to clean walls, floors and the outside of storage tanks and vats.

25 kg  
1100 kg



# ALKALINE DETERGENTS

## DETAR FLOW

*Highly alkaline detergent*

**Use at % concentration:** 1-3

**Characteristics and main applications:** Thanks to its power to sequester and suspend solid particles, Detar Flow is particularly effective at removing large quantities of organic contaminants from both winemaking equipment and filter membranes. Suitable for removing the high concentration of organic substances left behind in cross-flow filtration systems, especially at the final stage of the processes when the organic elements have been separated and concentrated, and form layers which stubbornly resist removal. Detar Flow has been shown to make a measurable contribution to stabilization and to the long-term continuation of filtration-system performance.

1300 kg



## DETAR MEM

*EDTA-free highly alkaline detergent*

**Use at % concentration:** 1-3

**Characteristics and main applications:** thanks to its sequestering action, Detar MEM is particularly effective at removing large quantities of organic fouling. As it does not contain EDTA, this product is highly suitable for use in waste water treatment and purification plants. Detar MeM is recommended for cleaning containers, tanks, pipes and pasteurizing lines using either automatic or CIP cleaning systems.

25 kg  
1300 kg



## DETAR PS

*Alkaline detergent with surfactant*

**Use at % concentration:** 2-4

**Characteristics and main applications:** Detar PS is a product formulated specifically for the purpose of optimizing operations to regenerate cartridges and filter membranes when simple physical regeneration with water and/or steam has failed to achieve the desired results.

10 kg  
25 kg



## DETAR SCHIUMA

*Foaming alkaline detergent*

**Use at % concentration:** 4-6

**Characteristics and main applications:** Medium-alkalinity foaming detergent suitable for removing stubborn organic residues (both animal and non-animal fats) from surfaces. The use of Detar Schiuma, a foaming detergent, makes it possible to carry out cleaning operations on machinery, equipment and walls where there are vertical and diagonal surfaces or any other surfaces hard to clean using traditional methods.

25 kg  
1100 kg



## DETAR TRE LIQUID

*Caustic descaling detergent*

**Use at % concentration:** 0.5-2

**Characteristics and main applications:** Detar Tre Liquid poses a highly caustic detergent, which means it has powerful degreasing and tartrate-removal effects. The inclusion of various kinds of organic sequestering agents in the formula gives this product a strong complexing action. This feature means that Detar Tre Liquid can also be used where the water is particularly hard.

1 kg - 25 kg  
1400 kg



## DETAR TRE SPECIAL

Caustic detartrating detergent in powder form

Use at % concentration: 5-10

**Characteristics and main applications:** complete detergent in powder form, highly alkaline and phosphate free. Detar Tre Special is perfect for cleaning and removing tartrates from stainless steel equipment such as vats and conveyors, as well as pasteurizers, concentrators and centrifuges. It's also suitable for use on presses and filters. This product is compatible with light alloys, zinc and aluminium.

25 kg



## PERLAC CF/0

Powder detergent for bottle washers

Use at % concentration: 5-10

**Characteristics and main applications:** Perlac CF/0 has been specially designed for use in bottle washers. This all-in-one formula fully satisfies all the different demands of bottle cleaning and preparation for reuse thanks to the special surfactants included in its formula. While performing its cleaning and unsticking actions, Perlac CF/0 does not foam, thanks to the careful choice of non-foaming surfactants.

25 kg



## PERLAC CF/3

Powder detergent for bottle washers

Use at % concentration: 1-3

**Characteristics and main applications:** Perlac CF/3 is a complete product, rich in sequestering agents and with special highly biodegradable surfactants working in synergy with the alkaline salts to guarantee great performance every time. Perlac CF/3 has been specially designed for use in bottle washers and is particularly recommended when the water supply is especially hard. The synergic action of the alkaline environment carefully balanced with dispersing agents and surfactants allows labels to be peeled off whole, thus avoiding the problem of pumps and filters becoming clogged up. While performing its cleaning and unsticking actions, Perlac CF/3 does not foam, thanks to the careful choice of non-foaming surfactants, which best display this characteristic at temperatures of around 50-55°C.

25 kg



## PERLAC CF/LIQUID

Caustic detergent, phosphorus-free

Use at % concentration: 1-3

**Characteristics and main applications:** Perlac CF/Liquid guarantees complete removal of processing residues from conveyor belts, bottling plants, pasteurizers and tanks. Its composition has been carefully studied in order to create a product that would simultaneously meet the cleaning needs of the food industry and fulfill the ever stricter requirements of the environment sector. It is a caustic product with added surfactants and sequestering agents with performance levels that allow it to be used effectively even in limit conditions (e.g. particularly hard water, even above 25°F; temperature higher than 70°C). It is also suitable for removing tartrate deposits from containers and concentrators and for cleaning floors and walls that are particularly dirty with organic matter.

25 kg  
1400 kg



## PERLAC FILL

Highly caustic detergent

Use at % concentration: 1.5-5

**Characteristics and main applications:** Perlac Fill is a product which stands out not only for its highly caustic effect, but also for its surfactants and sequestering agents. The surfactants in its formula stop it from foaming at a wide range of temperatures and independently of the type of dirt being treated. The detergent effect of the alkaline salts is also boosted by a powerful emulsifying and suspending action. Whether in CIP or circulation cleaning, Perlac Fill can be used to clean storage tanks, pasteurizers, fillers and piping. Excellent results can be obtained when cleaning floors and walls by hand, especially anywhere there's a lot of organic dirt.

25 kg



## PERLAC TENDER

Alkaline detergent

Use at % concentration: 3-5

**Characteristics and main applications:** Perlac Tender is recommended for cleaning containers, tanks, piping and pasteurization lines, whether CIP or automatic cleaning systems are used. It's particularly effective when combined with Detar 8. It's perfect for cleaning containers, piping, tanks, bottles, pasteurizers, fillers, crate washers, etc.

25 kg



# CHLORINATED ALKALINE DETERGENTS

## PERLAC CLORAT PRESSE

*Chlorinated alkaline sanitizer*

**Use at % concentration:** 0.5-2

**Characteristics and main applications:** Perlac Clorat presse is a sanitizing detergent containing surfactants, with high sequestering power. Phosphate free. As it frees chlorine, with Perlac Clorat Presse you can both clean and sanitize in a single operation. It is particularly recommended for washing, sanitizing and removing tartrate residues from presses with stainless steel cages. It can also be used to good effect to treat conveyor belts, vats and storage tanks. When used with a high-pressure hose, it foams slightly.

10 kg



## PERLAC DEGREASER

*Concentrated alkaline detergent*

**Use at % concentration:** 0.5-2

**Characteristics and main applications:** Perlac Degreaser is a liquid alkaline detergent rich in active substances that is suitable for the removal of particularly heavy dirt from floors and walls. The simultaneous presence of alkaline substances, chelating agents and a pool of special surfactants ensures an incisive effect on the most varied types of dirt (animal and vegetable fats, oils, dust). The chelating substances contained in Perlac Degreaser result in the use of water with high hardness as well, for the dilution of the product.

25 kg



## PERLAC SAN

*Chlorinated alkaline sanitizer*

**Use at % concentration:** 0.5-1

**Characteristics and main applications:** phosphate-free, chlorinated alkaline sanitizer. Its high chlorine content means that excellent cleaning and sanitizing results can be attained from a single application. Perlac San can be used to clean, sanitize and remove staining from wooden barrels and from storage and fermentation tanks made of both cement and stainless steel. Perlac San is also effective when used to sanitize floors and walls. It gets rid of unpleasant odours emanating from drainage channels and gutters. It can be used as a sanitization additive in the penultimate rinse phase in bottle-washing machines.

25 kg  
1200 kg



# CHLORINATED ALKALINE DETERGENTS

25 kg



## PERLAC SAN SCHIUMA NEW

*Foaming chlorinated alkaline detergent*

**Use at % concentration:** 3-5

**Characteristics and main applications:** Perlac San Schiuma New is particularly effective at removing organic residues and mould. Perlac San Schiuma New is recommended in any situation where there is a need for cleaning and contemporaneous sanitization in environments and on apparatus fouled with proteins and grease. When used with a special jet pipe, the foaming agents contained in this formulation generate an exceptionally thick, sticky foam that, when sprayed on vertical walls, leads to an increased contact time with the dirt. The result is effective cleaning and sanitization in one simple operation.

10 kg - 25 kg  
200 kg - 1100 kg

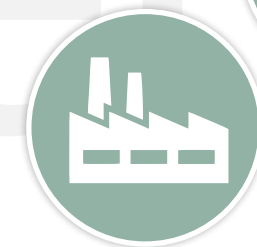


## PERLAC SAN SPECIAL

*Chlorinated alkaline sanitizer*

**Use at % concentration:** 0.5-1

**Characteristics and main applications:** chlorinated alkaline sanitizer with excellent cleaning properties. Phosphate free. Its special sequestering agents mean that excellent cleaning and sanitizing results can be attained, even when the water supply is especially hard. Perlac San Special is ideal for cleaning conveyor belts, vats, storage and fermentation tanks, and for eliminating the unpleasant odours that can form in drainage channels and gutters. Perlac San Special is non-foaming, so it can be easily used in CIP systems.



Detergente

# SANITIZING DETERGENTS


## DETAROX

Sanitizer containing peracetic acid

Use at % concentration: 0.02-0.5

**Characteristics and main applications:** balanced blend with an oxidating effect, containing stabilized peracetic acid and hydrogen peroxide. Its ease of rinsing and super-low foam production make this product perfect for use in filtration systems. Detarox is recommended for cleaning and removing colour staining from fermentation tanks and bottling lines. Its super-low foam production makes Detarox perfect for use in all CIP systems. It doesn't present any risk of corrosion on stainless steel, aluminium, tin-plated iron or plastics (polyethylene, for example). Lastly, the unique composition of Detarox allows it to be used at low temperatures with guaranteed great performances.

10 kg  
25 kg




## DETAROX AP

Highly effective broad-spectrum bactericidal disinfectant

Use at % concentration: 0.2-0.5

**Characteristics and main applications:** highly effective broad-spectrum bactericidal disinfectant containing stabilized peracetic acid, formerly classified as a medico-surgical material, now Biocide. Detarox AP is non-corrosive on a wide range of materials including stainless steel, aluminium and many kinds of plastic. It is particularly recommended for systems, surfaces or packing whose level of hygiene can influence the finished product either directly or indirectly. Its wide-ranging action spectrum, easy-rinse formula and low foamingness make it perfect for the sanitization of filtration systems.

10 kg  
20 kg



## DETAR SPRAY S

Alcohol spray sanitizer

Use at % concentration: ready for use.

**Characteristics and main applications:** Detar Spray S is a ready-to-use, alcohol-based cleaner and sanitizer, suitable for cleaning surfaces and equipment used for food processing, such as conveyor belts, cappers, taps, etc., in any sector of the food industry where the proliferation of microorganisms can constitute a serious problem. This product is perfume-free and colourant-free and is compatible with all surfaces in steel, plastic and aluminium. It is a dual-action degreaser and sanitizer.

750 ml



# ECO-FRIENDLY SANITIZING DETERGENTS



# ECO-FRIENDLY SANITIZING DETERGENTS



## DECO FILL

Caustic detergent free from E.D.T.A. and phosphorus

Use at % concentration: 1.5-5

**Characteristics and main applications:** Deco Fill does not contain phosphates or phosphonates and is completely free from phosphorus. No EDTA/NTA. Highly caustic detergent designed for use in the food and beverage industry. Deco Fill is a product which stands out not only for its highly caustic effect, but also for its surfactants and sequestering agents. Deco Fill can be used for CIP operations on processing and filling circuits.

25 kg  
1400 kg




## DECO FLOW

Caustic detergent free from E.D.T.A. and phosphorus

Use at % concentration: 1-3

**Characteristics and main applications:** DecoFlow does not contain phosphates or phosphonates and is completely free from phosphorus. No EDTA/NTA. DecoFlow has been developed specifically for particularly tricky operations to regenerate cross-flow filtration systems and microfiltration systems. Under normal conditions, displays exceptional compatibility with metals – steel above all – and with a very broad range of polymer and non-polymer filter membranes.

25 kg  
1300 kg







## DECO PS

Caustic detergent free from E.D.T.A. and phosphorus

Use at % concentration: 2-4

**Characteristics and main applications:** Deco PS is a product formulated specifically to optimize filter cartridge and membrane regeneration operations whenever simple physical regeneration with water and/or steam is insufficient. Deco PS removes the organic residue clogging the filters which has accumulated during the filtering process. In particularly difficult cases to resolve – for example when faced with stubborn, sticky matter – it may be helpful to use Deco PS and Detar 8 together. This way the alkaline and oxidizing action is backed up by powerful mechanical dirt removal.

25 kg  
1100 kg



## CLEANING FILTRATION EQUIPMENT AND SYSTEMS



## TITAN I

Additive for cleaning cross-flow filtration systems and apparatus

**Characteristics and main applications:** formulation containing dispersants and chelating agents suitable for the removal of mineral/inorganic residues (manganese, iron, silica, aluminium, magnesium and calcium) primarily caused by the water supply, which deposits these residues inside piping and filtration apparatus, causing cross-flow filtration systems to clog up. When used after treatment with Titan O (removal of organic materials), it helps maintain efficient performance in the cross-flow filtration systems used in wineries.

10 kg



## TITAN O

Enzyme-based product to enhance cleaning operations on cross-flow filtration systems and apparatus

**Characteristics and main applications:** Titan O is a powerful, non-foaming cocktail of enzymes that enhances the cleaning of organic residues (proteins, cellulose, starch, organic colloids from the wine, etc.) from the cross-flow filtration systems and apparatus used in wineries. Thanks to its mixture of enzymes, Titan O ensures deep but non-invasive cleaning of materials and is particularly effective at removing the red pigments and tannins found in red wines. Titan O has zero environmental impact (made of 100% biodegradable natural enzymes) and, when used routinely, it maintains optimal performance levels of filtration.

5 kg



## OTHER PRODUCTS

## ANTISCHIUMA

Silicon-based defoamer

**Characteristics and main applications:** silicon-based defoamer in an aqueous emulsion, formulated using nonionic surfactants. This defoamer, as it contains only nonionic emulsifiers, does not lead to any interference with anionic or cationic substances. Defoamers are useful products in wineries, food processing facilities and beverage production plants with purification systems, especially when the nature of the liquids in the drains carry large quantities of foaming substances, whether as a result of the production process or following cleaning and sanitizing operations. The emulsifiers used are completely biodegradable and all the raw materials used are FDA-approved.

25 kg



## DETAR 8

Peroxide-based detergent

Use at % concentration: 1-2

**Characteristics and main applications:** specially designed for the removal of particularly difficult food residue. Thanks to the lack of foaming and the presence of sequestering agents, the best use for Detar 8 is in CIP systems, always in conjunction with an alkaline product such as Detar PS. The effectiveness of Detar 8 is perfectly exploited in the delicate operation of periodically regenerating filter cartridges.

10 kg - 25 kg  
200 kg - 1100 kg



## PERLAC NASTRI

Lubricant for conveyor belts

Use at % concentration: 0.8-2

**Characteristics and main applications:** this lubricant for conveyor belts performs both a detergent and a sequestering action. It's a crucial aid to keeping bottling and packaging lines running smoothly. Perlac Nastri has been specially formulated in order to help conveyor belts run more smoothly. As well as improving productivity, Perlac Nastri also keeps the various components of conveyor belt systems in good working order for longer. Thanks to its special formula complete with surfactants, Perlac Nastri adds top cleaning power to its crucial role as a lubricant, thus ensuring the emulsification of any residues left behind by accidental bottle breakages.

25 kg



200 kg

## PERLAC NASTRI PLUS

*Lubricant for conveyor belts*

**Use at % concentration:** 0.2-0.4

**Characteristics and main applications:** highly concentrated, pH-neutral product for cleaning and sanitizing. Perlac Nastri Plus is a must anywhere there is a lot of friction, for example because of the volume of the receptacles, the belt speed or the nature of the materials in contact with each other. The use of Perlac Nastri Plus also maintains the conveyor belt in good working order for longer. When formulating Perlac Nastri Plus, a lot of care was taken to keep foaming under control: the result is very limited foam production.



25 kg - 200 kg  
1000 kg

## PERLAC NASTRI SPECIAL

*Lubricant for conveyor belts*

**Use at % concentration:** 0.2-0.4

**Characteristics and main applications:** pH-neutral belt lubricant with added cleaning and sanitizing power. Perlac Nastri Special contains special substances which work together to form a thin and effective lubricating layer between the conveyor belt and the bottles. This drastically reduces the amount of friction, consequently improving the efficiency of the conveyor, with fewer bottles tipping over or becoming stuck because of the belt moving jerkily. Moreover, thanks to this product the belt stays intact and in good working order for longer. Perlac Nastri Special performs a sanitizing action.



25 kg

## PERLAC NEUTRO

*Detergent with surfactants for general use*

**Characteristics and main applications:** detergent based on efficacious vegetable-origin solubility enhancers acting in synergy with surfactants, emulsifiers and dispersing agents in a pH-neutral formula. With Perlac Neutro you can be sure your surfaces won't suffer from corrosion and your cleaning staff won't be exposed to hazardous chemicals. It's also an extremely versatile product, as it can be used for cleaning with both manually operated apparatus and automatic devices. Perlac Neutro can be used to clean the floors in warehouses and processing rooms - especially those where wheeled vehicles pass through - as well as offices and laboratories.



## Winemaking products

# complete range



Perdomini-IOC offers a complete range of products for the various stages of winemaking, including yeasts, fermentation starters, bioprotectors, stabilizers, fining agents, enzymes, tannins and alternatives to wooden barrels.



All our products have been formulated as the result of targeted experimentation programmes and each one arrives brings its own unique philosophy to your winery.



Each product that makes it through the selection process is further tested both in-house and at independent laboratories or testing agencies so that our customers can be sure what they're buying is reliable, compliant and safe for end consumers.



By blending careful selection of ingredients, preparation of the formulas following precise protocols, scrupulous hygiene practices and care for the environment, Perdomini-IOC is a guarantee of quality products in your winery.



We're stronger together



150



3 Branches



10 Oenological analysis laboratories



1 Laboratory specialising in must and wine filtration



2 Research & Development laboratories



2 Production facilities

excellence



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Inspired by nature.

